Radar Sensors for Tank Level Measurement



Improve Accuracy and Reliability of Tank Level Measurement

Access to more accurate material level data enables a better understanding of material usage, which informs efficient delivery scheduling, improves materials management, and enhances other supply chain predictions.

- Enable accurate, real-time tank level measurements of liquid or dry materials
- Monitor your tank level both locally and remotely
- Reduce labor spent manually checking material levels



Liquid Level Measurement

Radar sensors offer a unique benefit over other sensing technologies: when mounted externally on certain plastic tanks, they can sense through the tank wall and measure the level, keeping the sensor separate from the material altogether. With its immunity to dust, dirt, and steam, radar technology also provides superior and consistent measurement in almost any environment.

A T30R mounted on a tall tank can use its narrow beam width and long sensing range to measure chemicals or other caustic agents that could damage an internally-mounted sensor. Even if the tank wall is dusty or dirty, the T30R's high-frequency microwaves can still pass through and measure the liquid inside.





Recommended Liquid Level Sensors



Use the T30R for:

- Tanks up to 25 m tall
- Narrow 15° x 15° beam width is ideal for liquid level measurement
- Robust, IP69K housing of the T30RW can withstand harsh environments
- T30RW with M40 or NPT 1.5" process fittings suitable for a variety of equipment needs



Use the K50R for:

• Cost efficient alternative to ultrasonics for liquid level measurement in short range applications

Dry Goods Level Measurement

Levels of dry, granular materials, such as plastic pellets used in injection molding or feed used at a fish farm, are more challenging to detect than liquids. **Unlike leveling out like liquids, they form a peak as they accumulate and drain in the reverse, causing the center to empty first and leaving the edges higher.** These ever-changing angles can reflect energy away from the sensor's receiver, leading to more complicated detection.

The wide beam of the Q90R reliably detects and measures dry goods in a tank by receiving more reflected signals than a sensor with a narrow beam angle. The high excess gain allows the Q90R to detect very fine, dry materials, helping ensure enough product is left for the next injection mold or alerting an operator to add more feed.



Recommended Dry Goods Level Sensors





Use the Q90R for:

- Tanks up to 20 m tall
- Wide beam angle and high material sensitivity offers superior performance for dry good level measurement
- IP67 and IP69K ratings prevent ingress of dust and liquids
- Capable of detecting food processing materials, plastic pellets for injection molding and wood chips

Banner Measurement Sensor Software



Our easy-to-use software provides quick configuration for a variety of tank level monitoring applications. This powerful, free software allows you to visualize your tank level application in real-time making configuring the sensor fast and easy.



Radar Sensors for Tank Level Measurement



Q90R Series

Powerful Detection and Measurement in Nearly Any Environment

- Reliable detection of dry, granular goods in a wide range of tank level monitoring applications
- Rugged IP67 and IP69K-rated housing for operation in harsh environments
- Intuitive interface enables simple integration and streamlines troubleshooting
- Enhance equipment performance with advanced configuration and detection
- IO-Link gives access to real-time process data, and allows sensor parameter adjustments and diagnostic viewing

Q90R Models

Beam Pattern	Detection Range	Communication	Output	Model
40° × 40°	0.1 m - 20 m	IO-Link	Dual discrete	Q90R-4040-6KDQ
			4-20 mA analog and selectable discrete	Q90R-4040-6KIQ
			0-10 V analog and selectable discrete	Q90R-4040-6KUQ

Q90R2 Model

Beam Pattern	Detection Range	Communication	Output	Model	
120° × 40°	0.1 m - 20 m	IO-Link	Dual discrete	Q90R2-12040-6KDQ	

Note: Beam pattern is customizable to fit the size and shape of your tank

Accessories









SMBAMSQ90R

SMBRAQ90R

DXMR90-4K

PRO-KIT

Required for PC configuration

Adjustable mounting bracket

Right-angle mounting bracket

g bracket

www.bannerengineering.com 1-888-373-6767



T30R Series

Bridges the Gap Between Radar and Ultrasonics

• Reliable detection of liquids in a wide range of tank level monitoring applications

- IP67-rated housing is unaffected by rain, wind, snow, fog, steam, sunlight, and has an operating temperature of -40 to $65^\circ\,{\rm C}$
- T30RW model features IP69K-rated housing for use in challenging environments
- Radar Configuration Software, IO-Link, remote teach input, and push buttons for flexible set-up and configuration
- Pulse Pro output for direct integration with Banner lights; direct process feedback that only requires power; no controller needed

T30R Models

Beam Pattern	Detection Range	Communication	Output	Model
	0.15–15 m	IO-Link	Dual discrete	T30R-1515-KDQ
15° × 15°			4-20 mA analog and selectable discrete	T30R-1515-KIQ
			0-10 V analog and selectable discrete	T30R-1515-KUQ
	0.1—6 m	IO-Link	Dual discrete	T30R-1515-CKDQ
15° x 15°			4-20 mA analog and selectable discrete	T30R-1515-CKIQ
			0-10 V analog and selectable discrete	T30R-1515-CKUQ
15° × 15°	0.15–25 m	IO-Link	Dual discrete	T30R-1515-LKDQ
			4-20 mA analog and selectable discrete	T30R-1515-LKID
			0-10 V analog and selectable discrete	T30R-1515-LKUQ

T30RW Models

Beam Pattern	Detection Range	Communication	Output	Model
			Dual discrete	T30RW-1515-KDQ
15° x 15°	0.15–15 m	IO-Link	4-20 mA analog and selectable discrete	T30RW-1515-KIQ
			0-10 V analog and selectable discrete	T30RW-1515-KUQ

Accessories



SMB30A

Right-angle

bracket





SMB30MM Right-angle bracket with curved mounting slots

Swivel bracket with tilt and pan movement

SMB30FA



SMBT30RTM

Tank mounting

bracket







DXMR90-4K

IO-Link master



PRO-KIT Required for PC configuration

BANNER

Radar Sensors for Tank Level Measurement



K50R Series

Reliable, Cost-Efficient Sensing for Short-Range Applications

- Superior and consistent operation in any environment
- Cost-efficient alternative to long-range ultrasonic sensors
- Simple integration and streamlined troubleshooting
- Easy set up and configuration with the Banner Measurement Sensor Software
- Bright, visible indication available in Pro models with configurable LEDs
- Base and flush mount options for versatile mounting

Beam Pattern	Housing	Range	Туре	Output	Model
		50 mm–5 m	Standard	Dual discrete	K50RF-4030-LDQ
40° × 30°	Flush			4–20 mA analog and selectable discrete	K50RF-4030-LIQ
40 x 30	mount			0–10 V analog and selectable discrete	K50RF-4030-LUQ
		50 mm–5 m	Pro with Configurable LEDs	Dual discrete	K50RPF-4030-LDQ
		50 mm–5 m	Standard	Dual discrete	K50RB-4030-LDQ
40° × 30°	Base			4–20 mA analog and selectable discrete	K50RB-4030-LIQ
40 × 30	mount			0–10 V analog and selectable discrete	K50RB-4030-LUQ
		50 mm–5 m	Pro with Configurable LEDs	Dual discrete and selectable discrete	K50RPB-4030-LDQ

Accessories







.

SMBAMSK50R



SMBT30RTM Tank mounting bracket



PRO-KIT

Required for PC configuration

Right-angle mounting bracket

SMB30A

Right-angle mounting bracket

SMBK50RA

angle Adjustable g bracket mounting bracket

- - -

www.bannerengineering.com 1-888-373-6767

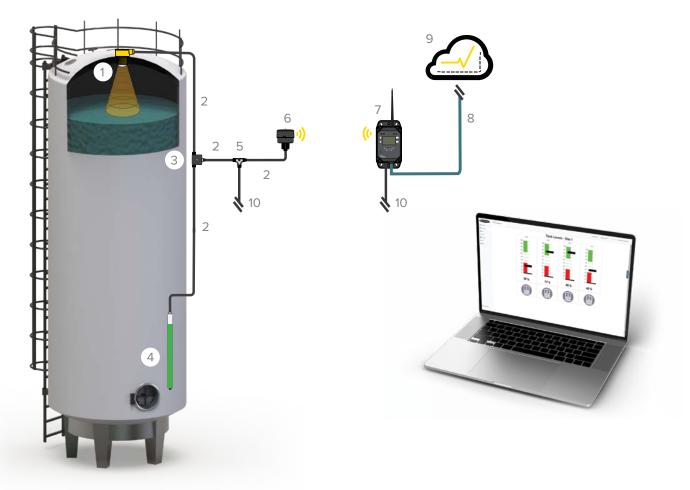
Easily view fill levels when and where you need to

• IO-Link simplifies communication and control across the system

10

18-30 V DC power supply

- IO-Link-enabled strip lighting visually communicates real-time fill levels locally
- Banner Cloud Data Services software provides remote monitoring of fill levels



	Description (on tank)	Model		Description (remote)	Model
1	IO-Link radar sensor with 15° x 15° beam pattern	T30R-1515-KDQ	7	Industrial controller	DXM1200-X2R2
2	M12 double ended extension cordset	BC-M12F4-M12M4-22-xx	8	4-pin M12 D-code to RJ45 shielded ethernet cordset	STP-M12D-406
3	2-port IO-link Master	R45C-2K-MQ	9	Banner Cloud Data Services	
4	Heavy duty sealed light strip	WLS27PXRGBW570DSKQ		18-30 V DC	
5	M12 T splitter	CSB-M1250M1250-T	10	power supply	
6	900 MHz Serial Data Radio	R70SR9MQ			

Combine Lights with Radar Sensors to See Tank Level at a Glance

- Complete plug-and-play solution compatible with a variety of sensors and Pro lights
- No external controller required
- LED lighting visible at extended distances





Visually Communicate Fill Level without a Controller

Pulse Pro I/O uses Pulse Frequency Modulation (PFM) to digitally represent an analog measurement value from a discrete sensor. Banner Engineering uses this technology to simplify the connection and communication between a sensor and an indicator, allowing for immediate visual feedback of a measurement without the need for a controller. Installing this combination of a Pulse Pro I/O-enabled sensor and light on a tank gives operators high-visibility, at-a-glance level indication. The unmistakable illumination streamlines factory communication by promoting faster response to status changes and reduces the risk of costly downtime when tanks run empty.

TL50 WLS27 WLS15



Banner Engineering Corp. 1-888-373-6767 • www.bannerengineering.com © 2024 Banner Engineering Corp. Minneapolis, MN USA