Sure Cross® Gateway Module for a Wireless Q45
Temperature/Humidity Sensor

Datasheet

Sure Cross® embeddable board radio modules provide connectivity where traditional wired connections are not possible or are cost prohibitive. Wireless networks are formed around a Gateway, which acts as the wireless network master device, and one or more Nodes. Sure Cross embeddable board radio modules communicate with all Sure Cross radios.

- Wireless industrial I/O device with two PNP discrete inputs and two analog outputs
- 10 to 30 V dc power input
- Two PNP inputs are mapped directly to the Wireless Q45 Sensor Node’s red/green alarm indicator LED
- DIP switches allow the user to select from three scaled temperature ranges for the analog outputs
- Site Survey analyzes the network’s signal strength and reliability and conveys the results using the two-color LED
- Frequency Hopping Spread Spectrum (FHSS) technology ensures reliable data delivery within the unlicensed Industrial, Scientific, and Medical (ISM) band
- Transceivers provide bidirectional communication between the Gateway and Node, including fully acknowledged data transmission
- Lost RF links are detected and relevant outputs set to user-defined conditions

For additional information, updated documentation, and a list of accessories, refer to Banner Engineering’s website, www.bannerengineering.com/wireless.

![Image of a Sure Cross® embeddable board radio module]

**WARNING:**
- Do not use this device for personnel protection
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

**Important:**
- Electrostatic discharge (ESD) sensitive device
- ESD can damage the device. Damage from inappropriate handling is not covered by warranty.
- Use proper handling procedures to prevent ESD damage. Proper handling procedures include leaving devices in their anti-static packaging until ready for use; wearing anti-static wrist straps; and assembling units on a grounded, static-dissipative surface.

**Models**

<table>
<thead>
<tr>
<th>Models</th>
<th>Frequency</th>
<th>Inputs and Outputs</th>
</tr>
</thead>
<tbody>
<tr>
<td>DX80G2M6-B2T</td>
<td>2.4 GHz ISM Band</td>
<td>Inputs: Two PNP discrete</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Outputs: Two analog (4 to 20 mA)</td>
</tr>
</tbody>
</table>

**Configure and Install Your Q45 Network**

Follow these steps to set up and install your Wireless Q45 network.

1. On the Wireless Q45 Sensor Node:
   a) Configure the DIP switches (if applicable).
   b) Apply power.
2. On the Gateway or DXM:
   a) Configure the DIP switches (if applicable).
   b) Wire the I/O.
   c) Apply power.
3. Bind the Q45 to the master radio.
4. Observe the LED behavior to verify the devices are communicating to each other.
5. Using the configuration software, configure the I/O mapping between the Q45 and its master radio.
6. Conduct a Site Survey between the Gateway and the Wireless Q45.
7. Install your devices.

Configure the DIP Switches

Before changing DIP switch positions, disconnect the power. Any changes made to the DIP switches are not recognized until after power is cycled to the device.

For parameters not set via DIP switches, use the User Configuration Software to make configuration changes. For parameters set using the DIP switches, the DIP switch positions override any changes made using the User Configuration Software.

DIP Switch Settings

Transmit Power

The transmit power for 2.4 GHz is fixed at 100 mW EIRP (18 dBm), making the 2.4 GHz Performance models automatically compatible with the DX80 2.4 GHz models.

Modbus/UCT Configured or DIP Switch Configured

In Modbus/Software Configured mode, use the User Configuration Software or a Modbus command to change the device parameters. DIP switch positions 3 through 8 are ignored. In DIP Switch Configured mode, use the DIP switches to configure the parameters listed in the table. By default, this Gateway uses the DIP switches to configure the device.

<table>
<thead>
<tr>
<th>DIP Switch</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Modbus/UCT Configured or DIP Switch Configured</td>
</tr>
<tr>
<td>OFF *</td>
<td>DIP switch configured</td>
</tr>
<tr>
<td>ON</td>
<td>Modbus or UCT configured (DIP switches 3–8 are ignored)</td>
</tr>
</tbody>
</table>

I/O Mapping for one Wireless Q45 Temperature/Humidity Sensor to a DX80G2M6-B2T Gateway

<table>
<thead>
<tr>
<th>DIP Switches</th>
<th>I/O Mapping</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>Gateway’s discrete inputs mapped to the Wireless Q45 Sensor’s light outputs</td>
</tr>
<tr>
<td>OFF *</td>
<td>Gateway’s Discrete IN 1 → Q45’s Discrete OUT 1 (red light)</td>
</tr>
<tr>
<td></td>
<td>Gateway’s Discrete IN 2 → Q45’s Discrete OUT 2 (green light)</td>
</tr>
<tr>
<td>ON</td>
<td>No mapping to the Wireless Q45’s light outputs</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DIP Switches</th>
<th>Temperature Ranges</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>Q45’s Temperature °C → Gateway’s Analog OUT 1</td>
</tr>
<tr>
<td></td>
<td>Q45’s Relative Humidity → Gateway’s Analog OUT 2</td>
</tr>
<tr>
<td>OFF *</td>
<td>Q45’s –40 °C to 85 °C temperature reading to the Gateway’s 4 to 20 mA output</td>
</tr>
</tbody>
</table>
### DIP Switches

<table>
<thead>
<tr>
<th>6</th>
<th>7</th>
<th>Temperature Ranges</th>
</tr>
</thead>
</table>
| OFF | ON | Wireless Q45’s 0 °C to 85 °C temperature reading to the Gateway’s 4 to 20 mA output  
Q45’s Temperature °C → Gateway’s Analog OUT 1  
Q45’s Relative Humidity → Gateway’s Analog OUT 2 |
| ON | OFF | Wireless Q45’s –20 °C to 60 °C temperature reading to the Gateway’s 4 to 20 mA output  
Q45’s Temperature °C → Gateway’s Analog OUT 1  
Q45’s Relative Humidity → Gateway’s Analog OUT 2 |
| ON | ON | Custom setting |

DIP switches 3, 4, and 8 are not used at this time.

## Wire the Gateway’s I/O and Apply Power

Refer to the Class I Division 2/Zone 2 control drawings (p/n 143086) for wiring specifications and limitations.

### Figure 1. Input and Output Wiring

<table>
<thead>
<tr>
<th>Pin</th>
<th>Description</th>
<th>Label</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Discrete IN 1 (PNP)</td>
<td>DI1</td>
</tr>
<tr>
<td>4</td>
<td>Discrete IN 2 (PNP)</td>
<td>DI2</td>
</tr>
<tr>
<td>5</td>
<td>Ground ¤</td>
<td>GND</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Analog OUT 1</td>
<td>AO1</td>
</tr>
<tr>
<td>9</td>
<td>Analog OUT 2</td>
<td>AO2</td>
</tr>
<tr>
<td>10</td>
<td>RS-485 + Host communication connection</td>
<td>485+</td>
</tr>
<tr>
<td>11</td>
<td>RS-485 – Host communication connection</td>
<td>485–</td>
</tr>
<tr>
<td>12</td>
<td>Ground</td>
<td>GND</td>
</tr>
<tr>
<td>13</td>
<td>10 to 30 V dc</td>
<td>PWR</td>
</tr>
</tbody>
</table>

## Bind the Wireless Temperature/Humidity Q45 to the B2T Gateway and Assign the Node Address

Before beginning the binding procedure, apply power to all the devices.

1. Enter binding mode on the Gateway by triple-clicking the button. The green and red LED flashes.
2. Assign the Q45 a Node address or 01 using the Gateway’s rotary dials. Set the left dial to 0 and the right dial to 1.
3. Loosen the clamp plate on the top of the Wireless Q45 and lift the cover.

¤ The three ground connections are tied together internally.
4. Enter binding mode on the Wireless Q45 by triple-clicking the button. The red and green LEDs flash alternately and the sensor searches for a Gateway in binding mode. After the Q45 is bound, the LEDs stay solid momentarily, then they flash together four times. The Q45 exits binding mode.

5. After binding the Wireless Temperature/Humidity Q45, exit binding mode on the Gateway by double-clicking the button.

LED Behavior for the Gateways

Verify all devices are communicating properly. The radios and antennas must be a minimum distance apart to function properly. Recommended minimum distances are:
- 900 MHz 150 mW and 250 mW radios: 6 feet
- 900 MHz 1 Watt radios: 15 feet
- 2.4 GHz 65 mW radios: 1 foot

<table>
<thead>
<tr>
<th>LED (Bi-color)</th>
<th>Gateway Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid green</td>
<td>Power ON</td>
</tr>
<tr>
<td>Green and red flashing alternately</td>
<td>Binding mode</td>
</tr>
<tr>
<td>Flashing red</td>
<td>Device Error</td>
</tr>
<tr>
<td>Green and red flashing together, looks amber</td>
<td>Modbus Communication Active</td>
</tr>
<tr>
<td>Flashing red</td>
<td>Modbus Communication Error</td>
</tr>
<tr>
<td>Solid red</td>
<td>Gateway is trying to conduct a Site Survey with a Node that doesn’t exist</td>
</tr>
<tr>
<td>Green and red solid together, looks amber</td>
<td>No radio communication detected</td>
</tr>
</tbody>
</table>

For Gateway and Ethernet Bridge systems, active Modbus communication refers to the communication between the Gateway and the Ethernet Bridge. For Gateway-only systems, the Modbus communication LEDs refer to the communication between the Gateway and its host system (if applicable).

Conduct a Site Survey from a Gateway Board Model

Conducting a Site Survey, also known as an RSSI (Radio Signal Strength Indication), analyzes the radio communications link between the Gateway and any Node within the network by analyzing the radio signal strength of received data packets and reporting the number of missed packets that required a retry.

Perform a Site Survey before permanently installing the radio network to ensure reliable communication. Only the Gateway can initiate a Site Survey, and the Site Survey analyzes the radio communications link with one Node at a time. Follow these steps to conduct a Site Survey from the board module Gateway.

1. Set the Gateway’s rotary dials to the Node address you’d like to conduct a Site Survey with.
   For example, to analyze the signal strength between this Gateway and Node 02, rotate the left rotary dial to 0 and the right rotary dial to 2.
   The Site Survey automatically begins running. If there is no device at address 02, the LED is solid red. If there is a device at address 02, the LED flashes amber.

2. Evaluate the signal strength. The amber LED flashes at specific rates to indicate the Site Survey results. Each signal strength represents the majority of the data packets being received at that signal strength. For example, a strong signal strength indicates the majority of the data packets were received at a strong signal, but a few may have been received at a good or weak signal strength.
   - Eight flashes per second: Very strong signal strength
   - Four flashes per second: Strong signal strength
   - Two flashes per second: Good signal strength
   - One flash per second: Weak signal strength
   - Solid amber LED: No radio communication detected

3. To exit the Site Survey, set the Gateway’s rotary dials to 00. Otherwise, after 15 minutes the Gateway automatically exits Site Survey mode.
   The LED flashes green to indicate the Gateway is in standard operating mode.

Modbus Register Table

<table>
<thead>
<tr>
<th>I/O #</th>
<th>Modbus Holding Register</th>
<th>I/O Type</th>
<th>I/O Range</th>
<th>Holding Register Representation</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Gateway</td>
<td>Any Node</td>
<td></td>
<td>Min.</td>
</tr>
<tr>
<td>1</td>
<td>1</td>
<td>1 + (Node# × 16)</td>
<td>Discrete IN 1</td>
<td>0</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>2 + (Node# × 16)</td>
<td>Discrete IN 2</td>
<td>0</td>
</tr>
<tr>
<td>I/O #</td>
<td>Modbus Holding Register</td>
<td>I/O Type</td>
<td>I/O Range</td>
<td>Holding Register Representation</td>
</tr>
<tr>
<td>-------</td>
<td>-------------------------</td>
<td>----------</td>
<td>-----------</td>
<td>--------------------------------</td>
</tr>
<tr>
<td></td>
<td>Gateway</td>
<td>Any Node</td>
<td>Min.</td>
<td>Max.</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>11</td>
<td></td>
<td></td>
<td>Analog OUT 1</td>
<td>4 mA</td>
</tr>
<tr>
<td>12</td>
<td></td>
<td></td>
<td>Analog OUT 2</td>
<td>4 mA</td>
</tr>
<tr>
<td>15</td>
<td></td>
<td></td>
<td>Control Message</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td></td>
<td></td>
<td>Reserved</td>
<td></td>
</tr>
</tbody>
</table>

Specifications

Performance 2.4 GHz Radio Specifications

- **Radio Range**: 2.4 GHz, 65 mW: Up to 3.2 km (2 miles)
- **Antenna Minimum Separation Distance**: 2.4 GHz, 65 mW: 0.3 m (1 ft)
- **Radio Transmit Power**: 2.4 GHz, 65 mW: 18 dBm (65 mW) conducted, less than or equal to 20 dBm (100 mW) EIRP
- **Spread Spectrum Technology**: FHSS (Frequency Hopping Spread Spectrum)

- **2.4 GHz Compliance**:
  - RED Directive 2014/53/EU
  - IC: 7044A-DX8024

- **Antenna Connection**: Ext. Reverse Polarity SMA, 50 Ohms
- **Max Tightening Torque**: 0.45 N·m (4 lbf·in)
- **Link Timeout**: Gateway: Configurable via User Configuration Tool (UCT) software

- **Specifications for the B2T Gateway**
  - **Supply Voltage**: 10 V dc to 30 V dc; Outside the USA: 12 V dc to 24 V dc, ± 10% (For European applications, power this device from a Limited Power Source as defined in EN 60950-1.)
  - **Interface**: One bi-color LED indicator; One button
  - **Wiring Access**: Terminal block
  - **Radiated Immunity**: 10 V/m (EN 61000-4-3)
  - **Discrete Inputs**: Rating: 3 mA max current at 30 V dc
    - Sample Rate: 62.5 milliseconds
    - Report Rate: On change of state
    - ON Condition: Greater than 8 V
    - OFF Condition: Less than 5 V
  - **Analog Output**: Update rate: 125 milliseconds
    - Accuracy: ±0.1% of full scale +0.01% per °C
    - Resolution: 12-bit
  - **Operating Conditions**:
    - –40 °C to +85 °C (–40 °F to +185 °F)
    - 95% maximum relative humidity (non-condensing)

- **Certifications**
  - CE: Class I Division 2 Groups A/B/C/D, Class I Zone 2 AEx/Ex nA II T4 — Certificate: 1921239
  - ATEX: II 3 G Ex nA IIC T4 Gc (Group IIC Zone 2) — Certificate LCIE 10 ATEX 1012 X

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Radio range is with the 2 dB antenna that ships with the product. High-gain antennas are available, but the range depends on the environment and line of sight. Always verify your wireless network’s range by performing a Site Survey.

Operating the devices at the maximum operating conditions for extended periods can shorten the life of the device.
Accessories for the Board Models

- **BWA-HW-034**
  - DIN rail clip, black plastic

- **BWA-HW-030**
  - u.FL to RP-SMA adapter cable

MultiHop M-HBx and Performance PBx Models Mounted on the Base

![Diagram of MultiHop M-HBx and Performance PBx Models Mounted on the Base]

Figure 2. Most MultiHop M-HBx and Performance PBx models ship from the factory mounted on a plastic base.

Warnings

Install and properly ground a qualified surge suppressor when installing a remote antenna system. Remote antenna configurations installed without surge suppressors invalidate the manufacturer’s warranty. Keep the ground wire as short as possible and make all ground connections to a single-point ground system to ensure no ground loops are created. No surge suppressor can absorb all lightning strikes; do not touch the Sure Cross® device or any equipment connected to the Sure Cross device during a thunderstorm.

Exporting Sure Cross® Radios. It is our intent to fully comply with all national and regional regulations regarding radio frequency emissions. Customers who want to re-export this product to a country other than that to which it was sold must ensure the device is approved in the destination country. The Sure Cross wireless products were certified for use in these countries using the antenna that ships with the product. When using other antennas, verify you are not exceeding the transmit power levels allowed by local governing agencies. This device has been designed to operate with the antennas listed on Banner Engineering’s website and having a maximum gain of 9 dBm. Antennas not included in this list or having a gain greater that 9 dBm are strictly prohibited for use with this device. The required antenna impedance is 50 ohms. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen such that the equivalent isotropically radiated power (EIRP) is not more than that permitted for successful communication. Consult with Banner Engineering Corp. if the destination country is not on this list.

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