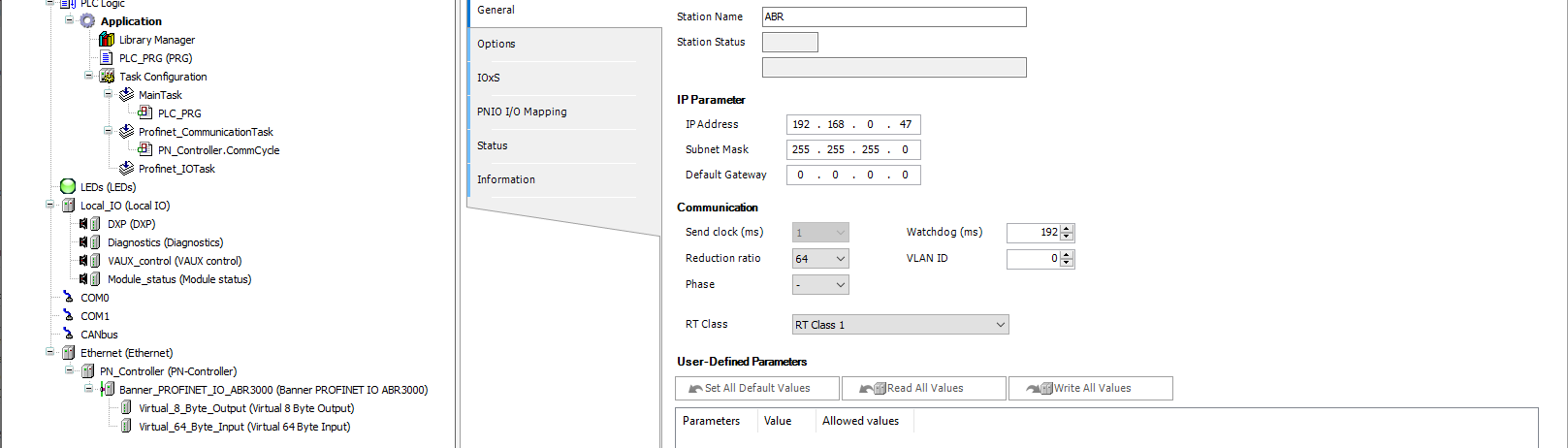
# Example of PROFINET communications

Using: ABR3106-WPE2 (fw 1.5.5.705) and Turck TBEN-L5-PLC-10 (fw 1.3.0.0), with CODESYS 3.5 (SP12 P1) PLC software, and Banner GSD file GSDML-V2.32-Banner-ABR3000-20190422-153800.xml

Note: The ABR is PROFINET compatible but not PROFINET certified.

This communications connection was tested successfully at Banner in May 2019.

These are the settings used for setting up the connection, using the GSD file:



Once a connection is established the ABR input and output data would appear at these addresses:

