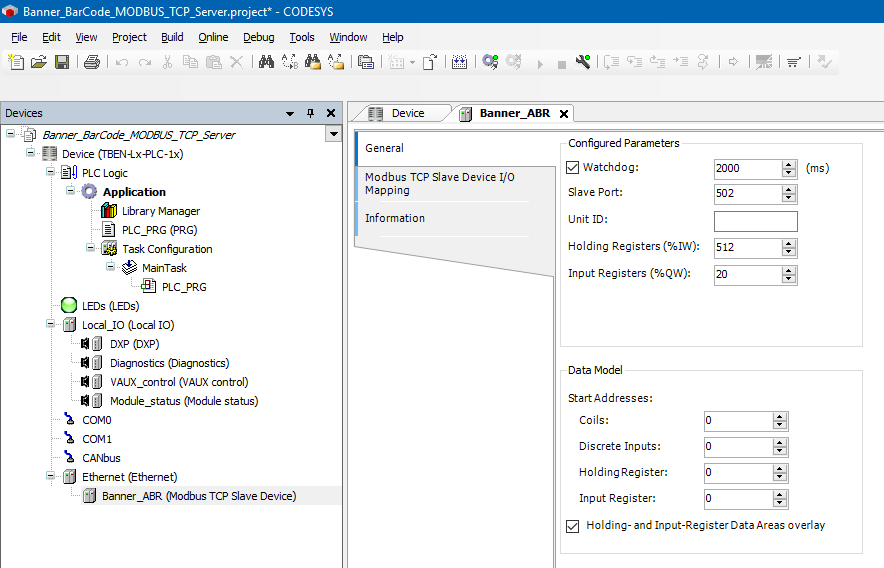
# Example of ModbusTCP communications

Using: ABR3106-WPE2 (fw 1.5.5.705) and Turck TBEN-L5-PLC-10 (fw 1.3.0.0), with CODESYS 3.5 (SP12 P1) PLC software

This communications connection was tested successfully at Banner in May 2019.

The ABR must be a Modbus/TCP Client (AKA master) so the Turck PLC is set to be a Modbus/TCP Server (AKA slave). Some Turck controllers only support 128 Holding Registers (%IW), so the value of 512 used here will not work on those.



If the ABR is set to trigger from Modbus/TCP Input Bit 0, then trigger it by toggling the Output Bit 0 shown here:

