Quick Start Guide

Installing the BWA-BK-012 and BWA-BK-014 Bracket Assemblies

Required equipment, which is included in the BWA-BK-012 and BWA-BK-014 bracket assemblies:

• One bracket
• One Phillips flathead screw
• Four M2.5 socket head cap screws
• One thermal tape

The following items are recommended, but not included in the bracket or sensor kits:

• Loctite 410 (blue)
• Cleaning wipes
• 2 mm hex Allen wrench
• Phillips screwdriver

Install the BWA-BK-012 or BWA-BK-014 Bracket Using Thermal Tape

This example uses a QM30VT2 with BWA-BK-014. The same steps can be applied for a QM30VT1 with BWA-BK-014 or a QM30VT2-SS-9M with BWA-BK-012. The provided thermal tape or desired epoxy could be used by following these steps.

1. Clean the bracket and sensor.
2. Place the sensor on top of the bracket so the countersunk hole is covered by the sensor and the four corner holes align.
3. Screw the sensor to the bracket with the provided screws using a 2 mm Hex Allen wrench.
   The maximum torque for socket head screws is 0.5 N-m. Do not over tighten.
4. Apply the thermal tape to the bracket.
   a) Turn sensor with bracket side faced up.
   b) Peel the clear liner off the thermal tape.
   c) Align and stick the thermal tape to the bracket with blue liner facing up.

5. Peel off the blue side of the tape.
6. Stick the bracket and sensor assembly to equipment.
7. Apply pressure for 30 seconds to improve adhesion.

Install the BWA-BK-012 and BWA-BK-014 Using a Flathead Screw
This example uses a QM30VT2 with BWA-BK-014 for demonstration. The same steps can be applied for a QM30VT1 with BWA-BK-014 or a QM30VT2-SS-9M with BWA-BK-012.

1. Clean bracket and sensor.
2. Tap a M4 × 0.7 hole into the surface of the equipment you want to monitor.
3. Put the flathead screw into the countersunk hole of the bracket.

4. Coat the threads in the mounting surface with the 410 series Loctite.
5. Screw the bracket into your drilled hole until the bracket is snug.
   The maximum torque for the flathead screws is 1 N\cdot m. Do not over tighten.
6. Place the sensor on top of the bracket so the four corner holes align. Secure sensor to bracket with the provided screws using a 2 mm Hex Allen wrench. The maximum torque for socket head screws is 0.5 N·m. Do not over tighten.

![Figure 7. QM30VT2 mounted to the BWA-BK-014 bracket](image)

Install a QM30VT Using the BWA-BK-013 or BWA-BK-019 Magnetic Round Mount Bracket

The required hardware, which is included in both bracket kits is:

- One bracket
- For BWA-BK-013: Four M2.5 x 14 mm and four M2.5 x 16 mm socket head cap screws
- For BWA-BK-019: Four M2.5 x 16 mm socket head cap screws

The following items are recommended, but not included in the bracket or sensor kits:

- Cleaning wipes
- 2 mm hex Allen wrench

![Figure 8. BWA-BK-013 with fasteners](image)

This example uses a QM30VT2, but these steps can also be used on other QM30VT models. Brackets BWA-BK-013 and BWA-BK-019 are not included with the QM30VT sensor and must be purchased separately.

1. Clean the bracket and sensor.
2. Turn the bracket so the magnet is facing down.

![Figure 9. BWA-BK-013 with magnet facing down](image)

3. Place the sensor on top of bracket, aligning the four corner holes.
4. Secure the sensor to the bracket using the screws for the model being installed. The maximum torque for flathead screws is 0.5 N·m. Do not over tighten.

5. Place the sensor on the equipment to be monitored.