



Features

The DXMR90-X1 Series Controller is an industrial controller within the Banner DXM family of controllers that consolidates, processes, and distributes data using industrial or web services protocols.

- Configurable controller works with a wide range of Modbus devices; quickly deploy Modbus server data to EtherNet/IP™, Modbus® TCP, or PROFINET® Networks<sup>(1)</sup>
  - Four independent Modbus client ports per converter increase simplicity and decrease deployment time for co-located assets
  - Connect up to four Modbus server devices without manually assigning a server address to connected devices
- Local control or connectivity with automation protocols including EtherNet/IP, PROFINET, Modbus TCP, and Modbus RTU
- Logic processing and problem solving capable of deploying solutions to process and control data from multiple devices
- Compact housing saves space and weight compared to traditional "block" style form factors
- IP67 housing simplifies installation in any location by eliminating the need for a control cabinet
- Consolidate cable runs to minimize cabling and associated weight, especially in weight-critical applications such as robotics
- Flexible and Customizable—Expanded internal logic controller with action rules, MicroPython, and ScriptBasic programming



Models

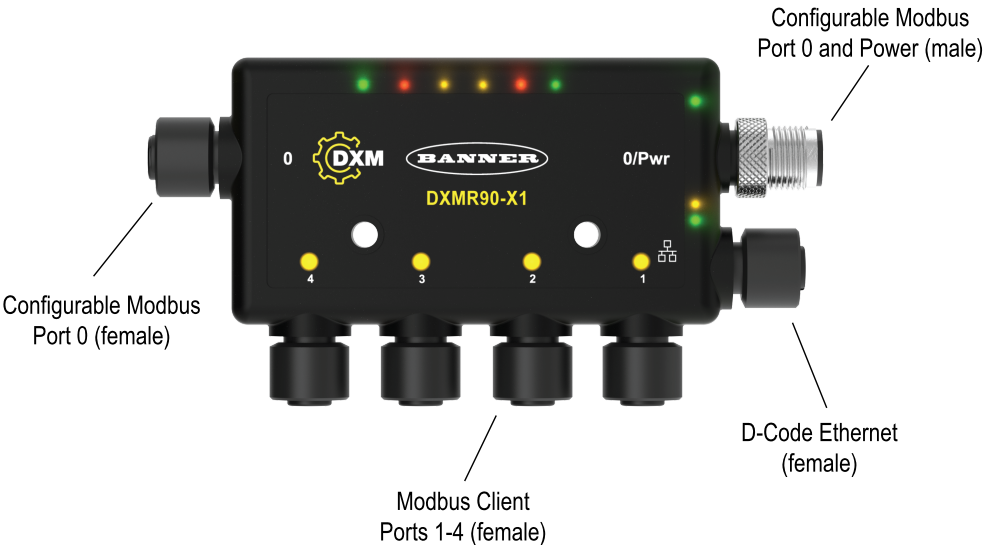
Model	Ethernet Connection	Modbus Client Connections	Other Connections
DXMR90-X1	One D-code M12 female Ethernet Connector	Four M12 female connections for Modbus client connections	One M12 male (Port 0) for incoming power and Modbus RS-485, one M12 female connector for daisy-chaining Port 0 signals.

Overview

Banner's DXMR90-X1 Series Controller consolidates data from multiple sources to provide local data processing as well as accessibility for host systems as a platform for the Industrial Internet of Things (IIoT).

The DXMR90-X1 contains four individual Modbus clients allowing for concurrent communication to up to four independent networks. Data is collected into the internal logic controller to facilitate edge processing, protocol conversion to Industrial Ethernet, and pushing information to web servers.

Overview of the DXMR90-X1 Series Controller



<sup>(1)</sup> EtherNet/IP™ is a trademark of ODVA, Inc. Modbus® is a registered trademark of Schneider Electric USA, Inc. PROFINET® is a registered trademark of PROFIBUS Nutzerorganisation e.V. By default, the DXMR90-X1 Series Controller is set to a static IP address of 192.168.0.1.



One male M12 connection provides common power and ground to all M12 Modbus ports. The two-port 0 Modbus connections can be configured as pass-through wiring to connect to a Modbus trunk. One 100 Mbps Ethernet port (female) using an M12 D-coded Ethernet connection.

- Modbus TCP
- EtherNet/IP
- Profinet
- Configuration/discovery port

Four Modbus client connections using female M12 connectors.

- 2-wire RS-485 physical transceiver with power/ground at each connector
- Separate Modbus client control and programmability for each connection point
- Independent and selectable baud rate and parity settings
- Individual timing and packet timing for each Modbus connection

## Installation Instructions

### Mechanical Installation

Install the DXMR90-X1 to allow access for functional checks, maintenance, and service or replacement. Do not install the DXMR90-X1 in such a way to allow for intentional defeat.

Fasteners must be of sufficient strength to guard against breakage. The use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the DXMR90-X1 accepts M4 (#8) hardware.



**CAUTION:** Do not overtighten the DXMR90-X1's mounting screw during installation. Overtightening can affect the performance of the DXMR90-X1.

### Wiring

*Ports 0-4 female connector*

Ports 0-4 5-pin M12 female connector	Pin	Wire Color	Description
	1	Brown (bn)	12 V DC to 30 V DC
	2	White (wh)	RS485 / D1 / B / +
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	RS485 / D0 / A / -
	5	Gray (gy)	No connection/not used



**CAUTION:**

- Wiring devices incorrectly will cause electrical damage.
- Do not apply more than 12 volts on pins 2 or 4 for ports 1 through 4.

*Port 0 male connector*

Port 0 5-pin M12 male connector	Pin	Wire Color	Description
	1	Brown (bn)	12 V DC to 30 V DC
	2	White (wh)	RS485 / D1 / B / +
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	RS485 / D0 / A / -
	5		No connection/not used

*D-code industrial Ethernet connector*

5-pin D-code female industrial Ethernet connector	Pin	Wire Color	Description
	1	Black (bk)	+Tx
	2	Red (rd)	+Rx
	3	Green (gn)	-Tx
	4	White (wh)	-Rx
	5		No connection/not used

# Specifications

## Supply Voltage

12 V DC to 30 V DC

## Supply Protection Circuitry

Protected against reverse polarity and transient voltages

## Power Consumption

120 mA maximum at 12 V DC

## Construction

Connector Body: PVC translucent black

## Indicators

Amber: Power port 0

Amber: Modbus communications port 0-4

Green/amber: Ethernet communications

Red/amber/green: User-configurable LEDs

## Connections

Five integral fixed nylon 5-pin M12 female quick disconnect connector

One integral 5-pin nickel-plated brass M12 male quick disconnect connector

One integral 5-pin D-code fixed nylon M12 female quick disconnect connector

## Application Note

When connecting external devices through the DXMR90-X1, it is important not to exceed maximum current limitations of 3.5 Amps

## Communication Hardware (RS-485)

Interface: 2-wire half-duplex RS-485

Baud rates: 1.2K, 2.4K, 9.6k, 19.2k (default), 38.4k, 57.6K, or 115.2K

Data format: 8 data bits, no parity, 1 stop bit

## Communication Protocols

Modbus® RTU, Modbus/TCP, EtherNet/IP™, and PROFINET®

EtherNet/IP™ is a trademark of ODVA, Inc. Modbus® is a registered trademark of Schneider Electric USA, Inc. PROFINET® is a registered trademark of PROFIBUS Nutzerorganisation e.V.

## Security Protocols

TLS, SSL, HTTPS

## Environmental Ratings

For Indoor Use Only

IP65, IP67, NEMA 1, UL Type 1

## Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 1.0 mm amplitude, 5 minutes sweep, 30 minutes dwell)

Meets IEC 60068-2-27 requirements (Shock: 30G 11 ms duration, half sine wave)

## Operating Conditions

–40 °C to +70 °C (–40 °F to +158 °F)

90% at +70 °C maximum relative humidity (non-condensing)

## Storage Temperature

–40 °C to +80 °C (–40 °F to +176 °F)

## Certifications



Banner Engineering BV  
Park Lane, Culliganlaan 2F bus 3  
1831 Diegem, BELGIUM



Turck Banner LTD Blenheim House  
Blenheim Court  
Wickford, Essex SS11 8YT  
GREAT BRITAIN

CE/UKCA approval only applies to 2.4 GHz models

## Required Overcurrent Protection



**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

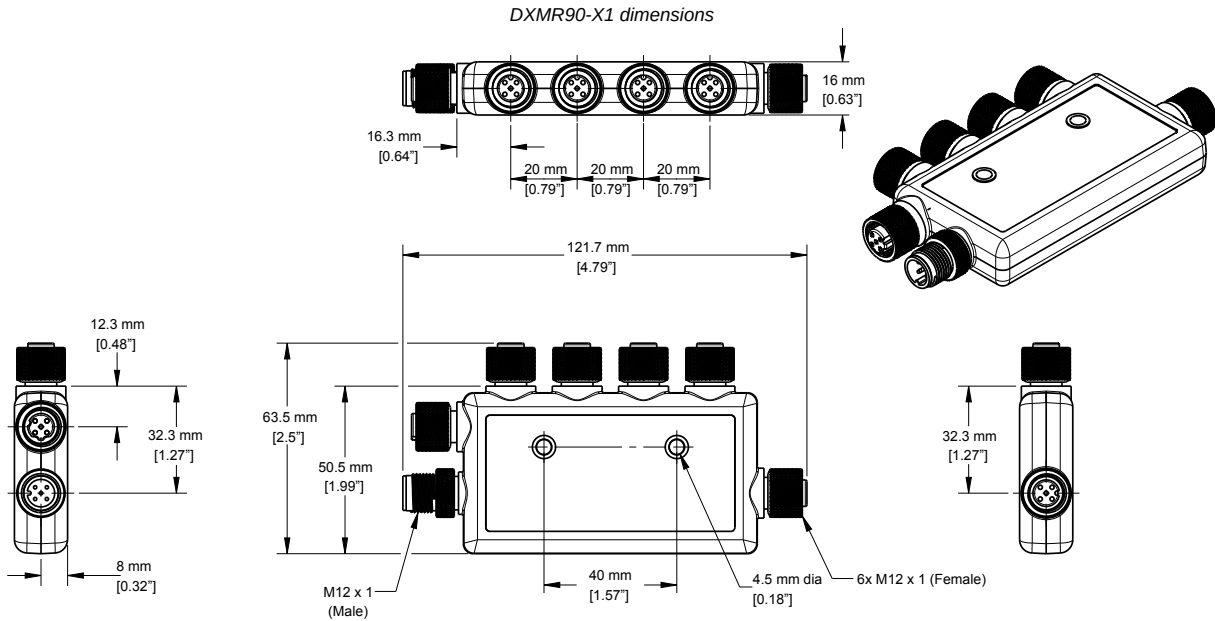
Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	1.0	30	0.5

Dimensions

All measurements are listed in millimeters, unless noted otherwise. The measurements provided are subject to change.



Accessories

Power Supplies

- [PSD-24-4](#)—DC Power Supply, Desktop style, 3.9 A, 24 V DC, Class 2, 4-pin M12 quick disconnect (QD)
- [PSDINP-24-06](#)—DC power supply, 0.63 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated
- [PSDINP-24-13](#)—DC power supply, 1.3 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated
- [PSDINP-24-25](#)—DC power supply, 2.5 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated
- [PSW-24-1](#)—DC power supply with multi-blade wall plug, 100–240 V AC 50/60 Hz input, 24 V DC 1 A output, UL Listed Class 2, 4-pin female M12 connector
- [PSWB-24-1](#)—DC power supply with multi-blade wall plug, 100–240 V AC 50/60 Hz input, 24 V DC 1 A output, UL Listed Class 2, barrel jack connector

**SMBR90S**

- Stainless steel bracket
- 4x M4-07 pemnuts (B)
- Includes 2x M4 stainless steel hex head screws and flat washers

**Hole center spacing:** A = 40, B = 20

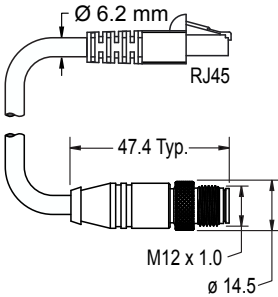

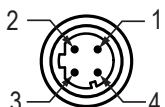
**Hole size:** A =  $\varnothing$  5

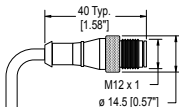
Diagram of the SMBR90S bracket showing dimensions and labels A and B.

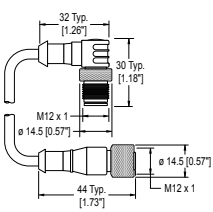
Dimensions: 8.6, 74, 10.1, 24.

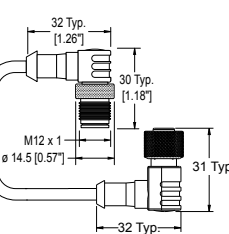
Labels: A, B.

4-Pin M12 Female RS-485 to USB Adapter Cordset, with Wall Plug				
Model	Length	Style	Dimensions	Pinout (Female)
BWA-UCT-900	1 m (3.28 ft)	Straight		<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>

4-pin M12 D-code to RJ45 Shielded Ethernet				
Model	Length	Style	Dimensions	Pinout (Male)
STP-M12D-406	1.83 m (6 ft)	Straight		 <p>1 = White/Orange 2 = Orange 3 = White/Blue 6 = Blue</p>  <p>1 = White/Orange 2 = White/Blue 3 = Orange 4 = Blue</p>
STP-M12D-415	4.57 m (15 ft)			
STP-M12D-430	9.14 m (30 ft)			

4-pin A-Code Double-Ended M12 Female to M12 Male Cordsets				
Model	Length	Dimensions (mm)	Pinouts	
BC-M12F4-M12M4-22-1	1 m (3.28 ft)		Female	<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
BC-M12F4-M12M4-22-2	2 m (6.56 ft)		Male	
BC-M12F4-M12M4-22-3	3 m (9.84 ft)			
BC-M12F4-M12M4-22-4	4 m (13.12 ft)			
BC-M12F4-M12M4-22-5	5 m (16.4 ft)			
BC-M12F4-M12M4-22-10	10 m (30.81 ft)			
BC-M12F4-M12M4-22-15	15 m (49.2 ft)			

4-pin A-Code Double-Ended M12 Female to M12 Male Right-Angle Cordsets				
Model	Length	Dimensions (mm)	Pinouts	
BC-M12F4-M12M4A-22-1	1 m (3.28 ft)		Female	<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
BC-M12F4-M12M4A-22-2	2 m (6.56 ft)		Male	
BC-M12F4-M12M4A-22-5	5 m (16.4 ft)			
BC-M12F4-M12M4A-22-8	8 m (26.25 ft)			
BC-M12F4-M12M4A-22-10	10 m (30.81 ft)			
BC-M12F4-M12M4A-22-15	15 m (49.2 ft)			

4-pin A-Code Double-Ended M12 Female Right-Angle to M12 Male Right-Angle Cordsets				
Model	Length	Dimensions (mm)	Pinouts	
BC-M12F4A-M12M4A-22-0.3	0.3 m (1 ft)		Female	<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
BC-M12F4A-M12M4A-22-1	1 m (3.28 ft)		Male	
BC-M12F4A-M12M4A-22-2	2 m (6.56 ft)			
BC-M12F4A-M12M4A-22-5	5 m (16.4 ft)			
BC-M12F4A-M12M4A-22-8	8 m (26.25 ft)			
BC-M12F4A-M12M4A-22-10	10 m (30.81 ft)			
BC-M12F4A-M12M4A-22-15	15 m (49.2 ft)			

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