

# R45C Analog Converter (Voltage and Current) IO-Link Data Reference Guide



## IO-Link Data Map

This document refers to the following IODD file: Banner\_Engineering-R45C-IU-20200715-IODD1.1.xml. The IODD file and support files can be found on [www.bannerengineering.com](http://www.bannerengineering.com) under the download section of the product family page.

## Communication Parameters

The following communication parameters are used.

Parameter	Value	Parameter	Value
IO-Link revision	V1.1	Port class	A
Process Data In length	32 bits	SIO mode	Yes
Process Data Out length	32 bits	Smart Sensor Profile	Yes
Bit Rate	38400 bps	Block parameterization	Yes
Minimum cycle time	4.8 ms	Data Storage	Yes
Device ID	659470		

## IO-Link Process Data In (Device to Master)

Two analog files are supported by the IODD file. The voltage model is presented in mV and the current model is presented in  $\mu\text{A}$ .

If the model is the voltage version ( $V\_ModelType = 0$ ), then Process Data Input = value  $\times 0.001$  V.

If the model is the current version ( $V\_ModelType = 1$ ), then Process Data Input = value  $\times 0.000001$  A.

PDI only on models = R45C-KI-IQ, R45C-KU-UQ, R45C-K-IIQ, R45C-K-UUQ

## Process Data Input Configuration - Analog Data

Subindex	Name	Number of Bits	Data Values
1	Measurement Value	32	The measurement device value

Octet 0								
Subindex	1	1	1	1	1	1	1	1
Bit offset	31	30	29	28	27	26	25	24
Value	0	0	0	0	0	0	0	1
Octet 1								
Subindex	1	1	1	1	1	1	1	1
Bit offset	23	22	21	20	19	18	17	16
Value	1	1	1	1	1	1	0	1
Octet 2								
Subindex	1	1	1	1	1	1	1	1
Bit offset	15	14	13	12	11	10	9	8
Value	1	1	1	1	1	1	1	0
Octet 3								
Subindex	1	1	1	1	1	1	1	1
Bit offset	7	6	5	4	3	2	1	0
Value	1	1	1	1	1	1	1	0

## Example Based Upon the Value Above

Measurement Value = 509

Scaled Measurement Value = 0.509 V



## Process Data Input Configuration - Digital Measuring Sensor

Subindex	Name	Number of Bits	Data Values
1	Measurement Value	16	The measurement device value
2	Measurement Scale	8	The measurement device scale Voltage = -3 Current = -6

Octet 0								
Subindex	1	1	1	1	1	1	1	1
Bit offset	31	30	29	28	27	26	25	24
Value	0	0	0	0	0	0	0	1
Octet 1								
Subindex	1	1	1	1	1	1	1	1
Bit offset	23	22	21	20	19	18	17	16
Value	1	1	1	1	1	1	0	1
Octet 2								
Subindex	2	2	2	2	2	2	2	2
Bit offset	15	14	13	12	11	10	9	8
Value	1	1	1	1	1	1	1	0
Octet 3								
Subindex	///	///	///	///	///	///	///	///
Bit offset	7	6	5	4	3	2	1	0
Value	1	1	1	1	1	1	1	0

## Example Based Upon the Value Above

Measurement Value = 509

Measurement Scale = -3

Scaled Measurement Value = 0.509 V

## IO-Link Process Data Out (Master to Device)

If the model is the voltage version (V\_ModelType = 0), then Process Data Input = value × 0.001 V.

If the model is the current version (V\_ModelType = 1), then Process Data Input = value × 0.000001 A.

## Process Data Output

Subindex	Name	Number of Bits	Data Values
1	Analog Out Value	32	The value to send to the analog output

Octet 0								
Subindex	1	1	1	1	1	1	1	1
Bit offset	31	30	29	28	27	26	25	24
Octet 1								
Subindex	1	1	1	1	1	1	1	1
Bit offset	23	22	21	20	19	18	17	16
Octet 2								
Subindex	1	1	1	1	1	1	1	1
Bit offset	15	14	13	12	11	10	9	8
Octet 3								
Subindex	1	1	1	1	1	1	1	1

Octet 3								
Bit offset	7	6	5	4	3	2	1	0

## Parameters Set Using IO-Link

These parameters can be read from and/or written to an R45C-K-analog converter. Also included is information about whether the variable in question is saved during Data Storage and whether the variable came from the IO-Link Smart Sensor Profile.

Unlike Process Data In, which is transmitted from the IO-Link device to the IO-Link master cyclically, these parameters are read or written acyclically as needed.

Index	Sub-index	Name	Length	Value Range	Default	Access Rights	Data Storage?	Smart Sensor Profile
0	1-16	Direct Parameter Page 1 (incl. Vendor ID & Device ID)				ro		
1	1-16	Direct Parameters Page 2				rw		
2		Standard Command		130 = Restore Factory Settings 162 = Start discovery 163 = Stop discovery		wo		y
3		Data Storage Index (device-specific list of parameters to be stored)				rw		
4-11		<i>reserved by IO-Link Specification</i>						
<b>12</b>		<b>Device Access Locks</b>						
12	1	Parameter Write Access Lock ( <i>deprecated</i> )						
12	2	Data Storage Lock ( <i>deprecated</i> )						
12	3	Local Parameterization Lock		0 = off, 1 = on	0	rw	y	
12	4	Local User Interface Lock		0 = off, 1 = on	0	rw	y	
16		Vendor Name string		Banner Engineering Corporation		ro		
17		Vendor Text string		More Sensors. More Solutions.		ro		
18		Product Name string				ro		
19		Product ID string				ro		
20		Product Text string				ro		y
21		Serial Number				ro		
23		Firmware Version				ro		y
24		App Specific Tag (user defined)				rw	y	y
25-35		<i>reserved</i>						
36		Device Status	8-bit integer	0 = Device is OK 1 = Maintenance required 2 = Out of specification 3 = Functional check 4 = Failure 5..255 Reserved		ro		
37		Detailed Device Status	Array[6] of 3-octet			ro		
40		Process Data Input		<i>see Process Data In</i>		ro		
41		Process Data Output		<i>see Process Data Out</i>		ro		
<b>60</b>		<b>BDC1 Setpoints</b>						
60	1	Setpoint SP1	32-bit Integer	SP1 Switchpoint = Analog In LED lower switchpoint	0.004 A 0.2 V	rw		
60	2	Setpoint SP2	32-bit Integer	SP1 Switchpoint = Analog In LED upper switchpoint	0.02 A 10 V	rw		
<b>61</b>		<b>BDC1 Configuration</b>						
61	1	Switchpoint Logic ( <i>deprecated</i> )	8-bit Uinteger					
61	2	BDC Mode ( <i>deprecated</i> )	8-bit Uinteger					

Index	Sub-index	Name	Length	Value Range	Default	Access Rights	Data Storage?	Smart Sensor Profile
61	3	Hysteresis	16-bit Uinteger	Hyteresis value for the switchpoint	0.0001 A 0.05 V	rw		
<b>69</b>		<b>All-Time Run Time</b>						
69	1	Run counter	32-bit Uinteger	0..2147483647		ro	y	
<b>70</b>		<b>Resettable Run Time</b>						
70	1	Run counter	32-bit Uinteger	0..2147483647	0	rw		
<b>76</b>		<b>Vendor Specific Configuration</b>						
76	1	Process Data Input Configuration	8-bit Uinteger	0 = Analog Value 1 = Digital Measurement Value	0	rw	y	
76	2	IOL Filter Time	16-bit Uinteger		200	rw	y	
76	3	PDO Outside Valid Range (POVR)	8-bit Uinteger	0 = Hold 1 = Low 2 = High	1	rw	y	
<b>78</b>		<b>All-Time Run Time Event Time</b>						
78	1	Event Time	32-bit Uinteger	0..2147483647	0	rw	y	
<b>79</b>		<b>Resettable Run Time Event Time</b>						
79	1	Event Time	32-bit Uinteger	0..2147483647	0	rw	y	
86		Model Type	8-bit Uinteger	0 = Voltage, 1 = Current	0	ro		
<b>16512</b>		<b>MDC Descriptor</b>		<b>Measuring Data Channel Descriptor - Smart Sensor Profile 2nd Edition</b>				
16512	1	Lower Limit	32-bit integer			ro		
16512	2	Upper Limit	32-bit integer			ro		
16512	3	Unit	16-bit uinteger	1209 = A, 1240 = V		ro		
16512	4	Scale	8-bit integer	-6 (µA), -3 (mV)		ro		

## IO-Link Events

Events are acyclic transmissions from the IO-Link device to the IO-Link master. Events can be error messages and/or warning or maintenance data.

Code	Type	Name	Description
25376 (0x6320)	Error	Parameter error	Check data sheet and values
36000 (0x8CA0)	Warning	All-time Run Time Event	Event indicating the corresponding configured running time has elapsed.
36001 (0x8CA1)	Warning	Resettable Run Time Event	Event indicating the corresponding configured running time has elapsed.