

New Products

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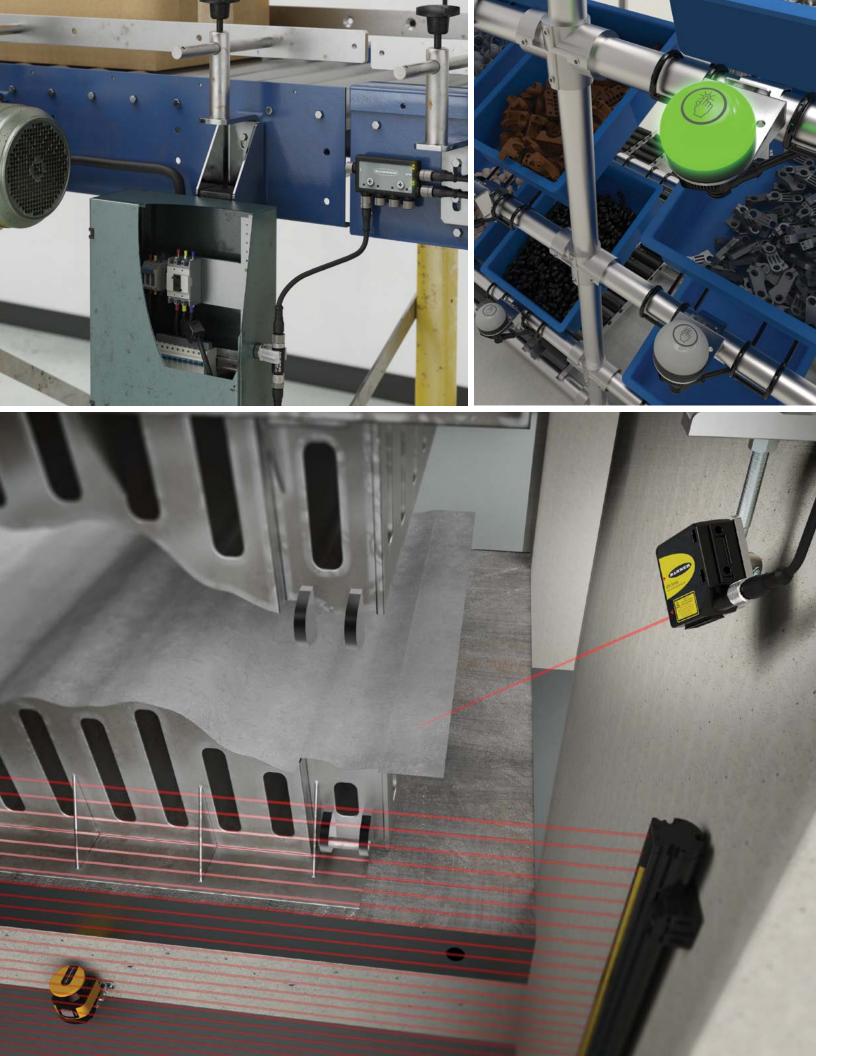
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EG24 Q90R K50Z ZMX T30R K50R S4B S SC10 \$ XS26-SI-RF SX5 S Illumin SI-GL4 Pro Lig WLF12 GS60 TL70 F K30 P K50 P BL60 \$ LCA13 WLR9 WLB32 K100 I Snap S DXM12 R95C R95C AC Vo Rogov S15C I IO-Linl DXMR DXMR R130C R95C R90C R70 S Monito R50C R95 ai M8 Cc M12 C CSB S S15Y

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Sensors

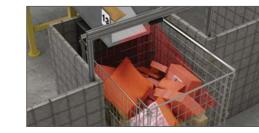
Banner Engineering has a wide variety of innovative sensors that excel in the most challenging industrial applications. These new devices can be used for clear object detection, distance measurement, object presence or absence, temperature and vibration detection, pick-to-light, and ultrasonic sensing.

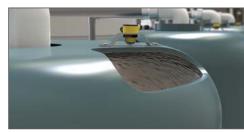














The EG24 is designed for fast measurement at a resolution of less than 10 microns to ensure precise material positioning, which improves downstream yield and minimizes waste.

Q90R Series Radar Sensors

The Q90R Series radar sensors are versatile, powerful, robust, and intuitive, offering reliable detection across a broad vertical and horizontal field of view.

K50Z Series **Multipoint Sensors**

The T30R is a long-range sensor that provides reliable detection and position feedback even outdoors in extreme weather conditions.

K50R Series Radar Sensors

Q2X Series Miniature Photoelectric Sensors

Powerful and simple sensing in a miniature package makes the Q2X ideal for installation in very precise machinery and tight industrial spaces.

EG24 Series **Precision Edge Sensors**





The K50Z is equipped with 3D time of flight technology and a wide 45 x 45 degree beam angle, improving efficiency and reducing hardware needs.

ZMX Series **3D** Time of Flight Sensors



The ZMX Series 3D Time of Flight Sensor measures and monitors a three-dimensional area. It provides a single-sensor solution for filling applications by measuring both the peak height and average fill volume.

T30R Series Radar Sensors









Q2X Series

Miniature Photoelectric Sensors

Space-saving photoelectric sensor with short- and long-range models.

- Install in small or constrained spaces, due to the sensor's compact housing design
- Precisely detect small objects using short-range models
- Sense across a larger area or mount the sensor up to 3.3 m away from the target using long-range models
- Solve challenging problems in many applications by consolidating to one sensor family with an array of sensing modes available
- For model information, see page 64



High-Resolution Sensing

EG24 Series Precision Edge Sensors

- to avoid scrap
- over a large area

Laser Measurement Adjustable Field Opposed, Retro, and Models Fixed Field Models Models Push button Screw adjustment (laser adiustment (adjustable-field measurement models only) models only) 6 Visible red emitter for easy alignment Powerful Small spot LED and infrared laser to detect laser models – Compact, IP67 Industry challenging available for housing for standard small object targets installation in mounting detection the smallest of spaces Fixed-Field Adjustable-Field Opposed Polarized Laser Measurement Retroreflective Accurately detect targets while Accurately detect • Detect almost any target Solve challenging problems targets while ignoring regardless of shape, color, ignoring objects beyond a fixed Reliably detect dark cutoff distance objects beyond a useror finish and as small as and shiny targets over settable cutoff distance 4.3 mm offers a 3 m range for • Fastest commissioning with no long ranges Simplify installation with • With high excess gain and configuration or setup required Ideal for reliable fewer components and less • Simplify installation with fewer

distance, allowing for edge movement between the sensor face and reflector

• 24-millimeter wide beam allows for variation in target presentation, which reduces fixturing complexity and provides more reliable detection than a single-point sensor

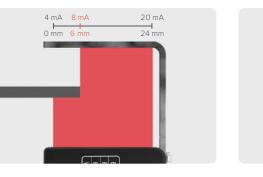
Wide Retroreflective Sensing Area

Sensing Modes for Application Flexibility

- Single Edge for tracking and positioning of web and sheet edges with materials such as foils, films, metals, plastics, or paper
- Width or Gap for confirming quality of a product or in process dimension verification

EG24 Precision Edge Sensors

Multiple measurement modes precisely track edges across a broad variety of moving materials, including a wide range of opacity and texture.



Single Edge Tracking For tracking and positioning of web and sheet edges with materials such as foils,

films, metals, plastics, or paper

wiring; no retro target or

receiver required

- no dead zone, reduce false and missed detections

leading-edge detection with its fast, 600 µs response time

in many applications with a full-featured sensor that detection and measurement Sense the most challenging targets like dark or shiny poly bags with a powerful infrared laser with best-inclass excess gain

components and less wiring;

no retro target or receiver required

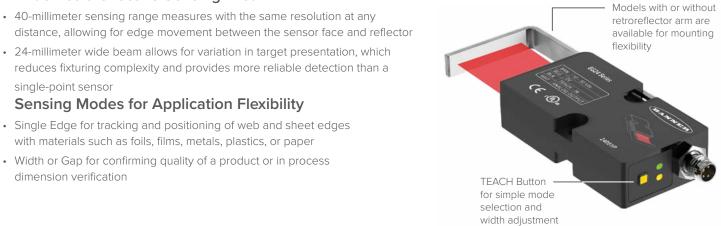
• High-resolution measurement ensures material is properly positioned

• Retroreflective sensor's wide sensing beam delivers precision measurement

• A selection of measurement modes precisely track edges across a broad variety of moving materials, including a wide range of opacity and texture • For model information, see page page 64

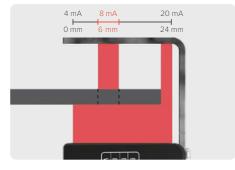
· Less than 10-micron resolution precisely monitors edge movement to maximize process control and reduce wasted material

2 kHz measurement frequency rapidly measures edge location, enabling quick corrections to material position





Width Mode For confirming quality of a product or in process dimension verification



Gap Mode For confirming quality of a product or in process dimension verification





Q90R Series

Radar Sensors

- Robust design for superior and consistent operation in any environment
- Versatility to outperform optical and ultrasonic technologies in demanding conditions
- Intuitive interface enables simple integration and streamlines troubleshooting
- Enhance equipment performance with advanced configuration and detection
- For model information, see page 65

Robust Design and Versatile Performance



Intuitive Interface



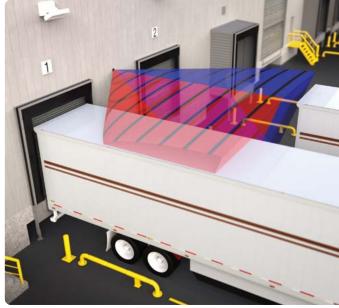
Configure the sensor with the easy-to-use PC GUI

⊘ IO-Link[®]

Access advanced diagnostics



Connect to Banner lights to provide immediate visual feedback





Prevent hazardous collisions to ensure the smooth operation of processes

Reliable Collision Awareness

Challenge

Forklifts used in manufacturing settings can pose a risk of damaging nearby equipment. Many obstructions in the environment may not be accurately detected by optical or ultrasonic technologies. Additionally, other sensing technologies struggle in the diverse environments where forklifts operate, particularly outdoors.

Solution

The Q90R2 is an effective solution for driver collision awareness. When used in conjunction with a light or audible indicator, the Q90R2 can detect almost any potential hazard and provide clear communication to operators or bystanders, keeping operations running smoothly and preventing damage to assets.



Accurate Vehicle Detection at Loading Docks

Challenge

Accurate vehicle detection at loading docks is crucial for businesses to sustain productivity, safety, and environmental standards. Inaccurate detection can lead to inefficiency and hazardous situations.

Solution

The Q90R's broad field of view and robust signal strength provides flexible mounting options in various orientations to accommodate customer requirements. The Q90R2 can track two different targets, effectively taking the place of two sensors and offering even more application flexibility.

Measurement and Positioning

((((

Ensure consistent performance and outcomes, track processes, and make incremental improvements

Equipment Monitoring



Dependable monitoring or control of equipment for increased process efficiency





K50Z Series Multipoint Sensors

- Multipoint sensing with one device
- Detect more reliably across a wide area
- Use less hardware and save commissioning time
- For model information, see page 64



ZMX Series 3D Time of Flight Sensor

- High ambient light immunity

Multipoint Sensing with One Device

• Detect more reliably across a wide area

- 45° x 45° beam angle and 2 meter range allow for detection in a large area
- 64 measurement points can capture the nearest distance and average height over a large area, yielding more information than a single sensor
- 3D time of flight technology measures angled targets more reliably than other methods, including ultrasonic
- Use less hardware and save commissioning time
 - Two independently configured outputs let operators monitor two separate areas
 - Less hardware is required by replacing two sensors with one
 - Sensor configuration can be customized to fit the application





See Complete Bin Fill Levels with Two Measurements

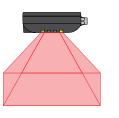
Challenge

Metal shavings from machining automotive parts fill up a scrap bin. The area nearest the outlet fills up faster than other parts of the bin. Multiple sensors are needed to monitor different areas of the bin to prevent overfilling, plus another sensor that monitors the fill level and alerts an operator to spread out the shavings.

Solution

Rather than multiple sensors, a single K50Z has a large 45 x 45 degree viewing area, 64 measurement points, and two independently configured outputs. One output can track peak height and monitor for overfill protection at the outlet, while the other output can track average height and monitor the fill level in the rest of the bin. During setup, these outputs are visualized in the PC GUI so the operator can see exactly what the sensor sees, simplifying configuration.

Measure and Monitor the Contents of an Entire Container with One Sensor



Large field of view

60° x 45° field of view

not just a single position

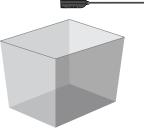
• View entire container.

• Monitor a large

Peak height

- · Continually monitor height
- · Send an alarm when peak heights are reached
- 2.5 m range

Easy Setup and Integration

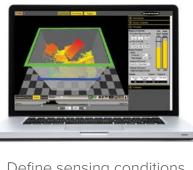


1. Mount the sensor and connect

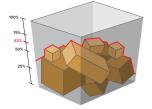
- Built-in mounting holes
- Variety of mounting brackets to choose from
- Connect to a PC to begin using Banner's 3D Time of Flight configuration software



- of the container

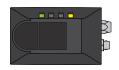


- Container fill monitoring made easy
- Detects peak height or volume over a large sensing area
- One unit offers more reliability than multiple single-point sensors
- Easy setup—simple integration, completely self-contained
- Requires no external lighting
- For model information, see page 65



Percent fill

- Determine overfill of contents or packages
- Use the output to track the fill rate or container statistics

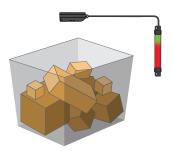


All-in-one design

- Logic is integrated into the sensor
- No PC or controller needed after initial setup
- No external lighting required

2. Define sensing conditions

- Define the anchor point at the bottom
- Define the size of the sensing region
- Choose the sensing criteria for the application: peak height or percent fill (shown above)



- **3.** Begin sensing
- Monitor within the entire 60° x 45° field of view
- Does not require any external controllers or PC





T30R Series Radar Sensors Robust Detection in Challenging Environments

The T30R is a radar sensor that provides reliable detection and position feedback in challenging applications and extreme environments.

- Reliable detection of high-dielectric targets (like metal and large amounts of water) and lower-dielectric materials (such as wood, rock, and organic material) in a wide range of applications
- Virtually unaffected by rain, wind, snow, fog, steam, and sunlight
- Operating temperature of -40 to 65° C
- Radar configuration software, IO-Link, remote teach input, and push buttons for flexible setup and configuration
- T30RW models have a heavy-duty IP69K-rated housing with a polypropylene sleeve over the barrel for particularly harsh environments

Detect near or far

• Sensing ranges down to

100 mm and up to 25 m

• For model information, see page 65

Robust, Longer-Range Alternative to Ultrasonics





Ideal for outdoor applications • Resistant to rain, snow, fog, steam, or sunlight IP67-rated

Temperature stability • Radar (radio waves) not affected by temperature changes like ultrasonic (sound waves) • Consistent measurement from -40 to 65 °C

More Precise and Reliable Alternative to Traditional 24 GHz Radar



Accurate measurement

less than 1 cm



Senses more objects • 122 GHz radar detects a wider range Linearity and repeatability of low-dielectric materials for use in many applications



No crosstall

No problem mounting multiple

sensors close together

Precise measurement up to 25 meters

· Sensors use two independent, adjustable sensing zones and operate at 122 GHz, which enables higher-precision measurements with a narrow or wide beam pattern up to 25 meters away

K50R Series Robust Detection, Industrial Package

- Sensor Software

Cost effective alternative to long range ultrasonic sensors



Ideal for outdoor

applications

or sunlight

IP67-rated

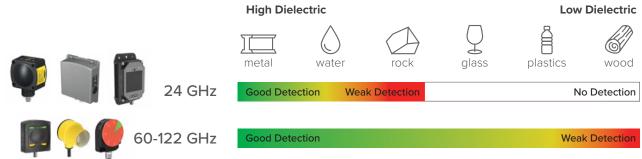
Ideal for challenging

- indoor applications • Resistant to rain, • Immune to dust, dirt, snow, fog, steam, and steam
 - Replace ultrasonic in tank level measurement applications
- Temperature stability Temperature

interferes with ultrasonic (sound wave) sensors, but it does not affect radar (which uses radio waves)

Operating Frequency

Different radar frequencies affect not only the range of the sensor, but also what materials it can detect. 24 GHz radar has a long range and ignores ambient weather like heavy rain and snow. However, its detection is limited to stronger radar targets. 122 GHz radar provides greatly increased accuracy and can see a much wider range of materials compared to 24 GHz. 60 GHz conveniently falls between 24 GHz and 122 GHz in terms of performance. It has remarkable resistance to ambient weather and can detect a similar range of materials to 122 GHz with a better accuracy than 24 GHz.



Metal, water, and other high-dielectric materials provide a stronger return signal than plastic, wood, or other organic materials.

Bridging the Gap Between Ultrasonics and Radar



		Range	Dead Zone	Outdoor Durability	Measurement Precision	Crosstalk Immunity
)	Other Banner Radar (24 GHz)	~		~		~
	T30R (122 GHz)	~	~	~	~	~
	Ultrasonics		1		~	



- Superior and consistent operation in any environment by ignoring ambient environmental and lighting conditions
- Cost-effective alternative to long range ultrasonic sensors
- Effortlessly set up and configure sensors using the Banner Measurement
- Satisfy different installation needs with base or flush mounting options and discrete and analog outputs
- Visually communicate detailed measurement information with programmable LED indication on the sensor and via direct integration with Banner Pulse Pro lighting
- For model information, see page 65



Accurate measurement Short dead zone of 50 mm

• 5 m range



No crosstalk No problem mounting multiple sensors

close together



Wide beam angles

- 40° x 30° models closely match ultrasonic's performance
- 80° x 60° models offer a broad coverage to detect targets





Machine Safety Products

Designed to be easy to use and implement, developed to protect personnel and equipment from accident and injury, and built to perform reliably in challenging environments, our comprehensive collection of machine safety products provide the highest levels of safety without compromising productivity.

S4B Safety Light Curtains

S4B Heavy-Duty Type 4 Safety Light Curtains provide durable, dependable machine safeguarding.



SI-RF Series RFID Safety Switches

SI-RF Series safety switches utilize RFID technology to monitor doors, gates, and other movable mechanical safeguards that separate personnel and equipment from a hazard.





Illuminated E-Stops with ISD

Fully assembled illuminated E-stops with ISD enable easy installation and hookup with no assembly, individual wiring, or additional enclosure required.



SI-GL42 Series Safety Locking Switches

Locking-style safety interlock switch for interlocking and position monitoring.



This compact T-connector brings a non-ISD enabled device into an ISD system.



SC10 Series Compact Safety Controllers with ISD

Cost-effective, easy-to-use safety controller for smaller machines replaces the functionality of two or more safety relay modules and features an intuitive user interface and advanced diagnostic capabilities.



XS26-ISDd Series Expandable Safety Controllers with ISD

The XS26 Series has the ability to scale with your machine while offering advanced diagnostics with ISD and network access for live view and configurability



Banner In-Series Diagnostics (ISD)

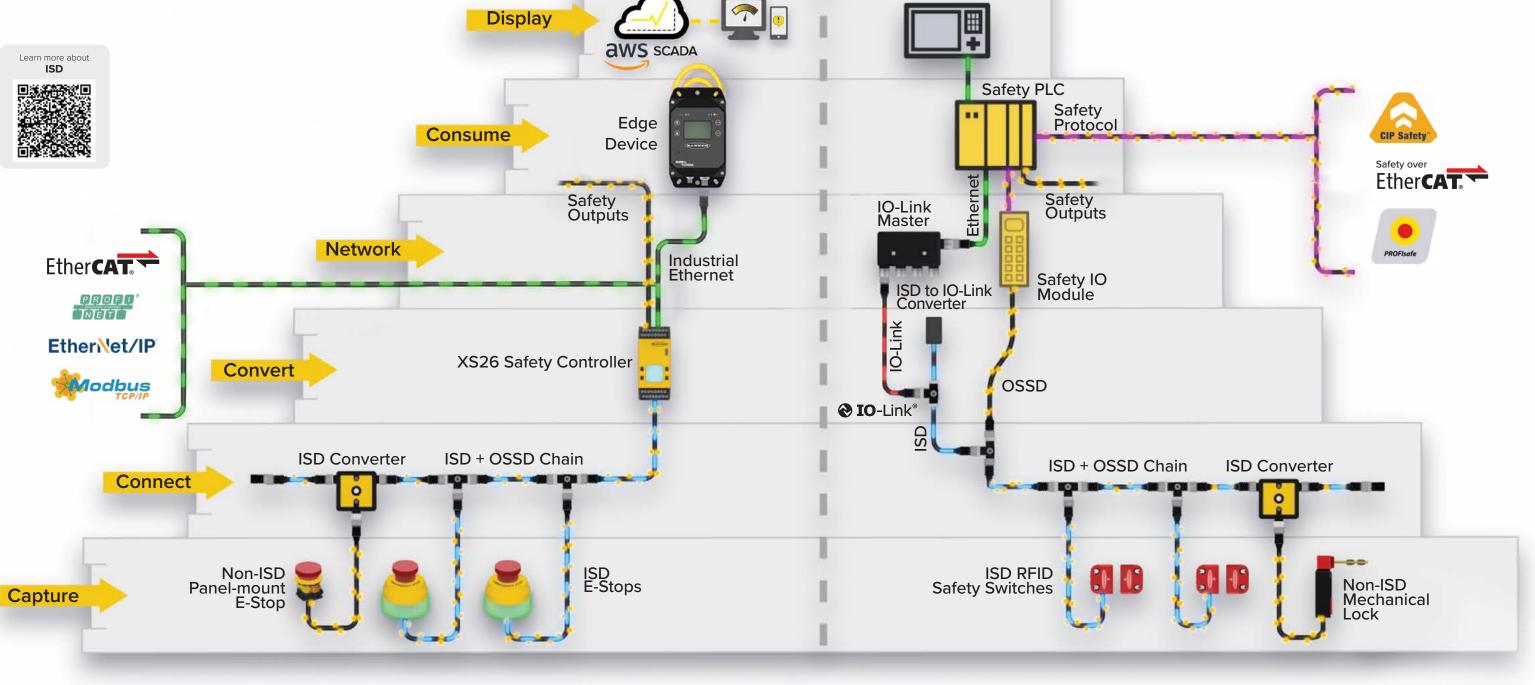
Easy-to-Implement Diagnostic Capabilities for Complex Safety Systems

In-Series Diagnostics allows connection of up to 32 devices with one in-series connection and communicate directly with the most commonly used PLCs.

When a safety event occurs the system receives an alert that includes information about which safety device tripped, making troubleshooting a breeze.

In-Series Diagnostics provides an array of additional data points for each in-series device used, including a unique tag value, internal temperature, voltage, and more, along with device-specific details such as the alignment and distance between a safety switch's sensor and actuator.

Additionally, the system sends warning alarms if devices are near to tripping, so issues can be addressed before your machine shuts down.



Safety Controller

Banner CDS

Safety PLC

HMI







Simplify installation and troubleshooting



Prevent and reduce downtime



S4B Series Heavy-Duty Type 4 Safety Light Curtains

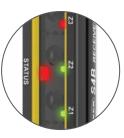
- Optimized auto cascade saves installation and setup time
- Specially designed cordsets simplify installation and maintenance
- 14- and 30-millimeter resolution options offer safety protection for different applications
- Zone indication and weak beam strength indicators reduce commissioning time and help identify maintenance needs
- Available muting accessories refine system design and installation
- Save installation and setup time with auto cascading
- Endcap mounting and center mount brackets enable greater installation flexibility
- For model information, see page 66

Simple installation

The S4B gives you more flexibility when deciding how to mount light curtains on your machine. Choose from either center-mount brackets or endcap brackets, both offering up to 15 degrees of freedom to align the emitter and receiver. Once the light curtains are mounted, alignment is further simplified with the onboard alignment zone Indicators as shown below.

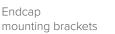


Alignment Zone Indicators

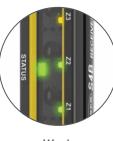


Misaligned Red indicates a loss of signal due to a blocked beam or significant misalignment

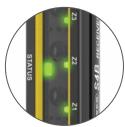








Weak Yellow indicates a weak signal due to a slight misalignment



Aligned Green indicates a strong signal, proper alignment, and clear of obstruction



when the beam strength is low and will send this signal via pin 5 on the connector to your PLC or HMI to notify maintenance teams that the lens needs to be cleaned.

Save Installation and Setup Time with Auto Cascading



controller, depending on current load and devices

18 bannerengineering.com



Intuitive Setup and Swap-out

Select and save scan code setting without a PC for easy setup and swap-out





Reliable Hand Detection The S4B is available with 30-millimeter resolution for reliable hand detection



Reliable Finger Detection The S4B is available with 14-millimeter resolution for reliable finger detection





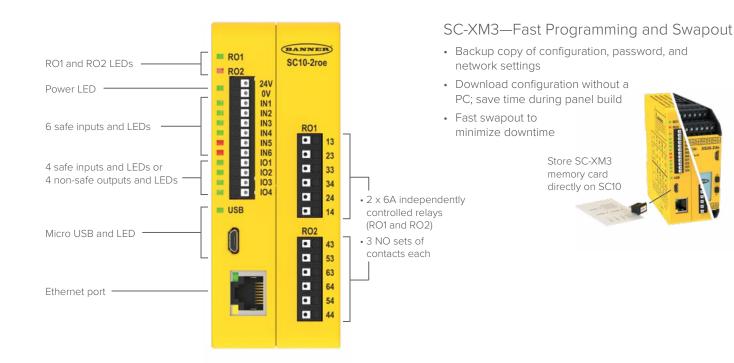
SC10 Series Compact Safety Controllers with ISD

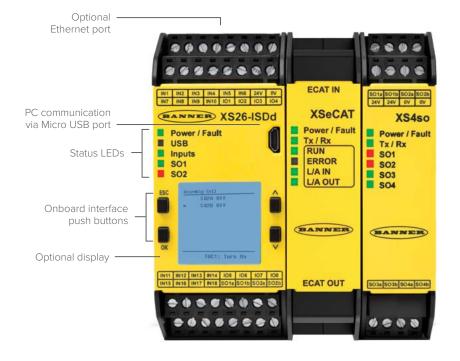
- PC configurable: flexible and easy to use
- Safety inputs: up to 70 with ISD
- Safety outputs: two independently controlled relay outputs 6A each
- EtherNet/IP, PROFINET, Modbus
- For model information, see page 66







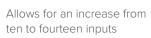


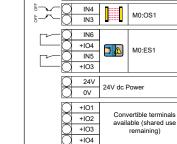


 Optional display screen allows local diagnostics for efficient troubleshooting • Up to eight expansion I/O modules can be added as automation requirements grow or change Choose from six expansion module models with a variety of safety inputs, solid-state safety outputs, and

- safety relay outputs

Automatic Terminal Optimization (ATO)





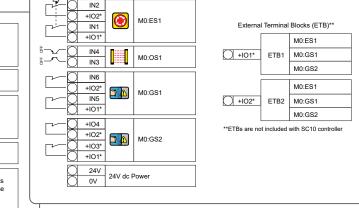
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) +IO1

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M0:ES1



Wire diagram view for fourteen inputs with ATO

Wire diagram view for ten inputs without ATO

XS26-ISDd Series Expandable Safety Controllers with ISD

- Safety controller plus ISD to PLC gateway
- Easy to configure with free PC software
- Network accessible: configure and live view via an Ethernet connection (Ethernetenabled XS26 models only)
- Connects up to 256 ISD devices
- Expandable up to 394 total safety devices and 68 safety outputs
- PROFINET, EtherNet/IP, Modbus TCP, EtherCat
- For model information, see page 66





- Base Controller allows 8 of the 26 inputs to be configured as outputs for efficient terminal use
- Two independent pairs of safe outputs at 0.5A each
- In-Series Diagnostics (ISD) provides detailed status and performance data

 Controller and input modules allow safety inputs to be converted to status outputs for efficient terminal use • Fast programming and swapout using the SC-XM3 memory card





10 mm misalignment tolerance

to avoid false trips

LEDs for

status and diagnostics

IP69 housing

SI-RF Series RFID Safety Switches with ISD

- Two-piece design in which the sensor and actuator do not contact
- High tolerance (10 mm) to misalignment enables reliable performance in challenging industrial environments
- IP69 solutions available
- Available with the highest level of tamper resistance
- For model information, see page 66



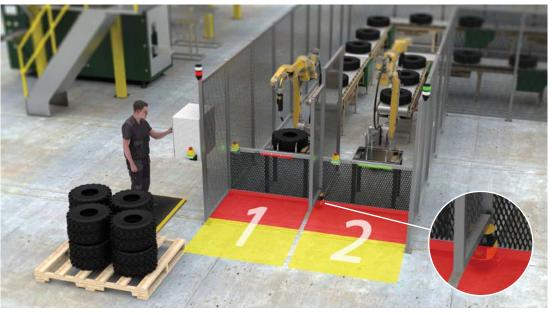


275 Degrees of Coverage

275 degrees of coverage makes it easy to mount on a corner

> Maximum range for safety zone: 5.5 m

> > Maximum range for warning zone: 40 m



Monitor up to three safety areas simultaneously Three independent safety outputs allow you to monitor up to three distinct safety



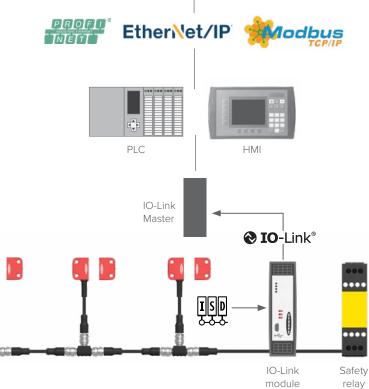
Resistant to high vibration and

operations with metallic shavings



RFID Cascade with In-Series Diagnostics

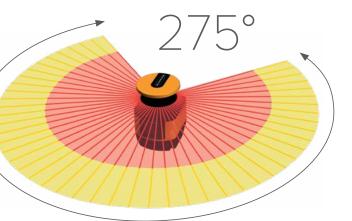
- Multiple-door RFID non-contact gate/door sensing solution
- 4-pin QD connections for cost-effective, simple, error-free installation
- Connect up to 32 sensors in series
- Door status and sensor health sent to PLC/HMI for simple troubleshooting



available

SX5 Series Safety Laser Scanners

- Master and remote functionality with simplified setup and wiring
- Protects personnel and equipment with three independent safety outputs
- Features 70 unique safety zone sets, encoder inputs, and advanced measurement data—ideal for complex applications
- Cost-effective, compact, one-piece design with 275° of monitoring
- Horizontal or vertical detection zones to reliably safeguard mobile vehicles, access points, work areas, and more
- For model information, see page 67



areas, simplifying wiring, setup, and installation. It's like having three scanners in one.

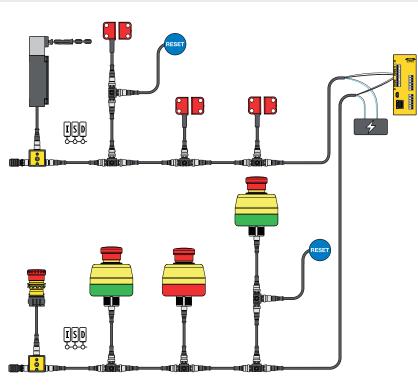




Illuminated E-Stops with ISD Resolve Issues and Prevent Downtime

- Available with In-Series Diagnostics (ISD), which provides detailed status and performance data from each connected button
- · Patented E-stop base will flash red when actuated and indicate armed status with either green, yellow, or no illumination
- One-piece, fully enclosed button with M12 connection reduces time and labor of installation; button diameter options and button shrouds available
- Rugged design rated to IP65 for use in harsh environments; IP69 cover available
- Models available with local reset input
- For model information, see page 67





Related Product

ISD Connect T-Connector

• Connects a non-ISD-enabled safety device with 2 normally closed sets of contacts, such as a panel-mount E-stop or safety switch, to an ISD chain

- IP67-rated and installs easily, with no assembly or individual wiring required
- 5-pin M12 female port for connecting an input device
- Access diagnostic data, prevent system faults, and reduce equipment downtime of non-ISD devices
- Built-in indication for input device and ISD status
- · Center mounting hole for simple and versatile installation
- For model information, see page 67



- stressed components
- safety application
- Some models compatible with Banner's exclusive In-Series Diagnostics (ISD) system for data-driven insight
- For model information, see page 66

Different actuator heads enable a variety of mounting positions: standard, vertical, horizontal, slight vertical/horizontal offset, small actuating radius

> Lock/unlock mechanism

Emergency release enables immediate opening from outside dangerous area

> M12 connector options available



optimizes alignment.

SI-GL42 Series Safety Locking Switches

- Lightweight, robust design with plastic body and metal for mechanically
- Actuator head rotatable in 90° increments, providing five positions, including vertical
- Choice of spring lock with energized solenoid release or energized solenoid lock with spring release
- Multiple actuator and monitoring contact configurations for any automation
- Activated locks can be manually unlocked with a tool if machines need to be accessed for maintenance or repair



Actuators

SI-QM-SSA-2

• Straight rigid actuator for sliding or removable quards



SI-QM-SSA-2RA

· Flat rigid actuator for sliding or removable quards



SI-QM-SMFA-2

• Flexible actuator for small hinged guards 150 mm or larger



SI-QM-SMFA-3

• Flexible actuator for small hinged guards 400 mm or larger

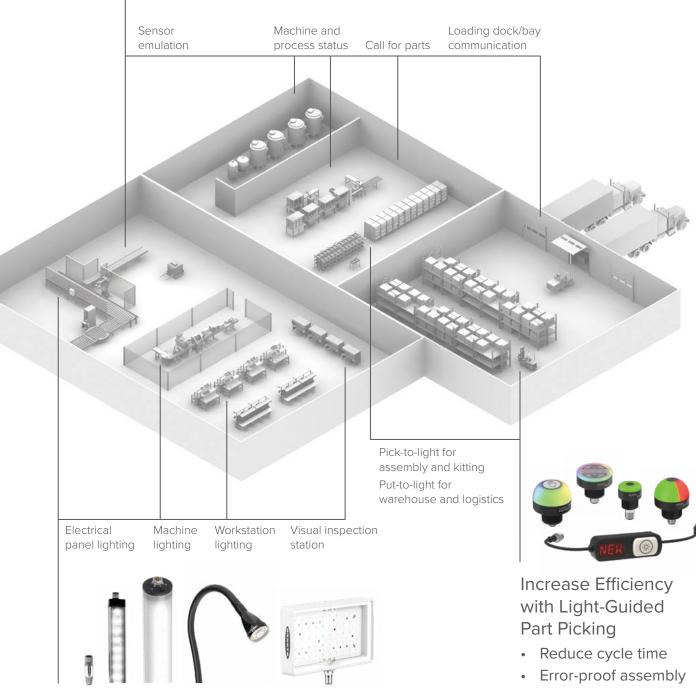


Sliding door handle with mechanical latch simplifies installation and provides latch function to prevent switch and actuator damage and



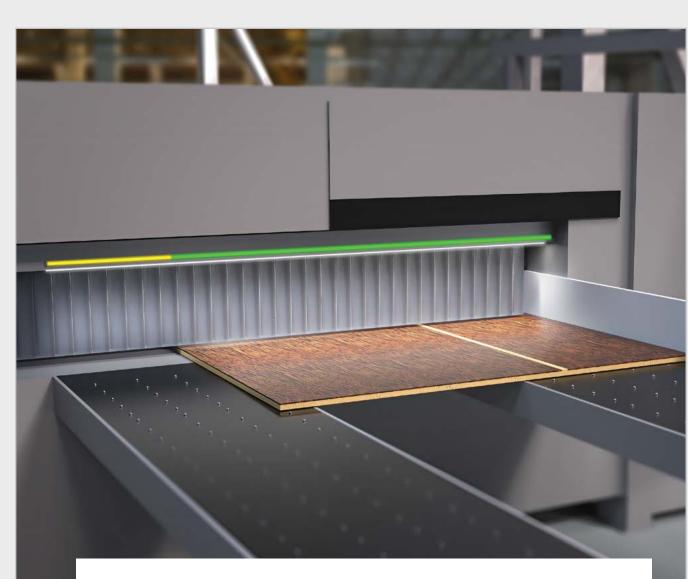
Communicate Status

- Empower operators
- Alert supervisors
- Accelerate resolution
- Plant-wide



Illuminate the Work Area with LED Lighting

- Boost worker productivity
- Improve product quality
- Reduce energy costs



Lighting and Indication

Banner's expanding selection of lighting, tower lights, indicators, audible alarms, and actuators provide superior-quality illumination, clear status indication, and unmistakable operator guidance. Banner offers the low-power, maintenance-free advantages of LED technology as well as programmable LED devices, which provide users the ability to configure color, flashing, dimming, and advanced animations.



- Streamline training

Pro Products

The Pro Series programmable multicolor LED devices from Banner Engineering offer limitless possibilities for advanced indication of dynamic machine states, operator interaction, and process status. The Pro Series is ideal if you are looking for advanced capabilities or flexibility beyond a traditional factory light. Whether you have discrete or protocol devices, the Pro Series use Banner's Pro Editor Software, IO-Link, or PICK-IQ[™] for real-time communication across your factory.

Technologies



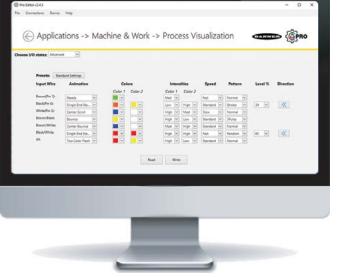
allows simple configuration via discrete inputs with advanced options for colors, animations, logic, and much more.

⊘ IO-Link[®]

is an open standard serial communication protocol that allows for the bi-directional exchange of data from IO-Link supported devices, lights, or indicators that are also connected through a master.

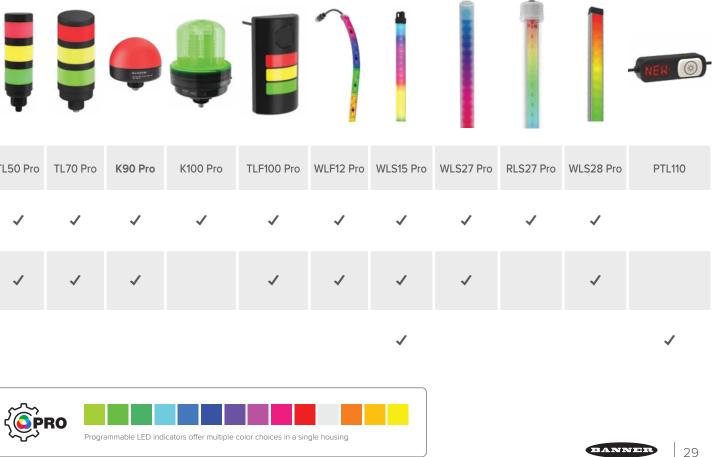


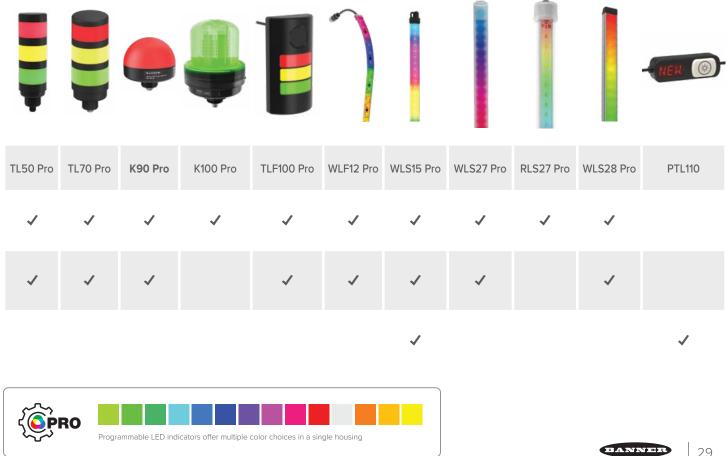
is a purpose-built, Modbus-compatible serial bus protocol that uses a Common ID to reduce the typical latency that results from polling multiple devices.

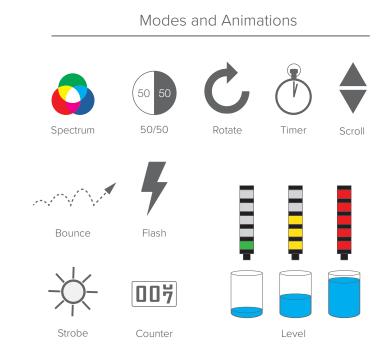


Software for Programmable Devices

Banner's Pro Editor Software allows users to program device status, colors, animations, and much more for control via discrete inputs, bringing intuitive indication and interaction to the visual factory. Programmable RGB devices make supply chains more efficient by allowing you to standardize on one model that can be customized as needed. The applicationbased interface makes it easy to configure a device for a wide range of applications such as displaying machine warm-up time, indicating unique steps in an assembly process, showing distance and position information, and communicating multiple machine states.









Pro Products Give Your Light Full Control

For illumination, indication, or interaction, the family of Pro products from Banner enable advanced capabilities and control throughout a visual environment.



LED Indicators

- Configure color, flashing, intensity, rotation, and sound
- Up to fourteen colors, five different sizes for machine or panel mount
- Pro Editor models offer simple wiring, enabling easy setup and reduced installation time
- PICK-IQ[®] devices provide the ideal solution for production lines and fulfillment stations that require dynamic indication
- Models with IO-Link communication enable almost limitless capacity for custom indication
- Simplify purchasing with fewer models that can be customized in-field, saving costs and inventory requirements

Touch Buttons

- Pro actuators offer advanced animation customization and faster response speed
- Configure color, animation, intensity, and activation logic
- Touch buttons offer excellent immunity to false triggering by water spray, oils, and other foreign materials
- Optical sensor models are immune to ambient light, electromagnetic interference, and radio frequency interference
- Can be actuated with bare hands or gloves and have the added feature of adjustable sensitivity
- Compatible models are programmable using Banner's IO-Link system for customization of colors and animation
- Models with PICK-IQ[®] feature faster response speeds over a serial network







Tower Lights

- Fourteen colors, three segment types, and two housing colors
- Classic segment control plus action, timer, counter, and level modes
- · Pre-assembled and preconfigured multi-segment LED tower light indicators replace conventional stack lights, which often require time-consuming assembly and complex wiring
- Self-contained tower lights provide users with custom indication by combining the vast color options provided by RGB LEDs with the versatile control capabilities offered by either Pro Editor software or IO-Link communication

LED Strip Lights

- RGBW LEDs for illumination and indication plus timer, counter, distance, and gauge modes
- Six white color temperatures for comfort and compatibility
- Provide high visibility status indication
- Versions available for Pro Editor, IO-Link, and PICK-IQ® to suit all your needs or integrate with other Pro products
- IO-Link helps reduce costs, increase process efficiency, and improve machine availability
- Available in multiple lengths from 150 to 3000 mm
- Visually communicate distance and other sensor measurements with Pulse Pro I/O™







WLF12 Series Flexible LED Strip Lights

- Durable, cut-to-length, silicone-encapsulated housing enables placement in industrial environments
- Simple installation with M12 connector and self-adhesive backing for curved or flat surfaces
- Custom and creative indication with numerous colors and animations
- Available LC25C LED Controllers enable simple discrete I/O or IO-Link operation and no-code configuration
- For model information, see page page 68





- Cut in 50 mm increments to fit exact application specifications
- Display the colors and animations needed to communicate various AGV states to people nearby



- Provides bright illumination in workspaces, cabinets, and machines with 285 lumens per foot/300 mm
- Peel-and-stick installation using high-strength adhesive backing ensures quick and secure mounting

Related Product

LC25C LED Controller

- Enables operation by either IO-Link or discrete I/O
- Direct M12 connection to WLF12 Pro LED Strip Light
- Dynamic control and advanced animations
- DC operation from 12 to 30 V
- IP65, IP67, and IP68 rated to simplify installation
- Only for the WLF12 pro



Pallet Pick and Place Indication

Challenge

- Solution
- loads within the warehouse

GS60 Series Guide Spotlights

• Reduce errors, improve productivity, and enhance operator interaction with increased visibility provided by the bright, focused spot

• Enhance worker comfort and safety by easily setting lighting levels to match the environment and application needs

• Reliably use in harsh environments with the long-lasting, impact resistant, durable anodized aluminum housing and polycarbonate window

• For model information, see page 68

• Workers used forklifts to pick up pallets and place them in vacant spaces • Remembering which pallets needed to be transported or where to drop them off proved challenging, prompting the search for a solution to indicate the correct pallets and placement

• Installing GS60 Guide Spotlights above the pallet spaces enabled workers to quickly identify which pallets to pick and where to place them • The incorporation of indicators boosted efficiency and speed in staging



TL70 Pro with Ethernet Modular Multicolor RGB Tower Lights

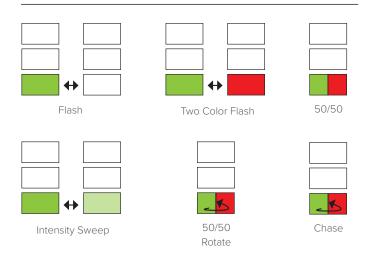
- Provides full access to color, flashing, and intensity settings
- Simplify installation with Power over Ethernet (PoE) models that use just one cable to connect directly to a PoE-equipped Ethernet switch, eliminating the need to have a separate power supply
- Configured to communicate via Modbus RTU without the need to connect the device to a computer for setup
- For model information, see page 70





- and logic

Modes and Animations



Audible and Alerts





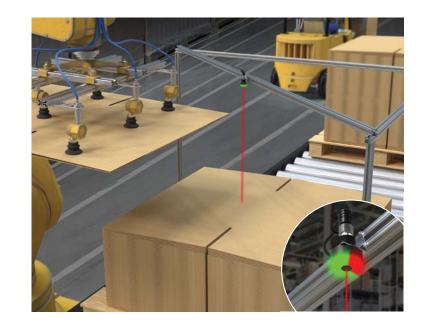
Workstation Status Indication with PoE

Challenge

A manufacturing facility lacked a clear system for displaying workstation efficiencies and operational status at several assembly stations, making it difficult to quickly identify and address issues. The team decided that tower lights would be effective for visual status indication but had no way to control them.

Solution

They connected TL70 Pro tower lights with Power over Ethernet (PoE) to each workstation via an ethernet switch, reducing wiring complexity and installation costs, no power supply needed.



Indicating Stack Level on a Robotic Case Erector

- By using the K30's distance mode, operators who were tending multiple stations could quickly verify the stack level of boxes
- shortages and eliminate downtime
- refilled at multiple workstations
- A discrete output from the K30 can send a signal back to the control system to alert the supervisor

K30 Pro Optical Multicolor Indicator with Optical Sensor

- Sensing and indication in one device
- Pro Editor Software gives users the flexibility to define indication colors, range,
- Remote input enables range definition without a controller for fast, simple setup Touchless activation eliminates the possibility of contamination and the need for physical force to operate
- Adjustable range from 20 to 1000 mm for detection where needed, and ignores objects in the background
- Use configurable indication states to show target position/distance
- For model information, see page 69

- This allowed them to prioritize refill activity to prevent material
- With this intuitive and highly visible transition from green to red, a single operator could easily identify when boxes needed to be





K50 Pro Touch with Display Programmable Compact Indicators

An ideal interface device for pick-to-light, condition monitoring, and general operator interaction in industrial environments. It enables users to clearly communicate status and receive feedback, improving throughput and productivity.

- Four-digit, seven-segment LED display
- Two independent touch areas
- Excellent immunity to false triggering by water spray, oils, and other foreign materials
- Can be actuated with bare hands or gloves
- For model information, see page 35



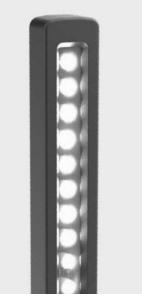


Four-Digit, Seven-Segment Display with Two Touch Sensors

- Dual-touch surfaces enable increment/decrement and choose/select functionality that is difficult with standard, single-touch buttons
- Four-digit alphanumeric display enables users to communicate more information, can be inverted, and can scroll longer messages
- IP67 and IP69K-rated, allowing users to install it without any additional enclosure

Programmable RGB Configurability

- Combine proven technology and ruggedness with the added versatility of RGB LEDs
- Fourteen colors to choose from, including red, green, blue, yellow, orange, white, and amber
- Customize color, animation, intensity, and activation logic
- Limitless possibilities for advanced indication of dynamic machine states, operator interaction, and process statuses



BL60 Series Sealed LED Bar Lights

- dimming control



Bottle Cap Inspection

Challenge

- vision camera could inspect bottle caps
- · A sealed, waterproof light was needed to withstand washdown environments

Solution

- with high output red light
- defects on the blue caps
- performance in washdown environments

• Helps vision systems identify defects and scan targets by completely illuminating objects in front of the camera with bright, lensed LEDs

• Provides long-lasting performance and minimal replacement costs with sealed, IP67/IP69K-rated aluminum housing; -40° to +50° temperature range; and three window options: clear or diffused polycarbonate and borosilicate glass

• Delivers ideal application intensity with adjustable PWM/strobing and 1 to 10 V

• Enables comprehensive inspection capabilities with multiple color options: red, green, blue, white, UV, and IR

• For model information, see page 35

• On a bottling line, a bar light was used to create contrast so a

• A BL60 Sealed LED Bar Light was installed above the bottling line

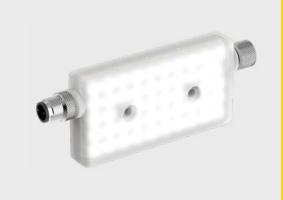
• The red light provided enough contrast for the camera to identify

• Its rugged, sealed design rated IP67/IP68/IP69K ensured long-term



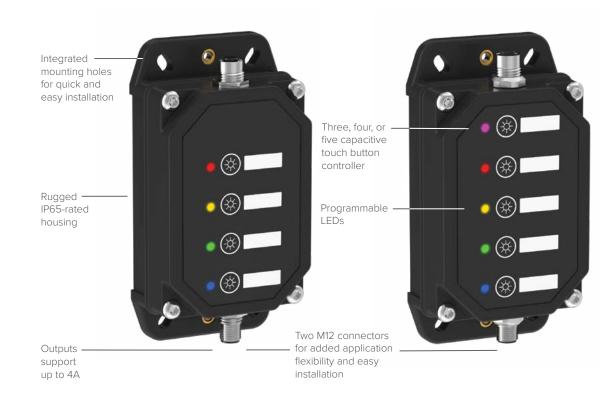
LCA130 Series Andon Light Control Boxes

- · Make informed decisions that boost productivity by using data collected from IO-Link and wireless models to pinpoint delays and performance issues
- Customize status LED colors, flashing, and intensity settings to enhance operator interaction in assembly, workstation, and other manufacturing applications
- Mimic the connected light's status for added indication with programmed status LEDs
- Reduce installation time with plug-and-play M12 connections that do not require hard-wiring
- Depend on long-lasting durability provided by the IP65-rated design and capacitive touch buttons that eliminate moving parts
- Support a variety of lights with the LCA130T's 4-Amp rated outputs, allowing users to select the ideal light for their application
- For model information, see page 70





- harsh conditions



Now available in blue, red, yellow, and green.



IO-Link models enable users to configure the LEDs and button functionality remotely, as well as monitor andon light status.

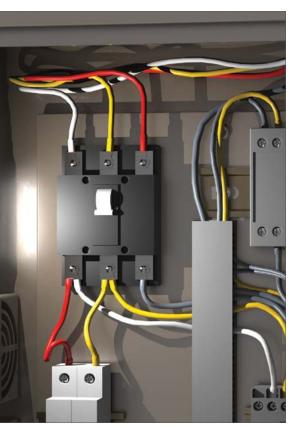


Configure the LEDs and button functionality with Banner's Pro Editor PC software. Simply connect the LCA130T to your computer via the PRO-KIT cable (see accessories section), build your configuration, and send it to the LCA130T.

Problem-Solving Illuminator for Tough Environments From cabinets to conveyors, machines, and workstations, get the light you need where you need it!

WLR95 Series Compact Area Lights

- Compact footprint delivers exceptional illumination for enclosures, conveyors, machines, and vision applications
- Daisy chain multiple units effortlessly with the unique double-ended cascade feature
- When it comes to lumens per dollar spent, it outshines the competition, making it the perfect fixer for any lighting oversight
- Featuring an impressive output relative to its size, this small, affordable light fits effortlessly into any space
- Engineered with a rugged, overmolded exterior and built to withstand
- For model information, see page page 68







WLB32 PoE LED Workstation Lights

- Connect directly to a Power over Ethernet (PoE)-enabled port on a managed or unmanaged Ethernet switch for easy installation without an electrician
- Eliminate IT security and setup concerns because no data is transmitted
- Reduce errors and scrap by providing proper lighting for assembly and inspection tasks
- Dial in the perfect amount of light for operators, machine vision, or both with the 11-position rotary knob
- · For added worker comfort and performance, models are available with eye shield windows
- Seamlessly integrate into workspaces with a full line of brackets and accessories
- For model information, see page page 71



K100 Pro Programmable Multicolor Beacons

- visible status information

- Multiple colors in one device



Illuminate Areas Where Traditional Power Sources Are Not Available

- Simply connect the WLB32 directly to a PoE-enabled port on an Ethernet switch
- Ethernet switches are commonplace in many factories, and no qualified electrician is needed
- Improve worker performance and ergonomics in assembly, inspection, and other manufacturing tasks
- Reduce errors and scrap by providing proper lighting for assembly and inspection tasks
- Or pick other favorites from existing WLB32 sell sheets





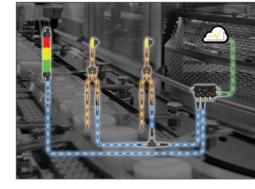
- Industrial beacon delivers bright, configurable indication for OEMs and users who need
- Daylight Visible models provide bright light, even in direct sunlight
- Rugged construction provides years of uninterrupted operation
- Programmable using Banner's Pro Editor software and Pro Converter Cable (DC models) • Rugged UV-stabilized polycarbonate base and window
- Hazardous Location certified models for added protection in demanding environments • For model information, see page 71



Drive otor Vibration .006 G .005 G Л .004 G Discret .006 G 005 G 004 G Curren 100 Amps 92 Amps 80 Amps

Industrial Wireless

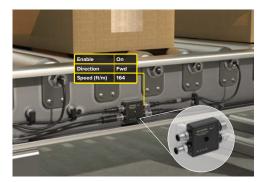
Industrial wireless products from Banner connect remote assets with the people who manage them, enabling real-time monitoring and management of equipment and conditions in difficult-to-access locations or where wired solutions are impractical, ineffective, or cost-prohibitive.











The R50C MDR Controller helps keep control of conveyors and other equipment in one system and gives system designers more efficient control of motor driven rollers using a PLC.

Monitoring Solutions

Are you doing enough to optimize and protect your plant's critical assets? Monitoring Solutions from Banner Engineering provide data you can use to ensure your equipment continues to deliver consistent, high-quality output with maximum uptime and optimal performance. Prevent unexpected maintenance issues from interrupting production.

Snap Signal[®] IIoT Hardware

Increase productivity and unlock your factory's true potential with Snap Signal: a hardware and software toolkit for your lloT evolution.

IO-Link Hardware

IO-Link is an open standard serial communication protocol that allows for the bi-directional exchange of data from IO-Linksupported sensors that are also connected through a master.

There are many advantages to using an IO-Link system, including standardized wiring, remote configuration, simple device replacement, advanced diagnostics, and increased data availability.

R70 Data Radios

MultiHop Serial Data Radios are compact industrial, low-power wireless communication devices used to extend the range of serial communication networks.

R50C Motor Driven Roller Controller





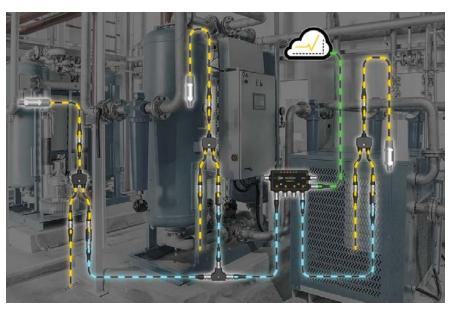
SNAP SIGNAL

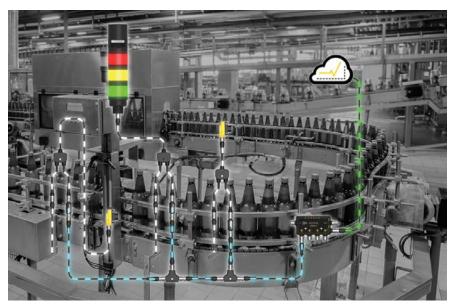
Customers use Banner's Snap Signal hardware and software to instantly unlock valuable data from their equipment and increase productivity. This smart-factory portfolio forms an overlay network by capturing signals from existing and new devices, converting them to a unified protocol, and then distributing them to monitoring platforms, such as SCADA systems, the cloud, or a local PLC/HMI for consumption. The solution deploys easily by leveraging available information without disrupting your existing controls. This helps save you money, reduces downtime, and optimizes your operations.





Snap Signal Application Examples





Maximize throughput and reduce downtime by harnessing sensor data from your equipment

machines and smarter factories with Snap Signal.

Snap Signal products are plug-and-play, helping customers gather information from their equipment and making it simple to view from anywhere. End users can use it as an overlay to harvest data from legacy equipment. They can simply tee into existing discrete sensors using a splitter to gather enriched machine-level data without disrupting the existing control systems. New sensors and devices can also be added to this overlay network. Machine builders and system integrators benefit from being able to add monitoring technology to equipment that can tie into any upstream system for data visualization.

Tap into pressure sensor data for immediate insights

Improve productivity, quality, and reliability with actionable data. Build smart



IIoT Made Easy

Banner's Snap Signal family of plug-and-play products represents a new way to unlock your valuable machine data. Snap Signal offers you the flexibility to monitor key equipment within one area or monitor your whole facility. Whether you are retrofitting existing machines or building new infrastructure, designing and implementing with Snap Signal is easy and cost-effective.

The DXM1200 IIoT Gateway Series can collect condition monitoring data from nearly anywhere in your facility using wired and wireless devices, process it at the edge, and send it to Banner's cloud platform or any enterprise SCADA or PLC system. All models have a wired Ethernet connection and can operate with 900 MHz or 2.4 GHz ISM radio bands for robust, long-range communication. The DXM1200-X2 models have four Modbus RTU ports for connecting wired devices.

DXM1200-X2 IIoT Gateway

- Harness the installation benefits and remote monitoring capability of wireless devices along with the fast sample rates and conversion ability of SNAP SIGNAL wired devices
- Monitor more assets by connecting up to 200 devices to one gateway
- Quickly install the IP67-rated gateway anywhere with its rugged and sealed design
- Transform data at the edge with our DXM configuration tool or customize further with ScriptBasic or MicroPython
- Get your data where you need it by connecting to networks via Ethernet or Cellular
- For model information, see page 73



R95C Analog In to Modbus Hub

- Compact analog to Modbus device converter that connects up to eight analog sources (either current or voltage) and converts to Modbus
- R95C Modbus hubs are a quick and economical way to integrate device signals into a Modbus system
- Rugged overmolded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use
- For model information, see page page 73



R95C Discrete Bimodal to Modbus Hub

This device connects two discrete channels to each of the eight unique ports, providing access to monitoring and configuring those ports via Modbus registers. Host mirroring is available where a selected port input/output discrete signal can be routed to Pin 5 (male) on the PLC/Host connection. For model information, see page 72.



AC Voltage Sensor

- Pre-configured and pre-scaled to help users accelerate the commissioning process and eliminate scaling errors
- Sensor data is easily accessed via the Modbus RTU interface
- Includes plug-and-play functionality within the Snap Signal ecosystem
- Provides a comprehensive view of equipment and overall machine health and improves the accuracy of power consumption calculations when used with the SNAP ID-enabled Asset Monitoring Gateway
- For model information, see page 72



S15C In-Line Converter with Thermistor(s)

- Compact converter that connects to a a single or dual thermistor probe (model dependant) and outputs the value to Modbus registers
- Thermistors are used as temperature sensors and are an accurate and cost-effective sensor for measuring temperatures in various applications
- Rugged overmolded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use
- For model information, see page 72

IO-Link Hardware

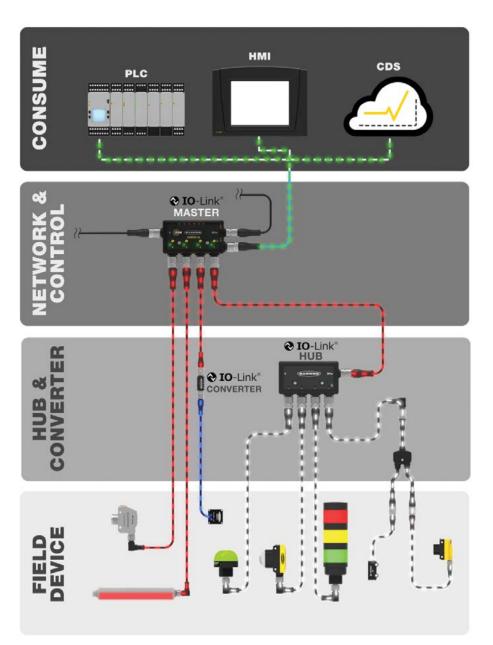
In recent years, IO-Link systems have become widespread within industrial automation. IO-Link is an open-standard serial communication protocol that allows for the bi-directional exchange of data from sensors and devices that are connected to a master. The IO-Link master can transmit this data over various networks, fieldbuses, or backplane buses, making the data accessible for immediate action or long-term analysis via an industrial information system (PLC, HMI, etc.). Banner IO-Link products reduce wiring, increase data availability, enable remote configuration and monitoring, simplify device replacement, and provide extended diagnostics. Banner Engineering offers a variety of IO-Link products for industrial applications including sensors, lighting products, converters, hubs, and IO-Link masters.

Rogowski Coil Current Sensor

- Monitors AC current of motors, panels, and facilities
- Pre-scaled and pre-configured sensor with a Modbus output
- Sensing loop can be opened, allowing for simple installation
- For model information, see page 74









DXMR110-8K

IO-Link Master

- Local control or connectivity with automation protocols, including EtherNet/IP, Modbus/TCP. and PROFINET
- Logic processing and problem-solving capable of deploying solutions to process and control data from multiple devices
- IP67 housing simplifies installation in any location by eliminating the need for a control cabinet
- Consolidate cable runs to minimize cabling and associated weight, especially in weight-critical applications such as robotics
- Flexible and customizable—expanded internal logic controller with action rules and ScriptBasic programming
- For model information, see page 72

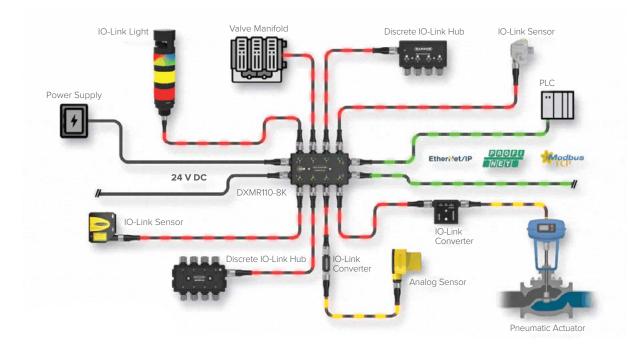


- to the cloud

Streamline Your IO-Link Network

The compact DXMR110-8K allows for the connection and control of up to eight IO-Link devices such as sensors, indicator lights, IO-Link hubs, and more. The DXMR110-8K can communicate with higher-level control systems via EtherNet/IP, Modbus/TCP, and PROFINET. The DXMR110-8K also has the ability to push IO-Link data to cloud platforms.

DXMR110-8K System Diagram





IO-Link device

DXMR90-4K Four-Port IO-Link Master with Ethernet

• Connects IO-Link devices to traditional PLC systems or sends data directly

• Saves space and weight compared to traditional block-style form factors • Rugged IP67/IP68 housing simplifies installation by eliminating the need for a control cabinet

• Communicates over EtherNet/IP, PROFINET, Modbus TCP, and Modbus RTU • For model information, see page 72



R130C Discrete IO-Link Hub

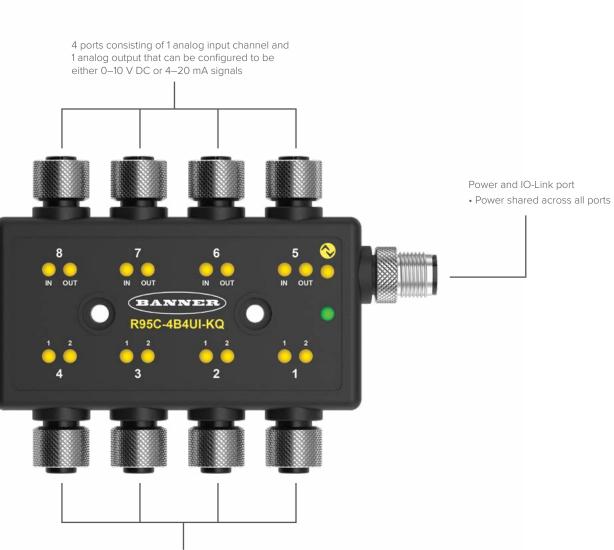
- Cost-efficiently integrate up to 16 devices into an IO-Link system
- Simplify wiring and installation with M12 QD cables
- Minimize the size of the control panel by locating I/O remotely on the machine, closer to sensors and other devices
- Provide power to lighting products and other devices that draw higher current with 4 amps shared across ports
- Streamline troubleshooting with I/O status LEDs viewable from top or side of device
- For model information, see page 72



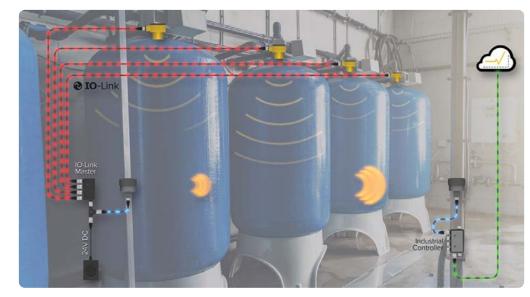
R95C and R90C IO-Link Hubs

into an IO-Link system.

- Compatible with any IO-Link Master



4 ports consisting of 8 discrete channels that can be configured as inputs or outputs



Bring in IO-Link Sensor Data for Tank Level Applications Wirelessly

Combining Banner's serial IO-Link Masters and R70 serial data radios, IO-Link sensor data can be sent wirelessly. Using T30R IO-Link radar sensors, Banner's R90-4K-MQ IO-Link Master, R70 serial data radios, and the DXMR90 industrial controller, we can develop a wireless monitoring system for multiple tank level measurements that is easy to set up, interpret, and monitor locally and through a cloud-based system. This setup makes it easy to transmit IO-Link sensor data from remote clusters of IO-Link sensors. Information can be sent to the cloud where tank levels can be monitored over time and text and email alerts can be configured if tank levels fall below established thresholds. Data can also be sent directly to a PLC or SCADA via Modbus TCP, EtherNet/IP, and PROFINET.

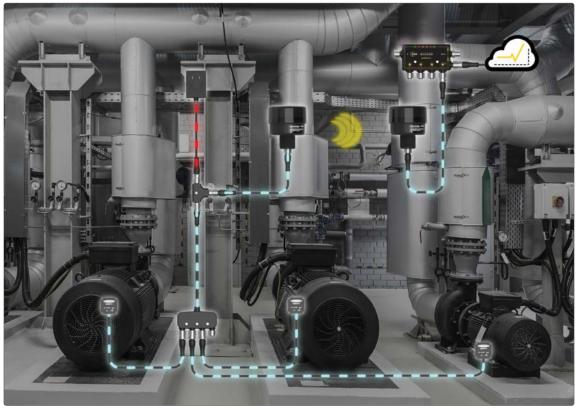
- IO-Link hubs are a quick, easy, and economical way to integrate non-IO-Link devices
- Eight- or four-port discrete PNP or NPN to IO-Link Hub
- Innovative form factor allows for use in areas with limited space
- Rugged design; easy installation requiring only minimal assembly or individual wiring
- Two configurable I/O pins per port support PNP or NPN inputs and outputs
- Uses industry-standard M12 connectors
- For model information, see page 72



R70 Series

Data Radios

- Compact, low-power industrial wireless communication devices used to extend the range of serial communication networks
- Star or tree network topology configuration
- DIP switches select operational modes
- Frequency Hopping Spread Spectrum (FHSS) technology ensures reliable data delivery
- Self-healing, auto-routing radio frequency network with multiple hops to extend the network's range
- For model information, see page 74



I/O Serial Data Radios

- Available in two frequencies: 900 MHz and 2.4 GHz
- RS-485 serial communication

Ethernet Data Radios

- Simple Ethernet cable replacement makes it possible to connect devices to switches and PLCs across long distances
- Advanced Encryption Standard (AES) using a 256-bit cryptographic key
- Also available in 900 MHz and 2.4 GHz

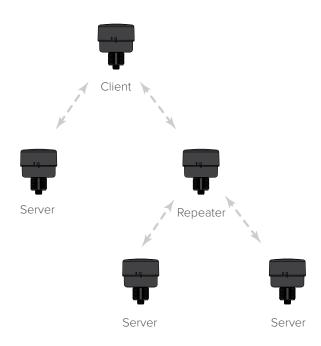
Reliably Transmit Data

- Data can be transmitted over great distances and around obstacles
- Extends the range of serial networks with wireless nodes to replace cable runs
- DIP-switch configuration makes installation simple and fast

Point to point Networks

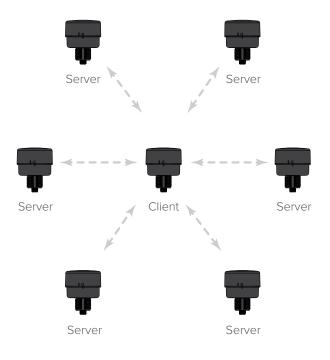


Tree Networks



- Combines wired and wireless technology for flexible predictive maintenance solutions

Star Networks







Monitoring Solutions

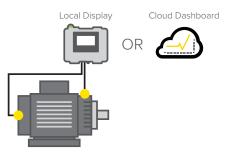
Monitoring Solutions from Banner Engineering provide data you can use to ensure your equipment continues to deliver consistent, high-quality output with maximum uptime and optimal performance. Prevent unexpected maintenance issues from interrupting production.

- Automatically recognizes an array of compatible sensors—deploys in mere minutes
- No programming or coding required
- Performance monitoring of almost any equipment in your facility via customizable dashboards
- Manage locally with the onboard touchscreen display or remotely via Banner Cloud Data Services

Monitoring gateways gather data from our compatible sensors to give you a comprehensive understanding of how well equipment is performing. Banner offers monitoring gateways that connect to either wired sensors via our SNAP ID technology, or our wireless sensors via our CLOUD ID technology.

Asset Monitoring Gateway with





For wired monitoring of one or more local assets in your facility.

- Serves as a hub for up to 20 wired condition monitoring sensors to track a variety of components
- Touchscreen display provides easy access to data, sensor alerts, and alarms
- Local operators can view critical system information or send data to the cloud for remote monitoring
- Banner Cloud Data Services offers preconfigured online dashboards that users can easily customize

Asset Monitoring Gateway with



For wireless monitoring of multiple remote assets in your facility.

- Serves as a hub for up to 40 wireless condition monitoring sensors to track machine performance
- Banner CDS enables access to data, sensor alerts and alarms, and setup via preconfigured (yet customizable) online dashboards
- Set condition-based alerts in the cloud to notify users via email or SMS

Asset Monitoring Gateway with SNAP ID

SNAP ID is our technology that simplifies setup and eliminates the need for programming. It enables our gateways to automatically recognize a wired sensor and understand what data it is able to share. It automatically scales the data into more easily understood units of pressure and current instead of milliamps or volts.

Pick Your Gateway, Pick Your Sensors

There is no guesswork when it comes to creating a monitoring solution for your equipment with SNAP ID. All you do is pick the gateway you need along with up to 20 sensors to monitor the points on your equipment.

Set Up in Three Simple Steps:

1. Install and power up the Asset Monitoring Gateway

- 2. Connect and address the sensors
- 3. Install sensors on equipment and commission the system

Local Display

Critical system information is easily viewed locally via the onboard touchscreen display. It can also be sent to the cloud for remote monitoring.

Asset Monitoring Gateway with CLOUD

CLOUD ID is a technology from Banner Engineering that simplifies IIoT projects by providing a no-code platform where wireless sensor nodes are automatically recognized by compatible gateways. CLOUD ID also automatically configures dashboards based on the sensor nodes connected to the gateway.

Pick Your Gateway, Pick Your Sensor Nodes

There is no guesswork when it comes to creating a monitoring solution for your equipment with CLOUD ID. All you do is pick the gateway you need along with up to 40 sensor nodes to monitor the points on your equipment.

Set Up in Four Simple Steps:

1. Install and power up the Asset Monitoring Gateway

- 2. Bind and address the sensor nodes
- 3. Install sensor nodes on equipment
- 4. Connect and gain insights

Enables Data-Driven Decision Making

CLOUD ID solutions combine both hardware and software as part of a comprehensive condition monitoring strategy. With wireless and cloud technology, you can actively track machine performance online, conduct predictive maintenance, and improve operational efficiency. This approach is a prime application of IIoT (the Industrial Internet of Things).

Compatible Sensors

Banner offers a variety of sensor types to monitor any piece of equipment. Below are some of the common sensor measurements for condition monitoring, and the sensors compatible with our monitoring gateways provide access to all of this critical performance data.





Temperature













Dew Point





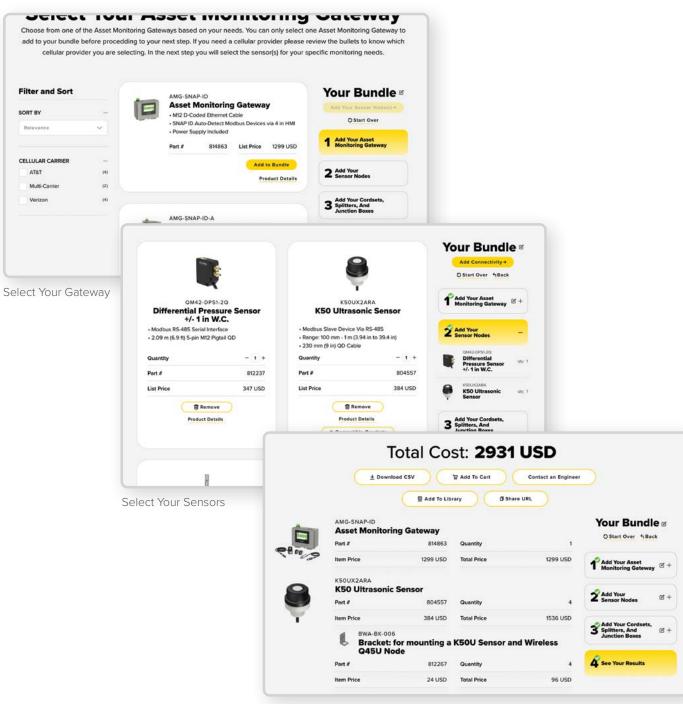


Level

Build Your Bundle

This tool will help you build out your monitoring bundle with either SNAP ID or CLOUD ID. Pick from either the Asset Monitoring Gateway with SNAP ID or CLOUD ID, and choose either sensors or sensor nodes to monitor all of your critical assets in your process. If you have any questions, please contact a trained engineer to help build your solution with you on the phone or via chat.

Go to bannerengineering.com/monitoringsolutions to start building your bundle.



Purchase From Your Bill of Materials



of motor power

R50C



Compact Plug-and-Play Motor Driven Roller Control

Many modern conveyor systems use motor driven rollers (MDR) instead of separate motors and gearboxes. Traditional MDR controllers are often bulky with limited control options. The new R50C MDR Controller offers a compact, plug-and-play design that uses the widely available Modbus RTU protocol, simplifying control from a PLC. Its sealed construction and wide temperature operating range make it suitable for various environments, including refrigerated spaces. Additionally, integrating the R50C with Banner's DXMR90-X1 allows PLCs to use common industrial Ethernet protocols for even easier control.

Motor Drivel Roller Controller

• Easily control motor driven rollers from a PLC using Modbus® communication • Simplify installation of multiple R50Cs on a conveyor using standard A-coded M12 connectors for signals and L-coded M12 connectors for daisy chaining up to 16 amps

• Can be used in refrigerated, wet, and other challenging environments with IP67-rated fully sealed housing and -40° to 70° C operating range without an additional protective enclosure

• Effortlessly monitor status and troubleshoot via LED indicators

• For model information, see page 74



Connectivity

Whether you are making standard connections or updating your industrial system, Banner's connectivity technologies will ensure you get the signal you need, where you need it, quickly and reliably.



Streamline device access for functional checks, maintenance, service, and replacement. Molded junction blocks easily consolidate wires from different sources into one convenient, customized central hub. They can be installed in extremely wet, dusty, hot, or cold environments by virtue of their compact, overmolded design.



Banner now offers a broader range of M8 cordsets to support compatible Banner products and other industrial M8 devices.



M12 Cordsets

Our cordsets enable you to replace or move your devices quickly, minimizing downtime and enhancing productivity.



CSB Splitters

Used to power multiple devices with one cable.



Molded Junction Blocks

M8 Cordsets

M12 quick-disconnect splitter cables are used to make cables more versatile in applications.



R95 and R50 Molded Junction Blocks

Streamline device access for functional checks, maintenance, service, and replacement. Molded junction blocks easily consolidate wires from different sources into one convenient, customized central hub. They can be installed in extremely wet, dusty, hot, or cold environments by virtue of their compact, overmolded design.

- Conjoin multiple devices into one connector
- Easy installation with no assembly or individual wiring required
- 5-pin M12 male quick-disconnect homerun connector
- Multiple 5-pin M12 female quick-disconnect connectors
- Rugged overmolded design meets IP65, IP67, and IP68 standards
- For model information, see page 75



- Available lengths include 1, 2, 5, 8, and 10 m of both female and male single- and double-ended M8 cordsets with the option of three or four pins

M12 Cordsets

- Choose from single-ended or double-ended models in different lengths and conductor counts to match your specific requirements
- For model information, see page 75





- CSB Splitters

S15Y Splitters

- Male M12 trunk, female M12 branches
- 0.2 m leads extending from overmold
- Parallel and standard options available for different devices
- For model information, see page 75

5-pin M12 male quick-disconnect connectors

M8 Cordsets

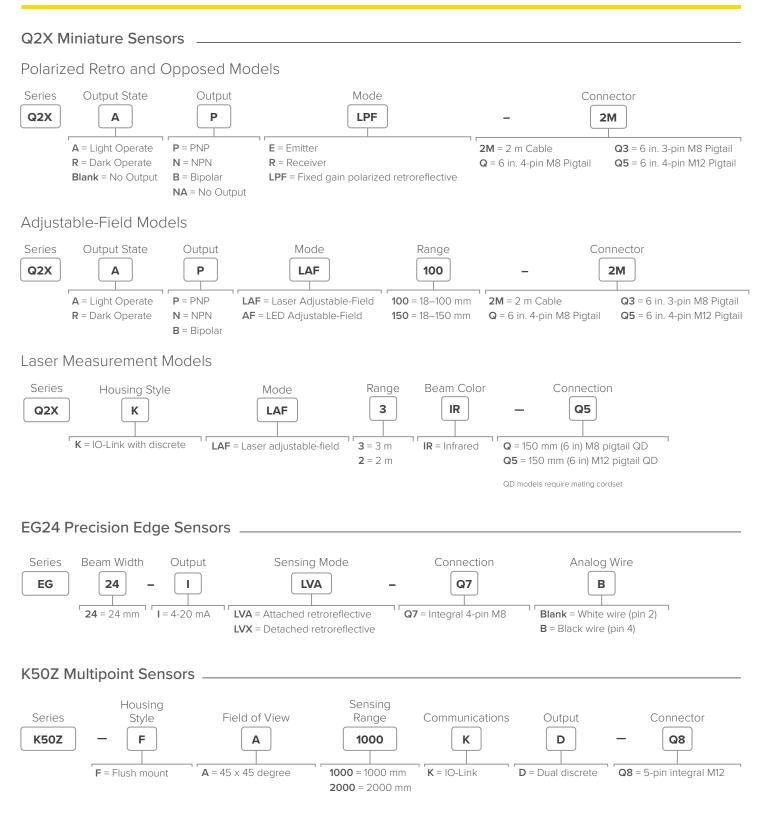
• Greater selection means more options for more applications • For model information, see bannerengineering.com



- Splits into two connectors
- Male M12 trunk, female M12 branches
- For model information, see page 75



Sensors



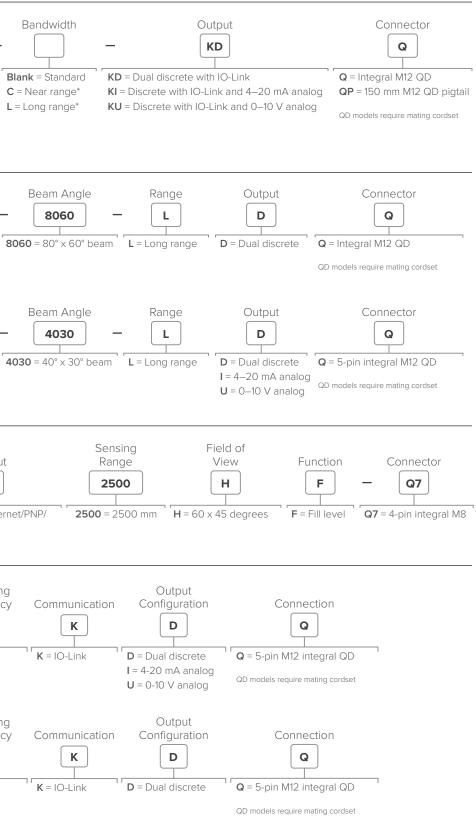
Series Housing Bandwidth Beam Angle T30R _ 1515 Blank = Standard **1515** = 15° x 15° beam Blank = Standard **W** = IP69K* **4545** = 45° x 45° beam C = Near range* L = Long range* *Only available in 1515 beam angles K50R Radar Sensors Series Housing Beam Angle Туре Ρ K50R F 8060 Blank = Standard **F** = Flush mount P = Pro Beam Angle Series Mountina Туре Р K50R F 4030 **F** = Flush mount Blank = Standard **P** = Pro **B** = Base mount ZMX 3D Time of Flight Sensors Sensing Series Mode Output ZMX 3D Е **3D** = 3D time of flight **E** = Industrial Ethernet/PNP/ NPN/PFM Q90R Radar Sensors Operating Series Beam Pattern Communication Frequency Q90R 4040 6 К **4040** = 40° × 40° **6** = 60 GHz K = IO-Link Operating Series Beam Pattern Communication Frequency Q90R2 12040 6 Κ -

12040 = 120° × 40°

6 = 60 GHz

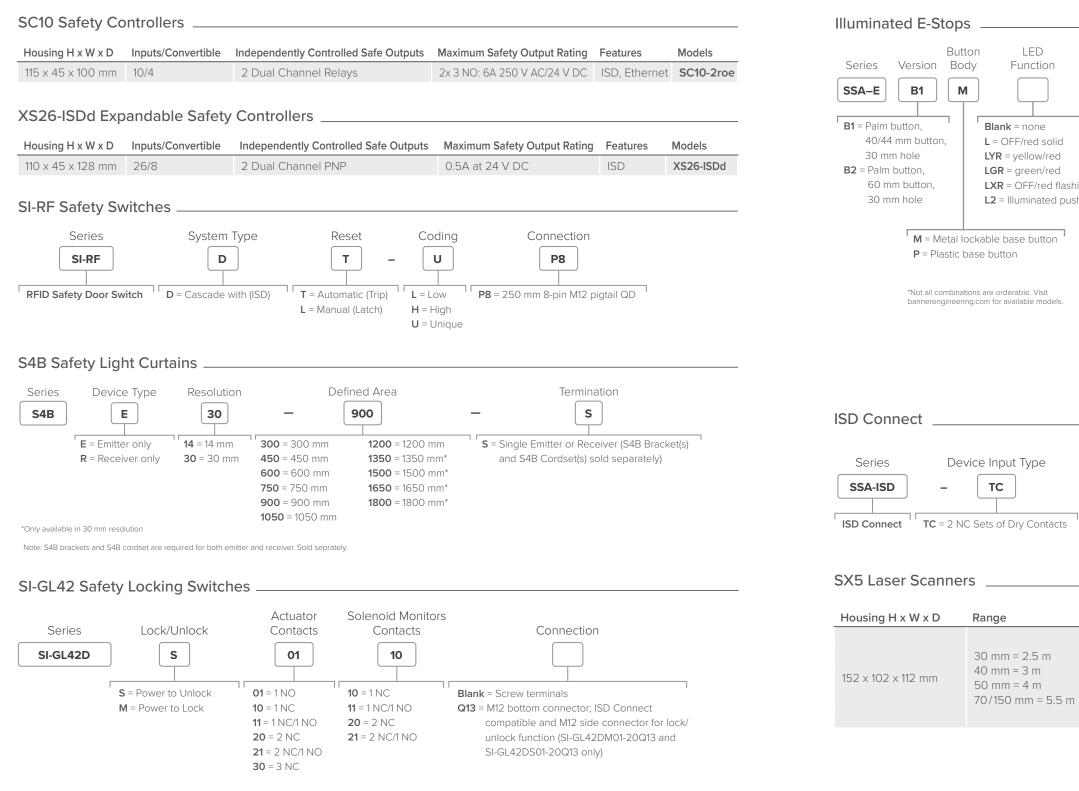
7 = 77 GHz

T30R Radar Sensors



BANNER

Machine Safety



LYR = yellow/red **S1** = Shroud style 1 LGR = green/red **LXR** = OFF/red flashing L2 = Illuminated push button; Push = ON **02** = 2 NC M = Metal lockable base button **P** = Plastic base button **04** = 4 NC **11** = 1 NO/1 NC **12** = 1 NO/2 NC *Not all combinations are orderable. Visit **13** = 1 NO/3 NC bannerengineering.com for available models. 22 = 2 NO/2 NC Input Pin Device Input Type Configuration

тс

LED

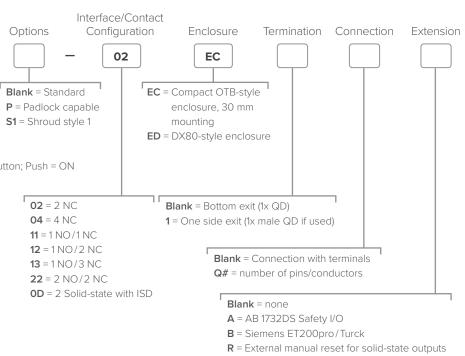
Function

Blank = none

L = OFF/red solid

Options

66 bannerengineering.com



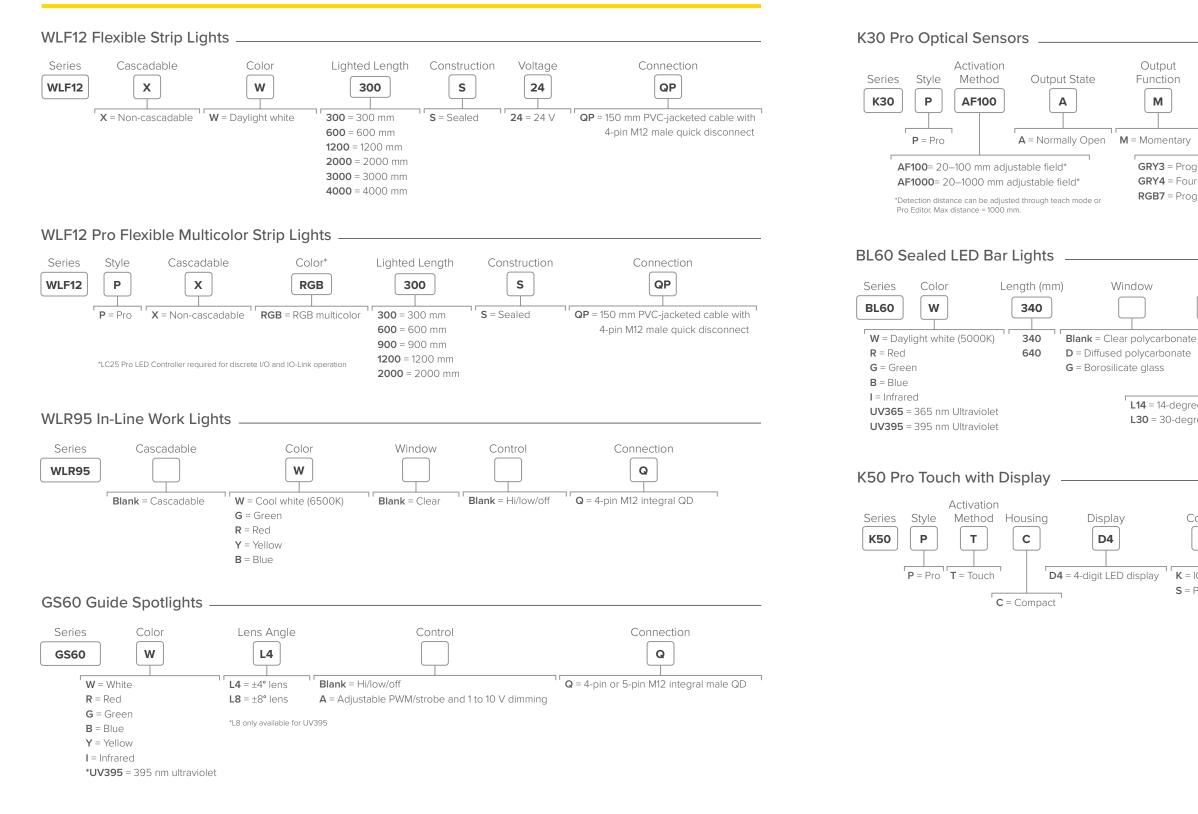


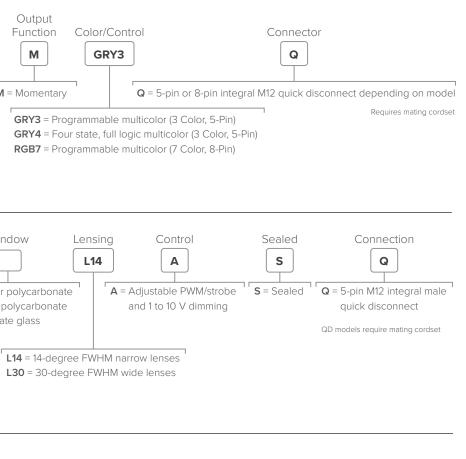
Α

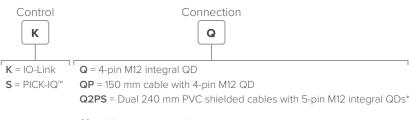


Max Zone Sets	Master Remote	Models
6		SX5-B6
10	Master	SX5-M10
70	Master	SX5-M70
70	Master	SX5-ME70
Depends on master	Remote	SX5-R

Lighting and Indication





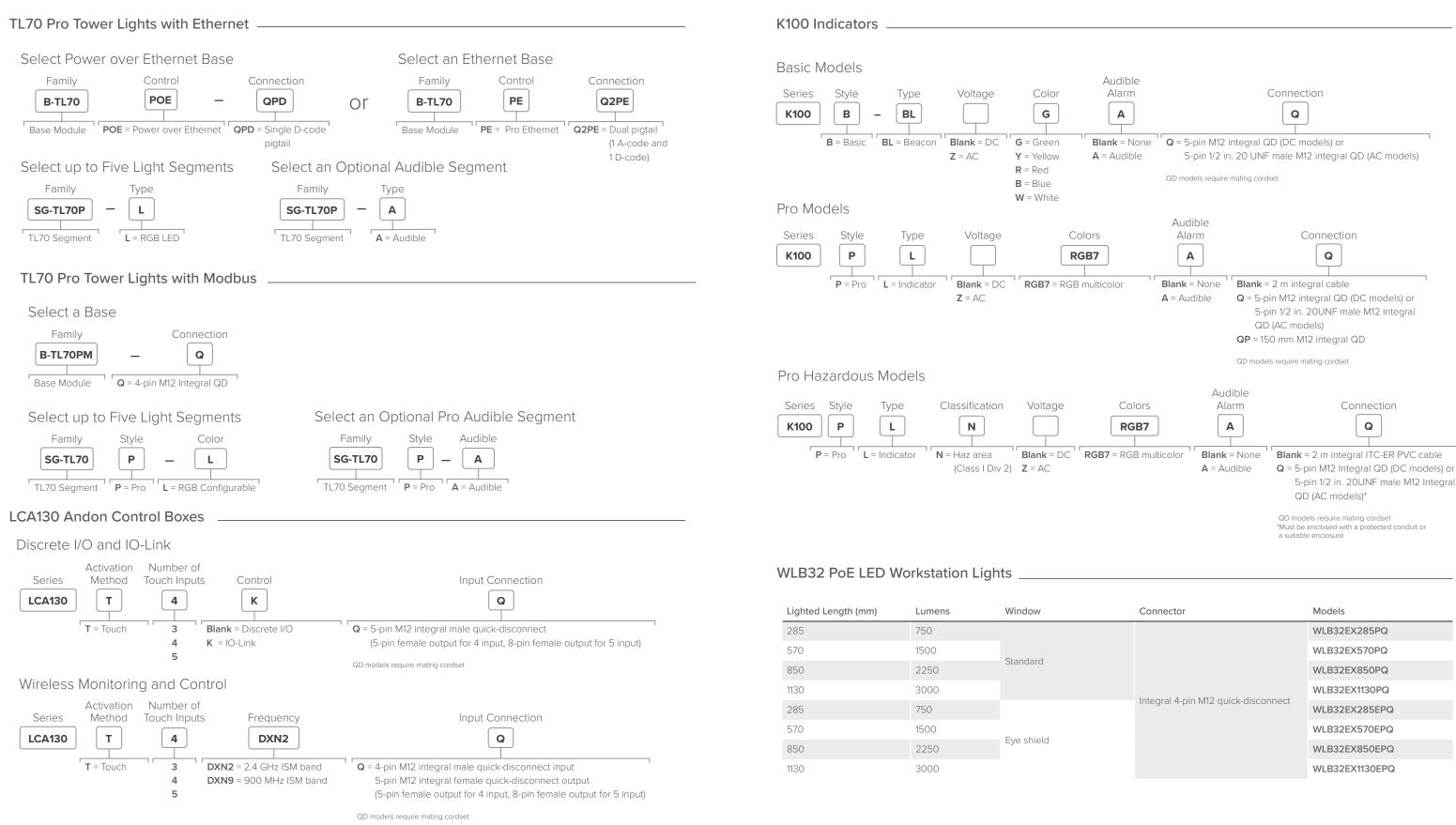


QD models require mating cordset *Available with PICK-IQ models only

Output

Μ

Lighting and Indication



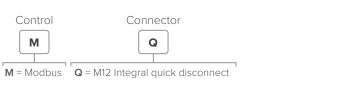
	Connector	Models
		WLB32EX285PQ
		WLB32EX570PQ
		WLB32EX850PQ
	late and 4 air M12 an isle discourse at	WLB32EX1130PQ
	Integral 4-pin M12 quick-disconnect	WLB32EX285EPQ
		WLB32EX570EPQ
		WLB32EX850EPQ
		WLB32EX1130EPQ

Industrial Wireless

Ethernet Connection	Master Connections	Other Connections	Models	Series	Radio Configur	ation
One female M12 D-code	Four female M12 connections for I	O-Link One male M12 (Port 0) for incomin	g power DXMR90-4K	DXM1200-X2	R1	
Ethernet connector R130C Discrete IO-L					Blank = None R1 = 900 MHz, 500 mW PE5 Performan R2 = 900 MHz, 500 mW HE5 MultiHop R3 = 2.4 GHz, 65 mW PE5 Performance R4 = 2.4 GHz, 65 mW HE5 MultiHop Da	Data Radio (North Radio (Worldwide)
Housing Function R130 C C C = Converter	Converter - 8P22 8P22 = 8-port, PNP with 2 inputs/output	- Control Connect		DXMR110-8K IC	0-Link Master	
				_Ethernet Connectio	n	IO-Link Master
R90C and R95C IO-I	Link Hubs				de Ethernet connectors for daisy iication to a higher-level control system	Eight female M1
R95 = 8-port	4B21 = 4-port, bimodal, 2 inputs, 1 outp 8B21 = 8-port, bimodal, 2 inputs, 1 outp 8B22 = 8-port, bimodal, 2 inputs, 2 outputs rer with Current Transform	put**		R95C Discrete Housing Function R95 C = Converte	- 8B21	
S15 C C = Converter CT20A = 3	– Female	Male M DA = 600A Current transformer M = Modbus Q =	Connector			
				-	In to Modbus Hub	
C Voltage Sensor _				Housing Function	n Converter - 8UI	- (
nput	Output	Connection	Models	C = Conve	rter 8UI = 8-port, analog, 1 input per p	ort M = M

h America)
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ster Connections	Other Connections	Models
e M12 s for IO-Link	One male M12 for incoming power, one female M12 for daisy chaining power	DXMR110-8K





Industrial Wireless

R50C Motor Driven Roller Controller

Function	Control	Connectors	Model
2 discrete outputs and 1 analog 0-18 V output	Modbus	 Pair: 5-pin M12 A-Code male quick-disconnect connector (power/comms) 5-pin M12 A-Code female quick-disconnect connector (MDR control) and Pair: 5-pin M12 L-Code male quick-disconnect connector (motor power) 5-pin M12 L-Code female quick-disconnect connector (motor power) 	R50C-L-B22AOU-MQ

Rogowski Coil Current Sensors _____

AC Current Range (A)	Coil Diameter (mm)	Models	AC Current Range (A)	Coil Diameter (mm)	Models
500	50	S15S-R500-MQ	3000	200	S15S-R3000-MQ
1000		S15S-R1000-MQ	6000		S15S-R6000-MQ

R70 Data Radios _____

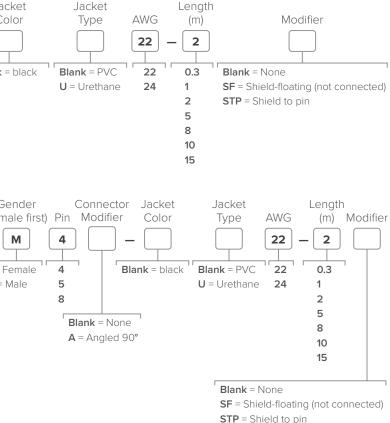
Description	Frequency	Transmit Power	Models
Dro bound client/conver pair	900 MHz ISM band	1 Watt	R70KSR9MQ
Pre-bound client/server pair	2.4 GHz ISM band	65 mW (100 mW EIRP)	R70KSR2MQ
	900 MHz ISM band	1 Watt	R70SR9MQ
One individual unit	2.4 GHz ISM band	65 mW (100 mW EIRP)	R70SR2MQ

Connectivity

Description	Branch Cab	le Lengths (Female)	Trunk Cable Le	ength (Male)	Models	
5-Pin	4 x Integra	branch	Integral trunk		R50-4M	125-M125Q-P
J-FIII	8 x Integra	l branch	Integral trunk		R95-8M	125-M125Q-P
M12 Cord	dsets					
Single-En	ided Models					
Series BC –	Connector Type Gender M12 F F = Female M = Male	Connector Pin Modifier 4 Blank = None 5 A = Angled 90° 8		Jacket Type AW Blank = PVC 2 U = Urethane 2	2 - 2 2 - 2 0.3 4 - 1 2	Modifier Blank = None SF = Shield-floating (not conne STP = Shield to pin
Double-E	nded Models				5 8 10 15	
Co Series BC – (Connector Connector Pin Modifier Type 4 — M12 4 5 8 — Blank = None A = Angled 90°	(female first) P M F = Female M = Male	Pin Modifier (Jacket Length Type AWG (m) Mc 22 – 2 ank = PVC 22 0.3 = Urethane 24 1 2 5 8 10 15
						Blank = None SF = Shield-floating (not conne STP = Shield to pin
	itters					
S15Y Spli						Models
S15Y Spli		e Lengths	 Wiring 			woulds
S15Y Spli	Cabl Branches (Female)	Trunk (Male)	-			
S15Y Spli			- Wiring Parallel Discrete pin 4			S15YB-M124-M124-0.2M S15YA4-M124-M124-0.2M

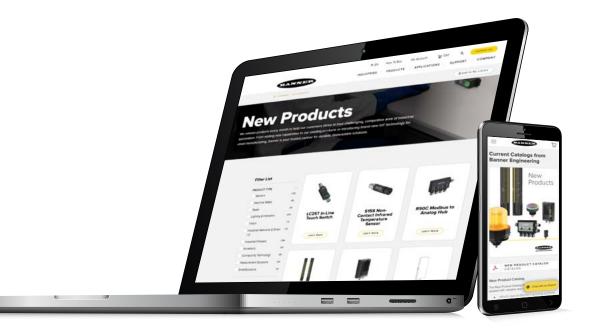
CSB Splitters

Description	Branch Cable Lengths	Trunk Cable Length	Models
	2 x Integral branch (female)	Integral trunk (male)	CSB-M1240M1240
4-pin	2 x 0.3 m (female)	Integral trunk (male)	CSB-M1240M1241
	2 x 0.3 m (female)	0.3 m (male)	CSB-M1241M1241



Smarter Automation. Better Solutions.

Banner Engineering designs and manufactures industrial automation products including sensors, smart IIoT and industrial wireless technologies, LED lights and indicators, measurement devices, machine safety equipment, as well as barcode scanners and machine vision. These solutions help make many of the things we use every day, from food and medicine to cars and electronics. A high-quality, reliable Banner product is installed somewhere around the world every two seconds. Headquartered in Minneapolis since 1966, Banner is an industry leader with more than 10,000 products, operations on five continents, and a world-wide team of more than 5,500 employees and partners. Our dedication to innovation and personable service makes Banner a trusted source of smart automation technologies to customers around the globe.







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