Instruction Manual

Momentary Action Optical Touch Buttons

- Zero-force touch-activated photoelectric replacements for mechanical push buttons
- Momentary-action touch buttons with SPDT electromechanical relay or solid-state outputs
- Optimized for easy mounting with a 30 mm threaded base
- Ergonomic design eliminates hand, wrist and arm stress
- Pre-installed field covers protect the device and prevent inadvertent activation

WARNING:
- Do not use this device for personnel protection
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Important... Read this before proceeding!
The user is responsible for satisfying all local, state, and national laws, rules, codes, and regulations relating to the use of this product and its application. Banner Engineering Corp. has made every effort to provide complete application, installation, operation, and maintenance instructions. Please contact a Banner Applications Engineer with any questions regarding this product.
The user is responsible for making sure that all machine operators, maintenance personnel, electricians, and supervisors are thoroughly familiar with and understand all instructions regarding the installation, maintenance, and use of this product, and with the machinery it controls. The user and any personnel involved with the installation and use of this product must be thoroughly familiar

Models

<table>
<thead>
<tr>
<th>Model ¹</th>
<th>Voltage</th>
<th>Output</th>
<th>Connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>OTBVN6</td>
<td>10 V DC to 30 V DC</td>
<td>Complementary NPN (sinking)</td>
<td>6-foot attached cable</td>
</tr>
<tr>
<td>OTBVN6QD</td>
<td></td>
<td>Complementary PNP (sourcing)</td>
<td>4-pin 7/8 in. 16UNF quick-disconnect</td>
</tr>
<tr>
<td>OTBPV6</td>
<td>120 V AC</td>
<td>SPDT electromechanical relay</td>
<td>6-foot attached cable</td>
</tr>
<tr>
<td>OTBPV6QD</td>
<td></td>
<td></td>
<td>5-pin 7/8 in. 16UNF quick-disconnect</td>
</tr>
<tr>
<td>OTBA5</td>
<td>220/240 V AC</td>
<td></td>
<td>6-foot attached cable</td>
</tr>
<tr>
<td>OTBA5QD</td>
<td></td>
<td></td>
<td>5-pin 7/8 in. 16UNF quick-disconnect</td>
</tr>
<tr>
<td>OTBB5</td>
<td>20 V AC or DC to 30 V AC</td>
<td></td>
<td>6-foot attached cable</td>
</tr>
<tr>
<td>OTBB5QD</td>
<td></td>
<td></td>
<td>5-pin 7/8 in. 16UNF quick-disconnect</td>
</tr>
</tbody>
</table>

¹ To order a model with polycarbonate upper housing (others are polysulfone), add the suffix "L" to the model number. For example, OTBVN6L.
² Models with a quick disconnect require a mating cordset.
³ M12 integral quick-disconnect models may be available. Add the suffix "H" to the quick-disconnect model number. For example, OTBVNP6QDH or OTBVR81QDH. Contact Banner Engineering for availability.

20 V DC to 30 V DC power may be applied without regard to polarity.
with all applicable standards, some of which are listed within the specifications. Banner Engineering Corp. makes no claim regarding
a specific recommendation of any organization, the accuracy or effectiveness of any information provided, or the appropriateness of
the provided information for a specific application.

EU Declaration of Conformity (DoC)
Banner Engineering Corp. herewith declares that these products are in conformity with the provisions of the listed directives and all
essential health and safety requirements have been met. For the complete DoC, please go to www.bannerengineering.com.

<table>
<thead>
<tr>
<th>Product</th>
<th>Directive</th>
</tr>
</thead>
</table>

Representative in EU: Peter Mertens, Managing Director, Banner Engineering BV. Address: Park Lane, Culliganlaan 2F, bus 3,1831
Diegem, Belgium.

Overview
Banner Optical Touch Buttons (OTB) are touch-activated photoelectric switches designed to replace capacitive touch switches and
mechanical push buttons. The OPTO-TOUCH's SPDT electromechanical relay or solid-state output (depending upon model) is
activated when a finger, introduced into the "touch area" (yoke) of the switch, interrupts the OPTO-TOUCH's infrared sensing beam.
Banner Optical Touch Buttons are ergonomically designed to eliminate the hand, wrist, and arm stresses associated with
mechanical push buttons. They require absolutely no physical pressure to operate. LED indicators light for "power on" and "output
activated".

All models are highly resistant to EMI, RFI, and ambient light interference. OTBs have a black polysulfone (or red polycarbonate)
upper housing and fiber-reinforced thermoplastic polyester base. Polycarbonate models have the letter "L" in their model number
suffix. Environmental considerations for use of the two types differ; see the specifications. The 30 mm threaded base on all models
provides easy mounting, and Banner Optical Touch Buttons are easily retrofitted to existing machines.

Rugged polypropylene (TP) field covers are installed on all models to avoid inadvertent switch actuation due to objects (such as
loose clothing or debris) that might accidentally block the sensing beam and to protect the device. The polypropylene material is
capable of absorbing high impact (even at low temperatures) and is highly resistant to abrasion and to damage by most chemicals.

Safety Instruction: A field cover is installed on this OPTO-TOUCH. If this cover is missing or has become lost
or damaged, contact Banner Engineering immediately for a no-charge replacement.

Installing the OTBs
Install the OPTO-TOUCH Optical Touch Buttons so the environment does not adversely affect the means of actuation. Severe
contamination of the touch area (yoke) of the switch or other environmental influences may cause slow response or false energized
(on) conditions.

Mount the buttons to protect them from accidental or unintentional operation.

Consider ergonomic principles to avoid unnecessary fatigue in the installation of the hand controls. Install the touch buttons at a
height and in a location that will be comfortable for the user. See ANSI B11.TR1 Ergonomic Guidelines, and EN894 Safety of
Machinery-Ergonomic Requirements-Control Actuators for more information.

Mount the buttons a safe distance from moving machine parts, as determined by the appropriate standard (for example, ANSI
B11.19, ISO 13851). It must not be possible for the operator or other non-qualified persons to relocate them. Failure to establish and
maintain the required distance may result in an increased risk of harm.

If OPTO-TOUCH Optical Touch Buttons are used to initiate machines or operations in which false operation of an Optical Touch
Button could be dangerous, point-of-operation safeguarding devices and/or related safety controls must be installed and maintained
to meet all appropriate OSHA regulations, ANSI B11 machine safety standards (for example, ANSI B11.19) or other relevant
regulations.

CAUTION: Hand Controls—The environment in which hand controls are installed must not adversely affect the
means of actuation. Severe contamination or other environmental influences may cause slow response or false
ergized (on) conditions of mechanical or ergonomic buttons. This may result in exposure to a hazard.

CAUTION:
• Install hand controls to prevent accidental actuation
• It is not possible to completely protect the two-hand control system from defeat.
• OSHA regulations require the user to arrange and protect hand controls to minimize possibility of defeat
  or accidental actuation.

WARNING: Never use an OPTO-TOUCH Optical Touch Button as an actuator in an emergency stop (E-
Stop) circuit. E-Stop actuators must be purely mechanical devices that require no power to operate. OPTO-
TOUCH Optical Touch Buttons require power to operate and must not be used as E-Stop actuators under
any circumstances.
Two-Hand Control

Two-Hand Control is an operator actuating control that initiates a machine cycle through the synchronous use of both buttons and concurrent actuation during the hazardous portion of the machine cycle. Synchronous use is defined as the actuation of both buttons within 500 ms of each other. If one or both buttons are released, an immediate stop command is issued to the machine control and the hazard ceases at any point in the machine cycle.

Alternatively, Two-Hand Trip is similar, but typically initiates a full machine cycle and does not cause a stop or cessation of the hazard if either or both the buttons are released. Two-Hand Trip is typically used on single-cycle or full-revolution machines.

In addition to general installation requirements above, Two-Hand Control/Trip can be used for simple machine cycle actuation and must comply with NFPA 79 and/or ISO 60204-1. If the Two-Hand Control/Trip is also used for safeguarding, additional requirements must be complied with and are found in ANSI B11.19, ISO 13851 and other relevant regulations. In either case, the machine (safety) control must also provide the appropriate level of safety performance (risk reduction) as determined by a risk assessment and the functions of anti-tiedown and anti-repeat.

The level of the safety performance of a Two-Hand Control/Trip system is dependent on the actuating controls (buttons) and the circuitry/logic monitoring those actuating controls (THC modules, Safety Controllers, etc.). Typically, systems incorporating OPTO-TOUCH Optical Touch Buttons are limited to Type IIIA or IIIB per ISO 13851. If a Type IIIC system is required, STB Self-Checking Optical Touch Buttons (datasheet p/n 64136) and an appropriate Two-Hand Control logic module or Safety Controller (for example, AT-FM-10K, SC26/XS26, SC10) can comply with the additional requirements.

Anti-tiedown requires the release of both buttons before a subsequent cycle can be re-initiated. This applies after a cycle has been completed or if a stop has otherwise occurred. Anti-tiedown function must be designed to ignore false input signals. False signals include (but are not limited to) voltage transients, contact bounce, and EMI or RFI noise. Two-Hand Control logic modules and Safety Controllers with anti-tiedown are available, which include circuitry to minimize the possibility of false actuation.

Anti-repeat function causes a stop at the end of the machine cycle and requires release of all actuating controls (for example, buttons) before another cycle or stroke can be initiated. The anti-repeat function must be incorporated into the machine and/or the machine (safety) control.

Other installation considerations include that the actuating controls (for example, buttons) must be arranged far enough apart so that the operator cannot operate both actuating controls using one arm or hand. And, both actuating controls must be located far enough away from the nearest hazard so that the operator cannot reach the hazard with a hand or other body part before the hazardous motion or situation ceases. Installation considerations, including the separation distance (safety distance) and calculations to determine this distance are found in ANSI B11.19 or ISO 13851.

### WARNING:

- Mount hand controls at a safe distance from moving machine parts
- Failure to establish and maintain the safety distance (minimum distance) could result in serious injury or death.
- Mount hand controls as determined by the applicable standard. The operator or other non-qualified persons must not be able to relocate the hand controls.

### WARNING:

- Use adequate point-of-operation guarding
- Failure to properly guard hazardous machinery can result in a dangerous condition that could lead to serious injury or death.
- When properly installed, a two-hand control safety device provides protection only for the hands of the machine operator. It might be necessary to install additional safeguarding, such as safety light curtains, additional two-hand controls, and/or hard guards, to protect all individuals from hazardous machinery.

### WARNING:

- Ensure the safety circuit integrity
- The safety circuit integrity level is affected by the design and installation of the safety devices and the means of interfacing with those devices.
- Perform a risk assessment to determine the appropriate safety circuit integrity level or category to ensure the expected risk reduction is achieved and all applicable regulations and standards are in compliance (see ANSI B11.0 and ANSI B11.19, ISO 12100 and ISO13849-1 or the applicable standards).

Mounting Hole Information

The OPTO-TOUCH has a 30 millimeter threaded base which fits directly into a standard mounting hole for an oiltight push button. A lock ring, supplied with each OPTO-TOUCH, can be used to prevent switch rotation.

The mounting hole details shown at the right are used for the OPTO-TOUCH and also for standard oiltight push buttons and their legend plates. The drawing at the far right shows how to approximate the keyway using a drill hole.
### Wiring Diagrams

#### NPN Models

<table>
<thead>
<tr>
<th>Input</th>
<th>Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>brown</td>
<td>blue</td>
</tr>
<tr>
<td>white</td>
<td>black</td>
</tr>
<tr>
<td>10–30 V dc</td>
<td></td>
</tr>
</tbody>
</table>

#### PNP Models

<table>
<thead>
<tr>
<th>Input</th>
<th>Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>brown</td>
<td>blue</td>
</tr>
<tr>
<td>white</td>
<td>black</td>
</tr>
<tr>
<td>10–30 V dc</td>
<td></td>
</tr>
</tbody>
</table>

### AC and AC/DC Models

#### Voltage Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>Voltage Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>OTBA5</td>
<td>105 V AC to 130 V AC</td>
</tr>
<tr>
<td>OTBB5</td>
<td>210 V AC to 250 V AC</td>
</tr>
<tr>
<td>OTBVR81</td>
<td>20 V AC/DC to 30 V AC/DC</td>
</tr>
</tbody>
</table>

### Specifications

#### Supply Voltage

Supply voltage varies, depending on the model ordered:
- 105 V AC to 130 V AC
- 210 V AC to 250 V AC (50/60Hz)
- 10 V DC to 30 V DC
- 20 V AC/DC to 30 V AC/DC (at 25 mA, exclusive of load)

#### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

#### Output Protection

100 ms delay on power-up; outputs do not conduct at this time. Models with solid-state outputs are protected against false pulse on power-up and continuous overload or short circuit of outputs.

#### Output Configuration:

AC and AC/DC models: All models have SPDT electromechanical relay (one N.O. contact, one N.C. contact)

- N.O. contact: one N.C. contact
- DC-only models:
  - OTBVN6 models have complementary NPN sinking outputs
  - OTBVPS models have complementary PNP sourcing outputs

#### Indicator LEDs

Two indicator LEDs. One lights whenever power is applied; the other lights whenever the switch is activated.

#### Ambient Light Immunity

120,000 lux (direct sunlight)

#### EMI/RFI Immunity

Highly resistant to both single and mixed EMI and RFI noise sources

#### Response Time

100 ms ON/OFF

#### Cable

AC and AC/DC quick-disconnect (QD) models require a MBCC-512 5-conductor cable, MQDC-4xx 4-conductor cable, MQDC1-5xx 5-conductor cable, or MQDC-4xx 4-conductor cable. Models with solid-state outputs are protected against false pulse on power-up and continuous overload or short circuit of outputs.

#### Output Rating:

**AC and AC/DC models:**
- Maximum voltage is 250 V AC or 30 V DC
- Maximum current is 7 amps (resistive load)
- Minimum load is .05 watts (DC), .05VA (AC)
- Mechanical life of relay is 50,000,000 operations (minimum)
- Electrical life of relay is 100,000 operations (minimum) at full resistive load
- Transient suppression recommended when switching inductive loads

**DC models:**
- 150 mA maximum load (each output)
- ON-state saturation voltage: less than 1 V at 10 mA; less than 1.5 V at 150 mA
- OFF-state leakage current: less than 1 µA
Operating Temperature
–20 °C to +50 °C (–4 °F to +122 °F)
90% at +50 °C maximum relative humidity (non-condensing)

Environmental Considerations
Models with polysulfone housing: Prolonged exposure to direct outdoor sunlight causes embrittlement of the polysulfone housing. Window glass effectively filters longer wavelength ultraviolet and provides excellent protection from sunlight. Contact Banner Engineering regarding outdoor applications.
Models with polycarbonate housing: Avoid prolonged exposure to hot water and moist high-temperature environments above 66 °C (150 °F). Avoid aromatic hydrocarbons (such as xylene and toluene), halogenated hydrocarbons, and strong alkalies. Clean periodically using mild soap solution and a soft cloth. Avoid strong alkaline materials.

Construction
Black polysulfone (or red polycarbonate) upper housing and fiber-reinforced thermoplastic polyester base. Electronics fully epoxy-encapsulated. Totally encapsulated, non-metallic enclosure. Threaded base has M30 x 1.5 external threads and 1/2-in NPSM internal threads. Base requires a 1-3/16-in diameter mounting hole (fits most standard automotive- size jumbo legend plates and oiltight pushbutton holes).

Protective cover: Polypropylene copolymer

Certifications

<table>
<thead>
<tr>
<th>Supply Wiring (AWG)</th>
<th>Required Overcurrent Protection (Amps)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>5.0</td>
</tr>
<tr>
<td>22</td>
<td>3.0</td>
</tr>
<tr>
<td>24</td>
<td>2.0</td>
</tr>
<tr>
<td>26</td>
<td>1.0</td>
</tr>
<tr>
<td>28</td>
<td>0.8</td>
</tr>
<tr>
<td>30</td>
<td>0.5</td>
</tr>
</tbody>
</table>

Dimensions

Figure 1. OTB with 7/8 in. 16UNF Quick-Disconnect
Accessories

Cordsets

### 4-Pin 7/8-in Cordsets—Single Ended

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pinout (Female)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MBCC-406</td>
<td>1.83 m (6 ft)</td>
<td>Straight</td>
<td>7/8-16UN-2B</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
<tr>
<td>MBCC-412</td>
<td>3.66 m (12 ft)</td>
<td>Straight</td>
<td>Ø 25.5</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
<tr>
<td>MBCC-430</td>
<td>9.14 m (30 ft)</td>
<td>Straight</td>
<td></td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
</tbody>
</table>

### 4-Pin Threaded M12 Cordsets—Single Ended

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pinout (Female)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MQDC-403</td>
<td>1 m (3.28 ft)</td>
<td>Straight</td>
<td>Ø 14.5</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
<tr>
<td>MQDC-406</td>
<td>2 m (6.56 ft)</td>
<td>Straight</td>
<td>Ø 14.5</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
<tr>
<td>MQDC-415</td>
<td>5 m (16.4 ft)</td>
<td>Straight</td>
<td>Ø 14.5</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
<tr>
<td>MQDC-430</td>
<td>9 m (29.5 ft)</td>
<td>Straight</td>
<td>Ø 14.5</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
<tr>
<td>MQDC-450</td>
<td>15 m (49.2 ft)</td>
<td>Straight</td>
<td>Ø 14.5</td>
<td>1 = Brown, 2 = White, 3 = Blue, 4 = Black</td>
</tr>
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</table>
### 4-Pin Threaded M12 Cordsets—Single Ended

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pinout (Female)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MQDC-4100</td>
<td>30 m (98.43 ft)</td>
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</table>

### 5-Pin 7/8-in Cordsets—Single Ended

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pinout (Female)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MBCC-506</td>
<td>1.83 m (6 ft)</td>
<td>Straight</td>
<td>7/8-16UN-2B</td>
<td></td>
</tr>
<tr>
<td>MBCC-512</td>
<td>3.66 m (12 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MBCC-530</td>
<td>9.14 m (30 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### 5-Pin Threaded M12 Cordsets—Single Ended

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pinout (Female)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MQDC1-501.5</td>
<td>0.5 m (1.5 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MQDC1-506</td>
<td>2 m (6.5 ft)</td>
<td>Straight</td>
<td>M12 x 1</td>
<td></td>
</tr>
<tr>
<td>MQDC1-515</td>
<td>5 m (16.4 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MQDC1-530</td>
<td>9 m (29.5 ft)</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

### Mounting Brackets

**SMB30MM**
- 12-ga. stainless steel bracket with curved mounting slots for versatile orientation
- Clearance for M6 (¼ in) hardware
- Mounting hole for 30 mm sensor

Hole center spacing: A = 51, A to B = 25.4
Hole size: A = 42.6 x 7, B = ø 6.4, C = ø 30.1

**SMB30SC**
- Swivel bracket with 30 mm mounting hole for sensor
- Black reinforced thermoplastic polyester
- Stainless steel mounting and swivel locking hardware included

Hole center spacing: A = ø 50.8
Hole size: A = ø 7.0, B = ø 30.0

**SMBAMS30P**
- Flat SMBAMS series bracket
- 30 mm hole for mounting sensors
- Articulation slots for 90° rotation
- 12-ga. 300 series stainless steel

Hole center spacing: A = 26.0, A to B = 13.0
Hole size: A = 26.8 x 7.0, B = ø 6.5, C = ø 31.0

**SMBAMS30RA**
- Right-angle SMBAMS series bracket
- 30 mm hole for mounting sensors
- Articulation slots for 90° rotation
- 12-ga. (2.6 mm) cold-rolled steel

Hole center spacing: A = 26.0, A to B = 13.0
Hole size: A = 26.8 x 7.0, B = ø 6.5, C = ø 31.0
SMB30A
- Right-angle bracket with curved slot for versatile orientation
- Clearance for M6 (¼ in) hardware
- Mounting hole for 30 mm sensor
- 12-ga. stainless steel

Hole center spacing: A to B = 40
Hole size: A = ø 6.3, B = 27.1 x 6.3, C = ø 30.5

SSA-MBK-EEC1
- Single 30 mm hole
- 8 gauge steel, black finish (powder coat)
- Front surface for customer applied labels

Hole size: A = ø 7 , B = ø 30

SSA-MBK-EEC2
- Two 30 mm holes
- 8 gauge steel, black finish (powder coat)
- Front surface for customer applied labels

Hole size: A = ø 7 , B = ø 30

SSA-MBK-EEC3
- Three 30 mm holes
- 8 gauge steel, black finish (powder coat)
- Front surface for customer applied labels

Hole size: A = ø 7 , B = ø 30

SSA-MBK-EEC1-SS
- Single 30 mm hole
- 8 gauge 316 stainless steel
- Front surface for customer applied labels

Hole size: A = ø 7 , B = ø 30

The SSA-MBK-EECx brackets offer:
- Horizontal and vertical (post) mounting
- Interchangeable positions of mounted devices (e.g. OTB/STB/VTB, E-Stop, K50s)

Replacement Field Covers
Field covers are designed to prevent inadvertent activation of optical touch buttons by objects that accidentally block the sensing beam. Field covers are constructed of rugged polypropylene and are highly resistant to abrasion and to damage by most chemicals. Additional colors are available. Contact Banner Engineering for options.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OTC-1-BK</td>
<td>Standard Black Field Cover</td>
</tr>
<tr>
<td>OTCL-1-BK</td>
<td>Large Black Field Cover</td>
</tr>
</tbody>
</table>
Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

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