Remote I/O





more sensors, more solutions

Remote I/O Solutions from Banner

Remote I/O Blocks from Banner help machine builders optimize control system design, performance, and space efficiency with their compact form-factors, multi-protocol support, on-board programmability, and customization capability. Additionally, these products offer what you would expect from remote I/O blocks such as reduced wiring and costs associated with installation, integration, and diagnostics.



Reduce Wiring and Simplify Installation

Typically, the primary objective of machine builders using Remote I/O is to reduce wiring between field devices and the PLC located in the control panel. The graphics below illustrate the evolution of I/O management, from direct wired I/O to the most efficient IO-Link and Modbus I/O networks.



Passive (Passthrough) Junction Blocks



Network I/O Blocks



IO-Link Network



Modbus Network



Advanced Metrics and Simplified Programming



Optimize Control System Design through Customization



Versatile Housing and I/O Options



Multi-Protocol Ethernet Blocks



thernet Connection	Master Connections	Other Connections	Models
Dne female M12 D-Code	Four female M12 connections for Modbus male M12 D-Code	One male M12 (Port 0) for incoming power and Modbus RS-485,	DXMR90-X1
thernet connector	Four female M12 connections for IO-Link	one female M12 for daisy chaining Port 0 signals	DXMR90-4K

IO-Link



Two female M12 D-Code Ethernet connectors for daisy	Eight fe
chaining and communication to a higher-level control system	connec

Ethernet Connection

DXMR90 Industrial Controller

DXMR90 controllers are a central component of a Remote I/O system for device monitoring, An internal processor receives signals from sensors and other connected devices through four dedicated Modbus or IO-Link ports. The DXMR90 combines all signals into one unified stream of insightful data which can be exported via industrial Ethernet protocols.

DXMR110-8K IO-Link Master

- Local control or connectivity with automation protocols, including EtherNet/IP, Modbus/TCP, and PROFINET
- Logic processing and problem-solving capable of deploying solutions to process and control data from multiple devices
- IP67 housing simplifies installation in any location by eliminating the need for a control cabinet
- Consolidate cable runs to minimize cabling and associated weight, especially in weight-critical applications such as robotics
- Flexible and customizable—expanded internal logic controller with action rules and ScriptBasic programming

Master Connections	Other Connections	Models
male M12 tions for IO-Link	One male M12 for incoming power, one female M12 for daisy chaining power	DXMR110-8K



IO-Link Masters with Modbus RTU

IO-Link Hubs



R45C IO-Link Master Modbus Converter

- Connects two IO-Link devices and provides access via Modbus RTU interface
- Rugged design; easy installation with no assembly or individual wiring required
- 5-pin M12 male guick disconnect connector
- Two 4-pin M12 female quick disconnect connectors
- Built-in indication for two IO-Link master ports
- Built-in indication for Modbus RTU connection status
- Rugged over-molded design meets IP65, IP67, and IP68













R90C IO-Link Master Modbus Converter

The R90C 4-Port IO-Link Master connects to four IO-Link devices and provides access to IO-Link data and functionality via a Modbus RTU connection. Modbus registers allow for access to both IO-Link devices and their functions:

- Process Data In
- Process Data Out
- Connected device information
- ISDU data
- Discrete I/O configuration
- IO-Link events
- Data storage
- SIO mode







II-II = Analog 1 current in/out, analog 2 current in/out UU-UU = Analog 1 voltage in/out, analog 2 voltage in/out

- - Minimize the size of the control panel by locating I/O remotely on the machine, closer to sensors and other devices

Housing Function R130 С

C = Converter **8P22** = 8-port, PNP with 2

S15C Hub

• Easily converts signals like 4–20 mA analog to IO-Link without any setup required Allows previously incompatible devices to be connected to a smart system • Rugged over-molded design meets IP65, IP67, and IP68 standards • Simple M12 connection for easy installation wherever needed in the circuit



R45C IO-Link to Analog Out Hub

- Compact analog to IO-Link device converter that outputs an analog value, voltage, or current, as presented by the IO-Link master
- Rugged over-molded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use



R45C IO-Link to Dual Analog Input-Output Hub

- Compact IO-Link device to analog converter that outputs an analog value, voltage, or current, as presented by the IO-Link master
- The converter also connects to an analog source, voltage, or current, and outputs the value to the IO-Link master and as a representative PFM output
- Rugged over-molded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use





Q = M12 integral quick disconnect

R130C Discrete IO-Link Hub

- Cost-efficiently integrate up to 16 devices into an IO-Link system
- Simplify wiring and installation with M12 QD cables
- Provide power to lighting products and other devices that draw higher current with 4 amps shared across ports



K = IO-Link Q = M12 integral quick disconnect inputs/outputs per port



IO-Link Hubs

Modbus RTU I/O Blocks



R90C Discrete IO-Link Hub

The R90C IO-Link Hubs connect two discrete signals to each of the unique ports, providing access to monitoring and configuring those ports with an IO-Link master. Host mirroring is available where a selected port input/output discrete signal can be routed to Pin 2 (male) on the PLC/Host connection.



R95C Discrete IO-Link Hub

The R95C IO-Link Hubs connect two discrete signals to each of the unique ports, providing access to monitoring and configuring those ports with an IO-Link master. Host mirroring is available where a selected port input/output discrete signal can be routed to Pin 2 (male) on the PLC/Host connection.



C = Converter **8B21** = 8-port, bimodal, 2 inputs, 1 output K = IO-Link Q = M12 integral quick disconnect 8B22 = 8-port, bimodal, 2 inputs, 2 outputs



R95C Discrete and Analog Input-Output IO-I ink Hub

- · Compact IO-Link device converter with the ability to send 4 ports of discrete input and 4 ports of analog input data (voltage or current) to an IO-Link Master
- The IO-Link Master Process Data Output can also output discrete values and analog outputs (voltage or current) through any of the respective sets of 4 ports
- Rugged overmolded design meets IP65, IP67, and IP68



• Compact analog IO-Link hub that connects to a current or voltage analog

· Ability to represent one of the eight analog inputs as a PFM output

• R95C IO-Link hubs are a guick, easy, and economical way to integrate

R95C Analog Input IO-Link Hub

source and outputs the value to an IO-Link master

• Rugged over-molded design meets IP65, IP67, and IP68

non-IO-Link devices into an IO-Link system

Housing Function Connector Converte Control R95 C 8UI К Q

C = Converter **8**UI = 8-port, voltage/current **K** = IO-Link **Q** = M12 integral quick disconnect analog input











C = Converter









Male

The R95C Discrete Bimodal to Modbus Hub connects two discrete channels to each of the eight unique ports, providing access to monitoring and configuring those ports via Modbus registers. Host mirroring is available where a selected port input/output discrete signal can be routed to Pin 5 (male) on the PLC/Host connection.

С **C** = Converter

R95C Analog In to Modbus Hub

- R95C Modbus hubs are a quick and economical way to integrate device signals into a Modbus system



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S15C Converter

- · Easily converts signals like discrete, analog, and more to Modbus, which makes it easy to monitor and send data to the cloud
- Allows previously incompatible devices to be connected to a smart system
- Rugged over-molded design meets IP65, IP67, and IP68 standards



R45C Modbus to Dual Analog Input-Output Converter

- Compact Modbus to analog converter that can output an analog value, voltage, or current as presented to the appropriate Modbus register
- The converter can also connect to an analog source, voltage, or current, and outputs the value to defined Modbus register
- Rugged over-molded design meets IP65, IP67, and IP68



R95C Discrete Bimodal to Modbus Hub



- Compact analog to Modbus device converter that connects up to eight analog sources (either current or voltage) and converts to Modbus
- Rugged over-molded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use



Cable:PVC jacket, PUR (polyurethane) connector body, nickel-plated brass coupling nutConductors:22 AWG or 24 AWG (open shield only) high-flex stranded, gold-plated contactsTemperature:-40° to +90° C







Pinout

5-Pin M

	Length	Straight	Right-Angle	Pin	out
	1 m	BC-M12F5-22-1	BC-M12F5A-22-1		
	2 m	BC-M12F5-22-2	BC-M12F5A-22-2	Female	1 = Brown
5-Pin Female QD	5 m	BC-M12F5-22-5	BC-M12F5A-22-5		2 = White
to Flying Leads	8 m	BC-M12F5-22-8	BC-M12F5A-22-8	45	3 = Blue 4 = Black
	10 m	BC-M12F5-22-10	BC-M12F5A-22-10		5 = Gray
	15 m	BC-M12F5-22-15	—	22 AWG	Cable ø – 5.6 mm
	1 m	BC-M12M5-22-1	_		
5-Pin Male QD to Flying Leads	2 m	BC-M12M5-22-2	_	Male 2	1 = Brown
	5 m	BC-M12M5-22-5	_		2 = White 3 = Blue
	8 m	BC-M12M5-22-8	_		4 = Black 5 = Gray
	10 m	BC-M12M5-22-10	—	22 AWG	Cable ø – 5.6 mm
	Length	Straight/Straight (female/male)	Straight/Right-Angle	Pin	out
	1 m	BC-M12F5-M12M5-22-1	-	Female	
				1-(600)	

4-Pin M12 Cordsets (Voltage: 250 V dc/ac, Current: 4 A)

Straight/Straight

le ma a la la a la

Length

		Length	Straight	Right-Angle	Pir	out
		1 m	BC-M12F4-22-1	BC-M12F4A-22-1		
	4-Pin Female QD to Flying Leads	2 m	BC-M12F4-22-2	BC-M12F4A-22-2	Female	4 - Drawe
0		5 m	BC-M12F4-22-5	BC-M12F4A-22-5	1 600 -2	2 = White
to Flying Leads		8 m	BC-M12F4-22-8	BC-M12F4A-22-8	4	3 = Blue
	10 m	BC-M12F4-22-10	BC-M12F4A-22-10		4 - DIACK	
		15 m	BC-M12F4-22-15	BC-M12F4A-22-15	22 AWG	Cable ø – 5.2 mm
	4-Pin Male QD	1 m	BC-M12M4-22-1	-	Male 2	1 = Brown
		2 m	BC-M12M4-22-2	_		2 = White
		5 m	BC-M12M4-22-5	-		3 = Blue 4 = Black
		8 m	BC-M12M4-22-8	—		
		10 m	BC-M12M4-22-10	_	22 AWG	Cable ø – 5.2 mm

5-Pin Double-Ende

*Not all models are shown. Please contact Banner for other available lengths and double-ended styles.

M12 Coiled Cordsets

2 m

5 m

8 m

10 m





	-	(lemale/male)	(iemaie/maie)		
C C	0.3 m	BC-M12F4-M12M4-22-0.3	BC-M12F4-M12M4A-22-0.3	Female	
	0.5 m	BC-M12F4-M12M4-22-0.5	—		
	1 m	BC-M12F4-M12M4-22-1	BC-M12F4-M12M4A-22-1		
	2 m	BC-M12F4-M12M4-22-2	BC-M12F4-M12M4A-22-2		1 - Drowe
Pin 3 m ouble-Ended 4 m 5 m 6 m 10 m 10 m	3 m	BC-M12F4-M12M4-22-3	_		2 = White 3 = Blue 4 = Black
	4 m	BC-M12F4-M12M4-22-4	_		
	5 m	BC-M12F4-M12M4-22-5	BC-M12F4-M12M4A-22-5		
	6 m	BC-M12F4-M12M4-22-6	_		
	10 m	BC-M12F4-M12M4-22-10	BC-M12F4-M12M4A-22-10		
	15 m	BC-M12F4-M12M4-22-15	BC-M12F4-M12M4A-22-15	22 AWG	Cable ø – 5.2 mm

Straight/Right-Angle

*Not all models are shown. Please contact Banner for other available lengths and double-ended styles.

5-Pin M12 Cordsets (Voltage: 60 V dc/ac, Current: 4 A)

BC-M12F5-M12M5-22-2	_	4	1 = Brown
BC-M12F5-M12M5-22-5	-	Male	2 = White 3 = Blue 4 = Black
BC-M12F5-M12M5-22-8	_		5 = Gray
BC-M12F5-M12M5-22-10	_	22 AWG	Cable ø – 5.6 mm

Straight	Pi	nout
MQDC-401.7M-PUR-C	Female	1 = Brown 2 = White
MQDC-402.6M-PUR-C		3 = Blue
MQDC-403.3M-PUR-C	22 AWG	4 = Black Cable ø – 5.2 mm
MQDEC-401.7M-PUR-C	Female $1 - \frac{2}{4}$	1 = Brown 2 = White
MQDEC-403.3M-PUR-C	Male 3- 4 22 AWG	3 = Blue 4 = Black Cable ø – 5.2 mm

ANNER

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Connectivity



Accessories





LMBM12MAG Attaches to M12 cordset end (magnetic) BWA-M12CAB-MAG Attaches to M12 cable (magnetic)







Male

Cable	Lengths	Discut		
es (Female)	Trunk (Male)	PINO	uı	
Branch	No Trunk	Male 3 4 4	1 = Brown 2 = White 3 = Plue	
Branch	No Trunk	Female	4 = Black 5 = Gray	

Straight		Pinout	
FIC-M12M4	M 3 4	lale 1 = Brown 2 = White	
FIC-M12F4		male 3 = Blue -2 4 = Black -3 -3	
FIC-M12M5	M 3	1 = Brown 1 = White	
FIC-M12F5		male 3 = Blue 2 4 = Black 3 5 = Gray	

Straight		Pinout
STP-M12D-406	Male	1 = Brown
STP-M12D-415	3	2 = White 3 = Blue
STP-M12D-430	2 x 24 Pair AWG	4 = Black Cable ø – 6.2 mm UTP Stranded



LMBM12SP Attaches to M12 cordset end



ACC-CAP M12-10 Protective end cap



LMBS15MAG Attaches to S15C (magnetic)



LMBS15SP Attaches to S15C



Streamline Your IO-Link Network

The compact DXMR110-8K allows for the connection and control of up to eight IO-Link devices such as sensors, indicator lights, IO-Link hubs, without the need for multiple traditionally expensive input cards. The DXMR110-8K can communicate with higher-level control systems via EtherNet/IP, Modbus/TCP, and PROFINET. The DXMR110-8K also has the ability to push IO-Link data to cloud platforms.

DXMR110-8K System Diagram



No IO-Link Device? No problem. Our expansive line of converters can adapt most industrial devices to IO-Link quickly, giving you the flexibility to build the system you need.

Connect More Devices with Ease

The DXMR90-4K allows for the connection and control of up to four IO-Link devices, replacing multiple traditionally expensive input cards. The DXMR90-4K can communicate with higher-level control systems via EtherNet/IP, Modbus/TCP, and PROFINET. This IO-Link master also has an additional serial port that allows for the connection of more devices for maximum flexibility.



DXMR90-4K System Diagram