Quick Start Guide

Laser distance sensor with both analog and discrete (switched) outputs

This guide is designed to help you set up and install the LTF Time of Flight Laser Distance Sensor. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at www.bannerengineering.com. Search for p/n 194135 to view the manual. Use of this document assumes familiarity with pertinent industry standards and practices.

WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Features and Indicators

Three LED indicators provide ongoing indication of the sensing status.

**Analog Output LED Indicator**
- Solid Amber = Displayed distance is within the taught analog output window
- Off = Displayed distance is outside the taught analog output window

**Power LED Indicator**
- Solid Green = Normal operation, power On and laser On
- Flashing Green (1 Hz) = Power On and laser Off (laser enable mode)

**Discrete Output LED Indicator**
- Solid Amber = Discrete Output is On
- Off = Discrete Output is Off

Display

The display is a 2-line, 8-character LCD. The main screen is the Run mode screen, which shows the real-time distance measurement and the analog output measurement.

Buttons

Use the sensor buttons **Down**, **Up**, **Enter**, and **Escape** to program the sensor and to access sensor information.
Down and Up Buttons

Press **Down** and **Up** to:
- Access the Quick Menu from Run mode
- Navigate the menu systems
- Change programming settings
- Change individual digit values in distance based settings

When navigating the menu systems, the menu items loop.

Enter Button

Press **Enter** to:
- Access the Sensor Menu from Run mode
- Access the submenus
- Move right one digit in distance based settings
- Save changes

In the Sensor Menu, a check mark \(\bullet\) in the lower right corner of the display indicates that pressing **Enter** accesses a submenu.

Press **Enter** to save changes. New values flash rapidly and the sensor returns to the parent menu.

Escape Button

Press **Escape** to:
- Leave the current menu and return to the parent menu
- Return to Run mode from the Quick Menu

**Important:** Pressing **Escape** discards any unsaved programming changes.

In the Sensor Menu, a return arrow \(\uparrow\) in the upper left corner of the display indicates that pressing **Escape** returns to the parent menu.

Press and hold **Escape** for 2 seconds to return to Run mode from any menu or remote teach.

Laser Description and Safety Information

**CAUTION:** Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure. Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

Class 2 Laser Models

**CAUTION:** Never stare directly into the sensor lens. Laser light can damage your eyes. Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

For Safe Laser Use - Class 2 Lasers

- Do not stare at the laser.
- Do not point the laser at a person’s eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.

Reference IEC 60825-1:2007, Section 8.2.
Class 2 Lasers

Class 2 lasers are lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Class 2 Laser Safety Notes

Low-power lasers are, by definition, incapable of causing eye injury within the duration of a blink (aversion response) of 0.25 seconds. They also must emit only visible wavelengths (400 to 700 nm). Therefore, an ocular hazard may exist only if individuals overcome their natural aversion to bright light and stare directly into the laser beam.

Sensor Installation

Note: Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. may create stray light that may degrade the peak performance of the sensor. Blow the window clear using filtered, compressed air, then clean as necessary using 70% isopropyl alcohol and cotton swabs or water and a soft cloth.

Mount the Sensor

1. If a bracket is needed, mount the sensor onto the bracket.
2. Mount the sensor (or the sensor and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the sensor alignment.
4. Tighten the mounting screws to secure the sensor (or the sensor and the bracket) in the aligned position.

Wiring Diagrams

* User-configurable PNP/NPN setting

Figure 4. Analog Current Model

Figure 5. Analog Voltage Model

Key

1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray

Sensor Programming

Program the sensor using the buttons on the sensor or the remote input (limited programming options).

From Run mode, use the buttons to access the Quick Menu and the Sensor Menu. See Quick Menu on page 4, Sensor Menu (MENU) on page 4, and the instruction manual (p/n 194135) for more information on the options available from each menu. For TEACH options, follow the TEACH instructions in the instruction manual.

In addition to programming the sensor, use the remote input to disable the buttons for security, preventing unauthorized or accidental programming changes. See the instruction manual for more information.
Quick Menu

The sensor includes a Quick Menu with easy access to view and change the analog and discrete output switch points. Access the Quick Menu by pressing Down or Up from Run mode. When in the Quick Menu, the current distance measurement displays on the first line and the menu name and the analog value alternate on the second line of the display. Press Enter to access the switch points. Press Down and Up to change each digit. Press Enter to move right one digit. After reviewing each digit, press Enter again to save the new value and return to the Quick Menu. Press Cancel to ignore any changes made if only some digits have been changed.

Sensor Menu (MENU)

Access the Sensor Menu by pressing Enter from Run mode. The Sensor Menu is also accessible from the Quick Menu: navigate to MENU and press Enter. The Sensor Menu includes several submenus that provide access to view and change sensor settings and to view sensor information.
Figure 8. Sensor Menu Map

L-GAGE® LTF Time of Flight Laser Distance Sensor

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**Run Mode**

Enter Quick Menu Loop

(see Quick Menu diagram)

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**Top Menu**

- **MENU A_OUT**
  - A_OUT Range
    - Tch2Pt Tch20mA
    - Tch4Pt Tch4mA
  - A_OUT AdjAmps
    - Adj20mA +12000mm
    - Adj4mA +00050mm
  - A_OUT Bias
    - Pos
    - Neg
  - A_OUT Loading
    - LossBig 3.5 mA
    - LossBig 25 mA
    - LossBig Hold

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**Sub Menus**

- **MENU D_OUT**
  - D_OUT Range
    - Tch4Pt Tch4mA
    - Tch2Pt Tch20mA
  - D_OUT AdjAmps
    - Adj20mA +12000mm
    - Adj4mA +00050mm
  - D_OUT Mode
    - Mode Alarm
    - Mode Health
    - Mode Switch
    - Mode Status
    - Mode Wind
    - Mode Wind Off
  - D_OUT Timer
    - Timer On1Sho
    - Timer OffDly

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**MENU INPUT**

- **INPUT Type**
  - Type Teach
  - Type LaserEnbl
  - Type Trigger
  - Type SyncMaster
  - Type SyncSlave
  - Type Disabled
- **INPUT Active**
  - Active Low
  - Active High

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**MENU MEASURE**

- **MEASURE Scale**
  - Speed Fast
  - Speed Standard
  - Speed Slow
- **MEASURE Trigger**
  - Trigger Sample
  - Trigger Average
  - Trigger Max
  - Trigger Min
  - Trigger Range
  - Trigger TrackMax
  - Trigger TrackMin

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**MENU DISPLAY**

- **DISPLAY View**
  - View Invert
  - View Normal
- **DISPLAY Sleep**
  - Sleep 1 min
  - Sleep Disable

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**MENU INFO**

- **INFO Version**
  - Version 1.0.0
- **INFO Model**
  - Model LTF12I
- **INFO P/N**
  - P/N 94849
- **INFO S/N**

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**MENU RESET**

- **RESET No**
- **RESET Yes**

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* Default Setting

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**Figure 8. Sensor Menu Map**
Specifications

Supply Voltage
12 to 30 V dc

Power and Current Consumption (Exclusive of Load)
Normal Run Mode: < 2.1 W
Current consumption < 85 mA at 24 V dc

Supply Protection Circuitry
Protected against reverse polarity and transient overvoltages

Construction
Die-cast zinc housing; acrylic window

Maximum Torque
2.6 N·m (23.0 in-lbs)

Output Configuration
Analogue output: 4 to 20 mA or 0 to 10 V, depending on model
Discrete output rating: discrete NPN/PNP is user-configurable

Output Ratings
Discrete Output: 100 mA maximum (protected against continuous overload and short circuit)
OFF-state leakage current (PNP): < 10 μA at 30 V
OFF-state leakage current (NPN): < 200 μA at 30 V
Output saturation voltage (PNP outputs): < 3 V at 100 mA
Output saturation voltage (NPN outputs): < 1.8 V at 100 mA
Analog output current (LTF...I Models): 1 kΩ maximum at 24 V; maximum load resistance = (|Vcc-4.5|/0.02 Ω)
Analog output voltage (LTF...U Models): 2.5 kΩ minimum load resistance

Remote Input
Allowable Input Voltage Range: 0 to Vcc
Active Low (internal weak pullup—sinking current):
High State > 4.3 V at 740 μA maximum
Low State < 1.3 V at 800 μA maximum
Active High (internal weak pulldown—sourcing current):
High State > 4.3 V at 1.7 mA maximum
Low State < 1.3 V at 1.6 mA maximum

Response Time
Fast: 1.5 ms
Standard: 8 ms
Medium: 32 ms
Slow: 256 ms

Repeatability
See Performance Curves

Sensing Beam
Visible red, 660 nm

Sensing Range -- LTF12
90% White Target: 50 mm to 12000 mm
18% Gray Target: 50 mm to 11000 mm
6% Black Target: 50 mm to 7000 mm

Sensing Range -- LTF24
90% White Target: 50 mm to 24000 mm
18% Gray Target: 50 mm to 18000 mm
6% Black Target: 50 mm to 11000 mm

Ambient Light Immunity
> 40000 lux

Delay at Power Up
2 seconds

Measurement Output Rate
0.5 ms

Minimum Window Size, Analog and Discrete
10 mm

Borespotting
40 mm radius at 12000 mm
80 mm radius at 24000 mm

Temperature Effect
50 mm to 12000 mm: ±0.25 mm/°C (typical)
>12000 mm: ±0.5 mm/°C (typical)

Linearity/Accuracy
Reflectance
LTF12
LTF24

<table>
<thead>
<tr>
<th>Reflectance</th>
<th>±10 mm</th>
<th>±20 mm</th>
<th>±25 mm</th>
<th>±50 mm</th>
<th>±100 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>6% Black Card</td>
<td>5 m</td>
<td>7 m</td>
<td>7 m</td>
<td>9 m</td>
<td>11 m</td>
</tr>
<tr>
<td>18% Gray Card</td>
<td>8 m</td>
<td>11 m</td>
<td>11 m</td>
<td>14 m</td>
<td>18 m</td>
</tr>
<tr>
<td>90% White Card</td>
<td>12 m</td>
<td>-</td>
<td>24 m</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Resolution
LTF12: < 0.3 mm to 3 mm
LTF24: < 0.3 mm to 4 mm
Resolution measured as twice repeatability with white target at slow response speed at 20 °C. See repeatability curves for more detail.

Beam Spot Size
6.5 mm at 50 mm
10 mm at 7500 mm
12.5 mm at 12000 mm
35 mm at 24000 mm
Beam spot size is calculated as 1.6 times the D4σ measured diameter

Required Overcurrent Protection

Overcurrent protection is required to be provided by end product application per the supplied table.
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
Supply wiring leads < 24 AWG shall not be spliced.
For additional product support, go to www.bannerengineering.com.

Certifications

Storage Conditions
−30 °C to +65 °C (−22 °F to +149 °F)

Operating Conditions
−20 °C to +55 °C (−4 °F to +131°F)
90% at +55 °C maximum relative humidity (non-condensing)

Environmental Rating
IEC IP67; NEMA 6

Shock
MIL-STD-202G, Method 213B, Condition I (100G 6x along X, Y and Z axes, 18 shocks), with device operating

Vibration
MIL-STD-202G, Method 201A (Vibration: 10 Hz to 60 Hz, 0.06 inch (1.52 mm) double amplitude, 2 hours each along X, Y and Z axes), with device operating

Application Note
For optimum performance, allow 15 minutes for the sensor to warm up

Certification
Repeatability Performance

LTF12 Models

Figure 9. Speed: Slow (256 ms)

Figure 10. Speed: Medium (32 ms)

Figure 11. Speed: Standard (8 ms)

Figure 12. Speed: Fast (1.5 ms)

LTF24 Models

Figure 13. Speed: Slow (256 ms)

Figure 14. Speed: Medium (32 ms)
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