

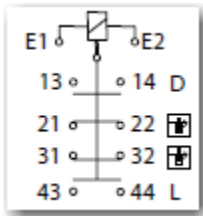
Product Supplemental Instructions

Model: SI-GL42DS01-20Q13

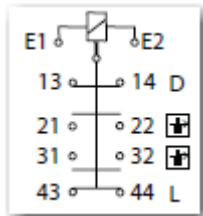
This product is a derivation of a standard product. The modification is the installation of two 5-pin M12 Quick Disconnects. For detailed product information, refer to part number 220476 at www.bannerengineering.com, or contact Banner Engineering.

Modifications

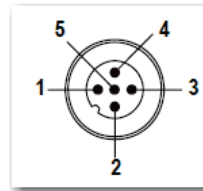
This product was derived from part number 811068, model SI-GL42DS01-21



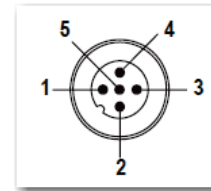
Actuator Engaged and Locked



Actuator Unlocked and Removed



Bottom QD Wiring Diagram



Right-side QD Wiring Diagram

5-pin QD	Bottom QD Wiring Contact #	Right-side QD Wiring Contact #
Pin 1 Brown	21	E1 (+ 24 V DC)
Pin 2 White	22	13
Pin 3 Blue	N/C	E2 (0 V DC)
Pin 4 Black	31	14
Pin 5 Gray	32	N/C

CAUTION:



- Safety Switch Installation
- Using only one safety switch per interlock guard is not recommended.
- Use two safety switches for each interlock guard to achieve control reliability or Safety Category 4, per ISO 13849-1, of a machine stop circuit.
- In addition, normally-closed (N.C.) safety contacts from each of the two safety switches should be connected to the two separate inputs of a two-channel safety monitoring device. This is required to monitor for safety switch contact failure and to provide the necessary reset routine, as required by IEC 60204-1 and NFPA 79 machine safety standards.



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