Quick Start Guide

Advanced sensor with dual digital displays for use with plastic and glass fiber optic assemblies; single or dual discrete output models are available.

This guide is designed to help you set up and install the DF-G3 Long Range Expert Dual Display Fiber Amplifier. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at http://www.bannerengineering.com. Search for p/n 187436 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Overview

1. Single Output LED or Dual Output LEDs
2. LO/DO Switch (Single Output) or CH1/CH2 Switch (Dual Output)
3. RUN/PRG/ADJ Mode Switch
4. Lever Action Fiber Clamp
5. Red Signal Level
6. Green Threshold
7. +/-SET/- Rocker Button

Figure 1. DF-G3 Single Output

Figure 2. DF-G3 Dual Output
## Models

<table>
<thead>
<tr>
<th>Model</th>
<th>Sensing Beam Color</th>
<th>Reference Sensing Range</th>
<th>Outputs</th>
<th>Connector¹</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF-G3-NS-2M</td>
<td>Visible Red</td>
<td>3000 mm</td>
<td>Single NPN</td>
<td>2 m (6.5 ft) cable, 4-wire</td>
</tr>
<tr>
<td>DF-G3-P5-2M</td>
<td></td>
<td></td>
<td>Single PNP</td>
<td></td>
</tr>
<tr>
<td>DF-G3-ND-2M</td>
<td></td>
<td></td>
<td>Dual Independent NPN</td>
<td></td>
</tr>
<tr>
<td>DF-G3-PD-2M</td>
<td></td>
<td></td>
<td>Dual Independent PNP</td>
<td></td>
</tr>
<tr>
<td>DF-G3IR-NS-2M</td>
<td>Infrared, 850 nm</td>
<td>6000 mm</td>
<td>Single NPN</td>
<td>2 m (6.5 ft) cable, 4-wire</td>
</tr>
<tr>
<td>DF-G3IR-PS-2M</td>
<td></td>
<td></td>
<td>Single PNP</td>
<td></td>
</tr>
<tr>
<td>DF-G3IR-ND-2M</td>
<td></td>
<td></td>
<td>Dual Independent NPN</td>
<td></td>
</tr>
<tr>
<td>DF-G3IR-PD-2M</td>
<td></td>
<td></td>
<td>Dual Independent PNP</td>
<td></td>
</tr>
</tbody>
</table>

**Water Detection Models**

<table>
<thead>
<tr>
<th>Model</th>
<th>Sensing Beam Color</th>
<th>Reference Sensing Range</th>
<th>Outputs</th>
<th>Connector²</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF-G3LIR-NS-2M</td>
<td>Long infrared, 1450 nm</td>
<td>900 mm</td>
<td>Single NPN</td>
<td>2 m (6.5 ft) cable, 4-wire</td>
</tr>
<tr>
<td>DF-G3LIR-PS-2M</td>
<td></td>
<td></td>
<td>Single PNP</td>
<td></td>
</tr>
<tr>
<td>DF-G3LIR-ND-2M</td>
<td></td>
<td></td>
<td>Dual Independent NPN</td>
<td></td>
</tr>
<tr>
<td>DF-G3LIR-PD-2M</td>
<td></td>
<td></td>
<td>Dual Independent PNP</td>
<td></td>
</tr>
</tbody>
</table>

### Installation Instructions

#### Mounting Instructions

**Mount on a DIN Rail**

1. Hook the DIN rail clip on the bottom of the DF-G3 over the edge of the DIN rail (1).
2. Push the DF-G3 up on the DIN rail (1).
3. Pivot the DF-G3 onto the DIN rail, pressing until it snaps into place (2).

**Mount to the Accessory Bracket (SA-DIN-BRACKET)**

1. Position the DF-G3 in the SA-DIN-BRACKET.
2. Insert the supplied M3 screws.
3. Tighten the screws.

---

¹ Excess gain = 1 (high sensitivity), opposed mode sensing. PIT46U plastic fiber used for visible LED models, IT.83.3ST5M6 glass fiber used for IR models.
² Connector options:
- A model with a QD connector requires a mating cordset
- For 9 m (29.5 ft) cable, change the suffix 2M to 9M in the 2 m model number (DF-G3-NS-9M)
- For 150 mm (6 in) PVC cable with a M8/Pico-style QD model, change the suffix 2M to Q3 in the 2 m model number (DF-G3-NS-Q3)
- For 150 mm (6 in) PVC cable with a M12/Euro-style model, change the suffix 2M to Q5 in the 2 m model number (DF-G3-NS-Q5)
- For integral M8/Pico-style model, change the suffix 2M to Q7 in the 2 m model number (DF-G3-NS-Q7)
- For Q3 and Q7 Dual Output models, use a 5-pin M8/Pico-style or a 6-pin M8/Pico-style mating cordset
Remove from a DIN rail

1. Push the DF-G3 up on the DIN rail (1).
2. Pivot the DF-G3 away from the DIN rail and remove it (2).

Installing the Fibers

Follow these steps to install glass or plastic fibers.

1. Open the dust cover.
2. Move the fiber clamp forward to unlock it.
3. Insert the fiber(s) into the fiber port(s) until they stop.
4. Move the fiber clamp backward to lock the fiber(s).
5. Close the dust cover.

**NOTE:** For optimum performance of DF-G3IR and DF-G3LIR models, glass fibers must be used.

Fiber Adapters

**NOTE:** If a thin fiber with less than 2.2 mm outer diameter is used, install the fiber adapter provided with the fiber assembly to ensure a reliable fit in the fiber holder. Align the fibers to the end of the adaptors. Banner includes the adapters with all fiber assemblies.

<table>
<thead>
<tr>
<th>Fiber Outer Diameter (mm)</th>
<th>Adapter Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 1.0</td>
<td>Black</td>
</tr>
<tr>
<td>Ø 1.3</td>
<td>Red</td>
</tr>
<tr>
<td>Ø 2.2</td>
<td>No adapter needed</td>
</tr>
</tbody>
</table>

When connecting coaxial-type fiber assemblies to the amplifier, install the single-core (center) fiber to the Transmitter port, and the multi-core (outer) fiber to the Receiver port. This will result in the most reliable detection.
# Wiring Diagrams

## Single Output

<table>
<thead>
<tr>
<th>NPN Models</th>
<th>PNP Models</th>
<th>Key</th>
</tr>
</thead>
</table>
| ![Single Output Diagram](image1.png) | ![Single Output Diagram](image2.png) | 1 = Brown  
2 = White  
3 = Blue  
4 = Black |

**NOTE:** Open lead wires must be connected to a terminal block.

## Dual Output

<table>
<thead>
<tr>
<th>NPN Models</th>
<th>PNP Models</th>
<th>Key</th>
</tr>
</thead>
</table>
| ![Dual Output Diagram](image3.png) | ![Dual Output Diagram](image4.png) | 1 = Brown  
2 = White  
3 = Blue  
4 = Black  
5 = Gray (6 = no connection) |

**NOTE:** Open lead wires must be connected to a terminal block.

**NOTE:** When using multiple sensors in Master/Slave mode, the gray wires from each sensor should be connected together. The remote programming function cannot be used.

## Top Panel Interface

Opening the dust cover provides access to the top panel interface. The top panel interface consists of the RUN/PRG/ADJ mode switch, LO/DO or CH1/CH2 switch, +/-SET/- rocker button, dual red/green digital displays, and output LED(s).

### RUN/PRG/ADJ Mode Switch

The RUN/PRG/ADJ mode switch puts the sensor in RUN, PRG (Program), or ADJ (Adjust) mode.

- **RUN mode** allows the sensor to operate normally and prevents unintentional programming changes via the +/-SET/- rocker button.
- **PRG mode** allows the sensor to be programmed through the display-driven programming menu (see **Program Mode** on page 6).
- **ADJ mode** allows the user to perform Expert TEACH/SET methods and Manual Adjust (see **Adjust Mode** on page 7).
LO/DO Switch (Single Output Models)
The LO/DO switch selects Light Operate or Dark Operate mode.
- In Light Operate mode, the output is ON when the sensing condition is above the threshold. (For Window SET, the output is ON when the sensing condition is inside the window.)
- In Dark Operate mode, the output is ON when the sensing condition is below the threshold. (For Window SET, the output is ON when the sensing condition is outside the window.)

CH1/CH2 Switch (Dual Output Models)
The CH1/CH2 switch selects which output's parameters can be accessed and changed in the interface of the display.

+/SET/- Rocker Button
The +/- positions are engaged by rocking the button left/right. The SET position is engaged by clicking down the button while the rocker is in the middle position. All three button positions are used during PRG mode to navigate the display-driven programming menu. During ADJ mode, SET is used to perform TEACH/SET methods and +/- are used to manually adjust the threshold(s). The rocker button is disabled during RUN mode, except when using Window SET (see Window SET on page 8).

Red/Green Digital Displays
During RUN and ADJ modes, the Red display shows the signal level, and the Green display shows the threshold or the total counts. During PRG mode, both displays are used to navigate the display-driven programming menu.

Single Output LED
The output LED provides a visible indication when the output is activated.

Dual Output LEDs
The output LEDs provide a visible indication when the associated output is active.
- 1 represents the Channel 1 output.
- 2 represents the Channel 2 output.

Operating Instructions
Remote Input
For more information about how to perform TEACH/SET methods and to program the sensor remotely, see www.bannerengineering.com and search 187436.

Run Mode
Run mode allows the sensor to operate normally and prevents unintentional programming changes. The +/- rocker button is disabled during RUN mode, except when using Window SET, see Window SET on page 8.
Program Mode

Channel 1 Menu
Program (PRG) mode allows the following settings to be programmed in the DF-G3.

CH1 Factory Default Settings:

<table>
<thead>
<tr>
<th>Setting</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Out SEL1</td>
<td>LO</td>
</tr>
<tr>
<td>tch SEL1</td>
<td>2-pt tch</td>
</tr>
<tr>
<td>RESP Spd</td>
<td>2 ms</td>
</tr>
<tr>
<td>OFSt Pct1</td>
<td>10 Pct</td>
</tr>
<tr>
<td>Auto Thr1</td>
<td>OFF</td>
</tr>
<tr>
<td>dLY SEL1</td>
<td>OFF</td>
</tr>
<tr>
<td>SEnS SEL1</td>
<td>Std</td>
</tr>
<tr>
<td>inPt SEL</td>
<td>OFF</td>
</tr>
<tr>
<td>diSP rEAd</td>
<td>diSP 1234</td>
</tr>
<tr>
<td>GAin SEL</td>
<td>Auto</td>
</tr>
</tbody>
</table>

**NOTE:** The LO/DO selection is not available in the Single Output menu.
Channel 2 Menu

Program (PRG) mode allows the following settings to be programmed in the DF-G3.

The LO/DO switch is replaced with the CH1/CH2 selection switch. LO/DO is selected via the Program Mode menu. Setting the switch to CH1 allows the settings in the Program Mode chart to be programmed globally for CH1 and CH2.

When CH2 is selected in Program mode, the settings below can be configured for CH2 and are independent from CH1 settings.

CH2 Factory Default Settings:

<table>
<thead>
<tr>
<th>Setting</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Out SEL2</td>
<td>LO</td>
</tr>
<tr>
<td>tch SEL2</td>
<td>2-pt tch</td>
</tr>
<tr>
<td>OFSt Pct2</td>
<td>10 pct</td>
</tr>
<tr>
<td>Auto Thr2</td>
<td>oFF</td>
</tr>
<tr>
<td>dLY SEL2</td>
<td>oFF</td>
</tr>
<tr>
<td>SenS CH2</td>
<td>std</td>
</tr>
</tbody>
</table>

The factory default settings for CH2 and CH1 are the same.

Adjust Mode

Sliding the RUN/PRG/ADJ mode switch to the ADJ position allows the user to perform Expert TEACH/SET methods and Manual Adjustment of the threshold(s).

**NOTE:** For the Dual Output models, when teaching CH2, the gain setting will be the same as the gain setting made during the CH1 teach. Reteaching CH1 may invalidate the previous CH2 teach.

TEACH Procedures

The instruction manual has detailed instructions for these TEACH modes:

- Two-Point TEACH
- Dynamic TEACH
- Window SET
- Light SET
- Dark SET
- Calibration SET
Two-Point TEACH

- Establishes a single switching threshold
- Threshold can be adjusted by using the "+" and "-" rocker button (Manual Adjust)

Two-Point TEACH is used when two conditions can be presented statically to the sensor. The sensor locates a single sensing threshold (the switch point) midway between the two taught conditions, with the Output ON condition on one side, and the Output OFF condition on the other.

![Figure 3. Two-Point TEACH (Light Operate shown)](image)

The Output ON and OFF conditions can be reversed by using the LO/DO (Light Operate/Dark Operate) switch or through the program interface for the dual output model.

Dynamic TEACH

- Teaches on-the-fly
- Establishes a single switching threshold
- Threshold can be adjusted using "+" and "-" rocker button (Manual Adjust)

Dynamic TEACH is best used when a machine or process may not be stopped for teaching. The sensor learns during actual sensing conditions, taking multiple samples of the light and dark conditions and automatically setting the threshold at the optimum level.

![Figure 4. Dynamic TEACH (Light Operate shown)](image)

The Output ON and OFF conditions can be reversed by using the LO/DO (Light Operate/Dark Operate) switch or through the program interface for the dual output model.

Window SET

- Sets window thresholds that extend a programmable % offset above and below the presented condition
- All other conditions (lighter or darker) cause the output to change state
- Sensing window center can be adjusted using "+" and "-" rocker button (Manual Adjust)
- Recommended for applications where a product may not always appear in the same place, or when other signals may appear
- See Program Mode in the user’s manual for programming the Offset Percent setting (to increase/decrease the window size)

A single sensing condition is presented, and the sensor positions window thresholds a programmable % offset above and below the presented condition. In LO mode, Window SET designates a sensing window with the Output ON condition inside the window, and the Output OFF conditions outside the window.
The Output ON and OFF conditions can be reversed by using the LO/DO (Light Operate/ Dark Operate) switch or through the program interface for the dual output model.

**Light SET**
- Sets a threshold a programmable % offset below the presented condition
- Changes output state on any condition darker than the threshold condition
- Threshold can be adjusted using "+" and "-" rocker button (Manual Adjust)
- Recommended for applications where only one condition is known, for example a stable light background with varying darker targets
- See *Program Mode* on page 6 for programming the Offset Percent setting

A single sensing condition is presented, and the sensor positions a threshold a programmable % offset below the presented condition. When a condition darker than the threshold is sensed, the output either turns ON or OFF, depending on the LO/DO setting.

**Dark SET**
- Sets a threshold a programmable % offset above the presented condition
- Any condition lighter than the threshold condition causes the output to change state
- Threshold can be adjusted using "+" and "-" rocker button (Manual Adjust)
- Recommended for applications where only one condition is known, for example a stable dark background with varying lighter targets
- See *Program Mode* on page 6 for programming the Offset Percent setting

**NOTE:** Offset Percent MUST be programmed to Minimum Offset to accept conditions of no signal (0 counts).

A single sensing condition is presented, and the sensor positions a threshold a programmable % offset above the presented condition. When a condition lighter than the threshold is sensed, the output either turns ON or OFF, depending on the LO/DO setting.
Calibration SET

- Sets a threshold exactly at the presented condition
- Threshold can be adjusted using "+" and "-" rocker button (Manual Adjust)

A single sensing condition is presented, and the sensor positions a threshold exactly at the presented condition. When a condition lighter than the threshold is sensed, the output either turns ON or OFF, depending on the LO/DO setting.

NOTE: Auto-thresholding is automatically disabled in Calibration SET. Manual adjustments are disabled when Auto Thresholds are ON.

Troubleshooting

Manual Adjustments Disabled

Manual adjustments are disabled when Auto Thresholds are ON. If a manual adjustment is attempted while Auto Thresholds are ON, the Green display will flash.

Percent Minimum Difference after TEACH

The Two-Point and Dynamic TEACH methods will flash a % minimum difference on the displays after a PASS or FAIL.

<table>
<thead>
<tr>
<th>Value</th>
<th>PASS/FAIL</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 99%</td>
<td>FAIL</td>
<td>The difference of the taught conditions does not meet the required minimum</td>
</tr>
<tr>
<td>100 to 300%</td>
<td>PASS</td>
<td>The difference of the taught conditions just meets/exceeds the required minimum, minor sensing variables may affect sensing reliability</td>
</tr>
<tr>
<td>300 to 600%</td>
<td>PASS</td>
<td>The difference of the taught conditions sufficiently exceeds the required minimum, minor sensing variables will not affect sensing reliability</td>
</tr>
<tr>
<td>600% +</td>
<td>PASS</td>
<td>The difference of the taught conditions greatly exceeds the required minimum, very stable operation</td>
</tr>
</tbody>
</table>
Percent Offset after SET

The Window, Dark, and Light SET methods will flash a % offset on the displays after a PASS or FAIL.

<table>
<thead>
<tr>
<th>SET Result</th>
<th>% Offset Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>PASS (with % Offset)</td>
<td>Displays the % offset used for the SET method</td>
</tr>
<tr>
<td>FAIL (with % Offset)</td>
<td>Displays the minimum required % offset necessary to PASS the SET method</td>
</tr>
<tr>
<td>FAIL (without % Offset)</td>
<td>Presented condition cannot be used for the SET method</td>
</tr>
</tbody>
</table>

Threshold Alert or Threshold Error

Severe contamination/changes in the taught condition can prevent the Auto Thresholds algorithm from optimizing the threshold(s).

<table>
<thead>
<tr>
<th>State</th>
<th>Display</th>
<th>Description</th>
<th>Corrective Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Threshold Alert</td>
<td>Alternates and <img src="https://via.placeholder.com/150" alt="Image" /></td>
<td>The threshold(s) cannot be optimized, but the sensor's output will continue to function</td>
<td>Cleaning/correcting the sensing environment and/or a re-teach of the sensor is highly recommended</td>
</tr>
<tr>
<td>Threshold Error</td>
<td><img src="https://via.placeholder.com/150" alt="Image" /></td>
<td>The threshold(s) cannot be optimized, and the sensor's output will stop functioning</td>
<td>Cleaning/correcting the sensing environment and/or a re-teach of the sensor is required</td>
</tr>
</tbody>
</table>

Specifications

Sensing Beam
DF-G3: Visible red, 635 nm
DF-G3IR: Infrared, 850 nm
DF-G3LIR: Long infrared, 1450 nm

Supply Voltage
10 V to 30 V dc Class 2 (10% maximum ripple)

Power and Current Consumption (exclusive of load)
- Standard display mode: 840 mW, Current consumption < 35 mA at 24 V dc
- ECO display mode: 672 mW, Current consumption < 28 mA at 24 V dc

Supply Protection Circuitry
Protected against reverse polarity, overvoltage, and transient voltages

Delay at Power Up
500 milliseconds maximum; outputs do not conduct during this time

Output Configuration
1 or 2 current sinking (NPN) or current sourcing (PNP) outputs, depending on model

Output Rating
100 mA maximum combined load (derate 1 mA per °C above 30 °C)
- OFF-state leakage current: < 5 µA at 30 V dc
- ON-state saturation voltage: NPN: < 1.5V; PNP: < 2 V

Output Protection
Protected against output short-circuit, continuous overload, transient overvoltages, and false pulse on power-up

Response Speed and Features

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>High Speed</td>
<td>500 µs</td>
<td>100 µs</td>
<td>100 µs</td>
<td>No</td>
<td>No</td>
<td>1200 mm</td>
<td>2400 mm</td>
<td>360 mm</td>
</tr>
<tr>
<td>Fast</td>
<td>1000 µs</td>
<td>100 µs</td>
<td>150 µs</td>
<td>Yes</td>
<td>No</td>
<td>1500 mm</td>
<td>3000 mm</td>
<td>450 mm</td>
</tr>
<tr>
<td>Standard</td>
<td>2 ms</td>
<td>100 µs</td>
<td>180 µs</td>
<td>Yes</td>
<td>Yes</td>
<td>1500 mm</td>
<td>3000 mm</td>
<td>450 mm</td>
</tr>
<tr>
<td>Long Range</td>
<td>8 ms</td>
<td>100 µs</td>
<td>180 µs</td>
<td>Yes</td>
<td>Yes</td>
<td>1950 mm</td>
<td>3900 mm</td>
<td>585 mm</td>
</tr>
<tr>
<td>Extra Long Range</td>
<td>24 ms</td>
<td>100 µs</td>
<td>180 µs</td>
<td>Yes</td>
<td>Yes</td>
<td>3000 mm</td>
<td>6000 mm</td>
<td>900 mm</td>
</tr>
</tbody>
</table>

³ Excess gain = 1 (high sensitivity), opposed mode sensing. PIT46U plastic fiber used for visible LED models.
⁴ Excess gain = 1 (high sensitivity), opposed mode sensing. IT.83.3ST5M6 glass fiber used for IR models.
⁵ Excess gain = 1 (high sensitivity), opposed mode sensing. IT.83.3ST5M6 glass fiber used for IR models.
Operating Conditions
- Temperature: −10 °C to +55 °C (+14 °F to +131 °F)
- Storage Temperature: −20 °C to +85 °C (−4 °F to +185 °F)
- Humidity: 50% at +50 °C maximum relative humidity (non-condensing)

Environmental Rating
- IEC IP50, NEMA 1

Connections
- PVC-jacketed 2 m or 9 m (6.5 ft or 30 ft) 4-wire or 5-wire integral cable; or integral 4-pin or 5-pin M8/Pico-style quick disconnect; or 150 mm (6 in) cable with a 4-pin or 5-pin M8/Pico-style quick disconnect; or 150 mm (6 in) cable with a 4-pin or 5-pin M12/Euro-style quick disconnect
- For Q3 or Q7 5-pin models, either a 5-pin M8/Pico-style or a 6-pin M8/Pico-style mating cordset may be used

Construction
- Black ABS/polycarbonate alloy (UL94 V-0 rated) housing, clear polycarbonate cover

Required Overcurrent Protection

**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table. Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply. For additional product support, go to [http://www.bannerengineering.com](http://www.bannerengineering.com).

<table>
<thead>
<tr>
<th>Supply Wiring (AWG)</th>
<th>Required Overcurrent Protection (Amps)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>5.0</td>
</tr>
<tr>
<td>22</td>
<td>3.0</td>
</tr>
<tr>
<td>24</td>
<td>2.0</td>
</tr>
<tr>
<td>26</td>
<td>1.0</td>
</tr>
<tr>
<td>28</td>
<td>0.8</td>
</tr>
<tr>
<td>30</td>
<td>0.5</td>
</tr>
</tbody>
</table>

Certifications

Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

**THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.**

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. **IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.**

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp.