Quick Start Guide

General View

1 = Laser Beam Output Window
2 = POWER ON LED
3 = Warning and Device Class Labels
4 = Accessory Mounting Holes
5 = Mounting Holes
6 = LEDs
7 = Push Button

**NOTE:**
The Quick Start Guide describes stand-alone application. For other types of installations, such as ID-NET™, Pass-Through, Multiplexer Layout, etc. and for a complete scanner configuration using GeniusPlus configuration program, refer to the TCNM-AD/EX Manual.

**STEP 1 – Connect the System**

**NOTE:** This section illustrates a standalone application. For a pass-through installation, refer to the appropriate section. For complete scanner configuration using the GeniusPlus configuration program, refer to the Context-Sensitive Help On-Line.

To connect the system in a standalone configuration, you need the hardware indicated below. In this layout, the data is transmitted to the Host on the main serial interface.

- In Local Echo communication mode, data is transmitted on the RS-232 auxiliary interface independently from the main interface selection.
- When On Line Operating mode is used, the scanner is activated by an External Trigger (photoelectric sensor) when the object enters its reading zone.
TCNM-ACBB1 Pinout

The table below gives the pinout of the TCNM-ACBB1 terminal block connectors. Use this pinout when the barcode scanner is connected using the TCNM-ACBB1:

<table>
<thead>
<tr>
<th>TCNM-ACBB1 Terminal Block Connectors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input Power</td>
</tr>
<tr>
<td>Vdc</td>
</tr>
<tr>
<td>GND</td>
</tr>
<tr>
<td>Earth</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>Inputs</td>
</tr>
<tr>
<td>I1A</td>
</tr>
<tr>
<td>I1B</td>
</tr>
<tr>
<td>+V</td>
</tr>
<tr>
<td>I2A</td>
</tr>
<tr>
<td>I2B</td>
</tr>
<tr>
<td>Shield</td>
</tr>
<tr>
<td>Shield</td>
</tr>
<tr>
<td>Main Interface</td>
</tr>
<tr>
<td>RS232</td>
</tr>
<tr>
<td>RS485 Full-Duplex</td>
</tr>
<tr>
<td>RS485 Half-Duplex</td>
</tr>
</tbody>
</table>
### TCNM-ACBB1 Terminal Block Connectors

<table>
<thead>
<tr>
<th>Pin</th>
<th>Name</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>RX</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CTS</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SGND</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**CAUTION:** Do not connect GND, SGND, and REF to different (external) ground references. GND, SGND, and REF are internally connected through filtering circuitry that can be permanently damaged if subjected to voltage drops over 0.8 Vdc.

### 25-pin Connector Pinout

The table below gives the pinout of the 25-pin male D-sub connector for connection to the power supply and input/output signals. Use this pinout when the barcode scanner is connected using the 25-pin connector:

**Figure 2. 25-pin male D-sub connector**

<table>
<thead>
<tr>
<th>Pin</th>
<th>Name</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>13, 9</td>
<td>Vdc</td>
<td>Power supply input voltage +</td>
</tr>
<tr>
<td>25, 7</td>
<td>GND</td>
<td>Power supply input voltage –</td>
</tr>
<tr>
<td>1</td>
<td>CHASSIS</td>
<td>Cable shield connected to chassis</td>
</tr>
<tr>
<td>18</td>
<td>I1A</td>
<td>External Trigger A (polarity insensitive)</td>
</tr>
<tr>
<td>19</td>
<td>I1B</td>
<td>External Trigger B (polarity insensitive)</td>
</tr>
<tr>
<td>6</td>
<td>I2A</td>
<td>Input 2 A (polarity insensitive)</td>
</tr>
<tr>
<td>10</td>
<td>I2B</td>
<td>Input 2 B (polarity insensitive)</td>
</tr>
<tr>
<td>8</td>
<td>O1+</td>
<td>Output 1 +</td>
</tr>
<tr>
<td>22</td>
<td>O1–</td>
<td>Output 1 –</td>
</tr>
<tr>
<td>11</td>
<td>O2+</td>
<td>Output 2 +</td>
</tr>
<tr>
<td>12</td>
<td>O2–</td>
<td>Output 2 –</td>
</tr>
<tr>
<td>20</td>
<td>RX</td>
<td>Auxiliary RS232 RX</td>
</tr>
<tr>
<td>21</td>
<td>TX</td>
<td>Auxiliary RS232 TX</td>
</tr>
<tr>
<td>23</td>
<td>ID+</td>
<td>ID-NET™ network +</td>
</tr>
<tr>
<td>24</td>
<td>ID–</td>
<td>ID-NET™ network –</td>
</tr>
<tr>
<td>14, 15, 16, 17</td>
<td>NC</td>
<td>Not Connected</td>
</tr>
</tbody>
</table>

Do not leave floating, see connection details.
# 25-pin D-sub male connector pinout

<table>
<thead>
<tr>
<th>Pin</th>
<th>Name</th>
<th>RS232</th>
<th>RS485 Full-Duplex</th>
<th>RS485 Half-Duplex</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>INTERFACE</td>
<td>TX</td>
<td>TX+</td>
<td>RTX+</td>
</tr>
<tr>
<td>3</td>
<td>(SW SELECTABLE)</td>
<td>RX</td>
<td>RX+  (^)</td>
<td>-</td>
</tr>
<tr>
<td>4</td>
<td>RTS</td>
<td>TX−</td>
<td>RTX−</td>
<td>-</td>
</tr>
<tr>
<td>5</td>
<td>CTS</td>
<td>RX−</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

## STEP 2 – Mounting and Positioning the System

1. To mount the barcode scanner, use the mounting bracket to obtain the most suitable position for the reader as shown in the figures below.

![Positioning with mounting bracket](image)

2. When mounting the barcode scanner, take into consideration these three ideal label position angles: Skew 10° to 30°, Tilt 0° and Pitch 0°.

![Skew, Tilt, and Pitch Angles](image)

3. Refer to the Reading Diagrams to determine the distance at which your scanner should be positioned.

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\(^2\) Do not leave floating, see connection details.
STEP 3 – SMART-TEACH Configuration

SMART-TEACH is the intuitive Human Machine Interface designed to improve ease of installation and maintenance. Status and diagnostic information are presented using the five colored LEDs, and the single push button gives immediate access to the following functions:

- **AutoLearn**—to self-detect and auto-configure for reading unknown barcodes (by type and length)
- **AutoSetup**—to self-optimize and auto-configure reading performance in demanding applications
- **Test Mode** with bar-graph visualization—to check static reading performance

![LEDs Diagram]

**NOTE:** If using the TCNM-ACM-OM110 accessory, when entering the SMART-TEACH interface, the Oscillating Mirror remains in the default fixed position (–15°) to make barcode reading easier while performing the SMART-TEACH functions.

<table>
<thead>
<tr>
<th>Label</th>
<th>Color</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>READY</td>
<td>Green</td>
<td>Indicates the device is ready to operate</td>
</tr>
<tr>
<td>GOOD</td>
<td>Green</td>
<td>Confirms successful reading</td>
</tr>
<tr>
<td>TRIGGER</td>
<td>Yellow</td>
<td>Indicates the status of the reading phase</td>
</tr>
<tr>
<td>COM</td>
<td>Yellow</td>
<td>Indicates active communication on main serial port</td>
</tr>
<tr>
<td>STATUS</td>
<td>Red</td>
<td>Indicates a NO READ result</td>
</tr>
</tbody>
</table>

Table 1: Indicators

During the reader startup (reset or restart phase), all the LEDs blink for one second.

On the back of the reader near the cable, the “POWER ON” LED indicates the laser scanner is correctly powered.

**Auto Learn**

If you are configuring your scanner using SMART-TEACH, you must start with the Auto Learn procedure.

1. Hold the SMART-TEACH push button pressed until the LEARN LED is on.
2. Release the button to enter the Auto Learn function. The reader begins to automatically detect and recognize barcodes (by type and length) that are presented to it. The laser turns on and the LEARN LED blinks to indicate the ongoing process.

3. Exit the process by pressing the SMART-TEACH push button once. The scanner restarts at the end of the process, and then the detected barcodes are automatically configured in the scanner memory.

NOTE: If the barcode cannot be read because of low contrast or excessive ambient light, you can perform the AutoSetup function to optimize the optical parameters. Then you can perform Auto Learn to recognize the barcode symbology.

NOTE: On exit from Auto Learn, the following parameters are forced: Code Combination = Single Label, Reading Mode = Linear. If necessary, these parameters can be changed through GeniusPlus.

### Auto Setup (Optional)

At the end of the Auto Learn procedure, you may follow the Auto Setup procedure to set up the reading parameters.

1. Hold the SMART-TEACH push button pressed until the SETUP LED is on.
2. Release the button to enter the Auto Setup function.
3. Once entered, if a barcode label is positioned in front of the scanline, the scanner automatically performs the optimal setup of the reading parameters for that specific barcode.

This procedure ends either when the barcode is successfully decoded or after a timeout of about 7 seconds. The scanner restarts at the end of the process, and then the optimized reading parameters for that barcode are automatically configured in scanner memory.

NOTE: If your application has been configured using SMART-TEACH, go to STEP 5.

### Reset Scanner to Factory Default (Optional)

To reset the scanner to the factory default values, hold down the SMART-TEACH push button while powering up the scanner. At the end of the procedure (about 5–6 seconds), the Configuration and Environmental parameters are reset, and all LEDs blink simultaneously three times.

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3 In case of Programming Barcodes, refer to the “Setup Procedure Using Programming Barcodes” document in the product CD.
STEP 4 – Installing GeniusPlus Configuration Program

GeniusPlus is a scanner configuration tool that provides several important advantages:

- Wizard approach for new users
- Multi-language version
- Defined configuration directly stored in the reader
- Communication protocol independent from the physical interface allowing to consider the reader as a remote object to be configured and monitored

To install GeniusPlus, insert the GeniusPlus CD-ROM, wait for the CD to autorun, and follow the installation procedure. The software is compatible with Windows 98, 2000/NT, XP, Vista, Windows 7, and Windows 8.

This configuration procedure assumes scanner connection to a TCNM-ACBB1. GeniusPlus, running on a laptop computer, is connected to the scanner auxiliary port through the TCNM-ACBB1 9-pin connector. To communicate with the scanner, GeniusPlus performs an auto baud rate detection starting from its default parameters, which are 115200, 8, N, 1. These parameters can also be set in the GeniusPlus Tools > Options > Communications window.

Wizard for Quick Reader Setup

After installing the GeniusPlus software program, the following window appears asking the user to choose the desired configuration level.

We advise using the Wizard option for rapid configuration or new users because it shows a step-by-step scanner configuration.

1. Click Create New to create a new configuration.
a. Select a barcode and drag it into one of the slots at the bottom. Click Next to configure the selected barcode(s) on the following screen(s).

b. Select Operating Mode and click Next.

   **On Line** operating mode requires the reader to be connected to an External Trigger/Presence Sensor using 11A and 11B inputs.

   **Automatic** operating mode does not require connection to an external Presence Sensor. When working in this mode, the reader is continuously scanning while the reading phase is activated each time a barcode enters the reader reading zone. The reader stops reading after an N number of scans without a code. Barcode characters are transmitted on the serial interface. In case of a failed reading phase, no message is sent to the host computer.

c. Configure one or both digital outputs by selecting the desired Activation Event, Deactivation Event, and specifying Deactivation Timeout. Click Next.
d  Select **Hardware Interface Type**. Click **Next**.

![Image of Hardware Interface Type selection]

e  Specify **Output Data Format**. Click **Next**.

![Image of Output Data Format]

2  After defining the parameter values, the following window appears allowing you to complete the reader configuration as follows:

- **Save** the configuration to disk
- Switch to **Advanced Mode**
- Send the configuration to the scanner

![Image of Final choices]
3. After sending the configuration to the scanner, click **Next**. You have completed the configuration process. Click **Finish**.

4. After clicking **Finish**, the **System Information** window displays.

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**STEP 5 – Test Mode**

Use a code suitable to your application to test the system.

1. To enter Test Mode, hold down the SMART-TEACH push button until the TEST LED is on.
2. Once entered, the bar graph on the five LEDs is activated and if the scanner starts reading barcodes, the bar graph shows the Good Read Rate. In case of no-read condition, only the STATUS LED is on and blinking.
3. To exit Test Mode, press the SMART-TEACH push button once.

**NOTE:** By default, the barcode scanner automatically exits Test Mode after two minutes.

### Advanced Scanner Configuration

The **Advanced** selection is available when starting the GeniusPlus application and is designed for expert users to complete a more detailed scanner configuration. By choosing this option it is possible to start a new scanner configuration or to open and modify an old one. Refer to *TCNM - AD/EX/SP Family Software Configuration Parameter Guide* for more information.

### Programming and Layout Notes

**Host Mode Programming.** The scanner can also be configured from a host computer using the Host Mode programming procedure and commands via the serial interface. See the Host Mode Programming file on the CD.

**Alternative Layouts**

- The ID-NET™ network is a built-in speed interface dedicated for high-speed scanner interconnection. ID-NET is in addition to the Main and Auxiliary serial interfaces. If you need an ID-NET network, refer to the TCNM-AD/EX manual. The scanner can also be configured for alternative layouts by reading programming barcodes. See *Family Scanner Setup Procedure Using Programming Barcodes*, printable from the CD.
- If you need to install an Ethernet network, Fieldbus network, Pass-Through network, Multiplexer network, or an RS-232 Master/Slave network, refer to the TCNM-AD/EX manual.

### Appendix
Reading Diagrams (TCNM-EX Models)

<table>
<thead>
<tr>
<th>TCNM-EX-0200 (Short Reading Range)</th>
<th>TCNM-EX-1200 (Medium Reading Range)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Optic Version = Linear</td>
<td>Optic Version = Linear</td>
</tr>
<tr>
<td>Code = Interleaved 2/5 or Code 39</td>
<td>Code = Interleaved 2/5 or Code 39</td>
</tr>
<tr>
<td>PCS = 0.90</td>
<td>PCS = 0.90</td>
</tr>
<tr>
<td>Pitch angle = 0°</td>
<td>Pitch angle = 0°</td>
</tr>
<tr>
<td>Skew angle = 10°</td>
<td>Skew angle = 10°</td>
</tr>
<tr>
<td>Tilt angle = 0°</td>
<td>Tilt angle = 0°</td>
</tr>
<tr>
<td>Code Resolution# = High</td>
<td>Code Resolution# = High for 0.25 mm (10 mils) codes; Standard for 0.35 mm, (14 mils) codes and greater</td>
</tr>
<tr>
<td>Reading Conditions# = Standard</td>
<td>Reading Conditions# = Standard</td>
</tr>
<tr>
<td>Scan Speed# = 800 scans/sec</td>
<td>Scan Speed# = 800 scans/sec</td>
</tr>
</tbody>
</table>

TCNM-EX-2200 (Long Reading Range)

Optic Version = Linear
Code = Interleaved 2/5 or Code 39
PCS = 0.90
Pitch angle = 0°
Skew angle = 10°
Tilt angle = 0°
Code Resolution\# = High for 0.35 mm (14 mils) codes; Standard for 0.50 mm, (20 mils) codes and greater
Reading Conditions\# = Standard
Scan Speed\# = 800 scans/sec
NOTE: (0,0) is the center of the laser beam output window.

Reading Performance (TCNM-EX Models)

<table>
<thead>
<tr>
<th>Version</th>
<th>Max Code Resolution (mm (mils))</th>
<th>Speed (scans/sec)</th>
</tr>
</thead>
<tbody>
<tr>
<td>02X0</td>
<td>0.20 (8)</td>
<td>600 to 1000</td>
</tr>
<tr>
<td>12X0</td>
<td>0.25 (10)</td>
<td>600 to 1000</td>
</tr>
<tr>
<td>22X0</td>
<td>0.35 (14)</td>
<td>600 to 1000</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Version</th>
<th>Reading Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>02X0</td>
<td>75 mm (3 in) - 340 mm (13.4 in) on 0.35 mm (14 mils) codes</td>
</tr>
<tr>
<td>12X0</td>
<td>100 mm (3.9 in) - 440 mm (17.3 in) on 0.50 mm (20 mils) codes</td>
</tr>
<tr>
<td>22X0</td>
<td>190 mm (7.5 in) - 600 mm (23.6 in) on 0.50 mm (20 mils) codes</td>
</tr>
</tbody>
</table>

Refer to the diagrams given in Reading Diagrams for further details on the reading features. They are taken on various resolution sample codes at a 25 °C ambient temperature, depending on the conditions in the notes under the diagrams.

Specifications

| Sensor | Reading Features
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Scan Rate (software): (600 to 1000 scans/sec)</td>
</tr>
<tr>
<td></td>
<td>Aperture Angle: 50°</td>
</tr>
<tr>
<td></td>
<td>Maximum Reading Distance and Resolution: see Reading Performance (TCNM-EX Models) on page 13 and Reading Performance (TCNM-AD Models)</td>
</tr>
</tbody>
</table>

Operating Conditions

Operating Temperature: 0 °C to +45 °C (+32 °F to +113 °F)
Storage Temperature: −20 °C to +70 °C (−4 °F to +158 °F)
Humidity: 90% (non-condensing)
Vibration Resistance EN 60068-2-6: 14 mm at 2 to 10 Hz; 1.5 mm at 13 to 55 Hz; 2 g at 70 to 200 Hz; 2 hours on each axis
Bump Resistance N 60068-2-29: 30g; 6 ms; 5000 shocks on each axis

Environmental Rating

IP65
Protection Class – EN 60529

Dimensions

68 x 84 x 34 mm (2.7 x 3.3 x 1.3 in)

Weight

330 g (11.6 oz)

LED Indicators

Ready, Good, Trigger, Com, Status, Power On

Multi-function Key

SMART-TEACH button

Notes:

4 Parameters selectable in GeniusPlus.
5 Further details given in the Reader Performance tables.
**Software**

**Readable Codes**
- EAN/UPC (including Add-on 2 and Add-on 5)
- 2/5 Interleaved
- ABC Codabar
- Codabar
- Code 39 (Standard and Full ASCII)
- Code 93
- Code 128
- EAN 128
- GS1 DataBar
- GS1 DataBar Expanded
- GS1 DataBar Limited
- ISBT 128
- Pharmacode
- Plessey

**Code Selection**
Up to ten different symbologies during one reading phase

**Decoding Safety**
Can enable multiple good reads of same code

**Headers and Terminators**
- Up to 128-byte header string
- Up to 128-byte terminator string

**Operating Modes**
- On Line, Serial On Line, Verifier, Automatic, Continuous, Test

**Configuration Modes**
- SMART-TEACH Functions
- GeniusPlus utility program
- GeniusPlus based Host Mode Programming

**Special Functions**
- Code Verifier
- Advanced Code Reconstruction
- Motor Off and SW_Speed Control
- Programmable Diagnostic and Statistic Messages

**Parameter Storage**
- Non-volatile internal Flash

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**Mechanical Installation**

The barcode scanner can be installed to operate in different positions. The four screw holes (M4 x 5) on the body of the reader are for mechanical fixture. The diagrams below give the overall dimensions of the scanner and mounting bracket and may be used for installation.

*The quote refers to the scan line

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6 If the reader is used in high temperature environments (over 40° C), use of the Beam Shutter is advised (see the GeniusPlus configuration program) and/or a thermally conductive support (such as the metal bracket provided).

7 ACR Readable.
Safety and Compliance Notices

**WARNING:** Not To Be Used for Personnel Protection

*Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death.* This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

**Laser Safety**

The following information is provided to comply with the rules imposed by international authorities and refers to the correct use of the TCNM-AD/EX family of scanners.

**Standard Regulations**

This scanner uses a low-power laser diode. Although staring directly at the laser beam momentarily causes no known biological damage, avoid staring at the beam as one would with any very strong light source, such as the sun. Avoid allowing the laser beam to hit the eye of an observer, even through reflective surfaces such as mirrors, etc.

This product conforms to the applicable requirements of IEC 60825-1 and complies with 21 CFR 1040.10 except for deviations pursuant to Laser Notice N° 50, date June 24, 2007. The scanner is classified as a Class 2 laser product according to IEC 60825-1 regulations.

There is a safety device, which allows the laser to be switched on only if the motor is rotating above the threshold for its correct scanning speed.

The laser beam can be switched off through a software command (see also the GeniusPlus Help On Line).

**WARNING:**

Use of controls or adjustments or performance of procedures other than those specified herein may result in exposure to hazardous visible laser light.

The laser light is visible to the human eye and is emitted from the window on the front of the scanner. Warning labels indicating exposure to laser light and the device classification are applied onto the body of the scanner.

Disconnect the power supply when opening the device during maintenance or installation to avoid exposure to hazardous laser light.

The laser diode used in this device is classified as a class 3B laser product according to EN 60825-1 regulations and as a Class IIIb laser product according to CDRH regulations.
Any violation of the optic parts in particular can cause radiation up to the maximum level of the laser diode (35 mW at 630 to 680 nm).

**FCC Compliance**

Modifications or changes to this equipment without the expressed written approval of Banner Engineering Corp could void the authority to use the equipment.

This device complies with PART 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference which may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

**Power Supply**

This product is intended to be installed by Qualified Personnel only.

This accessory device is intended to be supplied by a UL Listed or CSA Certified Power Unit with «Class 2» or LPS power source, which supplies power directly to the scanner via the 25-pin connector.

**CE Compliance**

![WARNING:](image)

This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

**Handling**

The TCNM-AD is designed to be used in an industrial environment and is built to withstand vibration and shock when correctly installed. However, it is also a precision product and it must be handled correctly before and during installation to avoid damage.

- Avoid that the scanners hit one another causing damage. They should be handled separately.
- Avoid that the scanners are dropped (exceeding shock limits).
- Do not fine tune the positioning by striking the scanner or bracket.
- Do not weld the scanner into position; this can cause electrostatic, heat, or output window damage.
- Do not spray paint near the scanner; this can cause output window damage.