

Sure Cross® Wireless Q45D Sensor Node (Diffuse)



Datasheet

Sure Cross® Wireless Q45 Sensors combine the best of Banner’s flexible Q45 sensor family with its reliable, field-proven, Sure Cross wireless architecture to solve new classes of applications limited only by the user’s imagination. Containing a variety of sensor models, a radio, and internal battery supply, this product line is truly plug and play.

The Q45D is a compact, industrial, battery-powered diffuse-mode photoelectric sensor that can be used to wirelessly transmit presence/absence inputs and a totalized count to a wireless Gateway/Controller. An object is detected when it reflects the sensor's transmitted light energy back to the sensor. No reflector or receiver is needed to detect objects.

Benefits

- Powerful device that delivers factory automation and IIoT solutions for many applications including but not limited to:
 - Presence/absence
 - Pallet completion
 - Part count totalizing up to 960 parts/minute
 - Part rate monitoring and Overall Equipment Effectiveness (OEE)
 - Machine status monitoring (jams, diverts, etc.) and cycle count
 - Rotational speed
- **Easy installation**—Battery powered for peel-and-stick functionality with a two-year battery life capability; no need for power or control wires
- **Reduce complexity**—Machine or process reconfiguration made easier; great for retrofit applications and remote locations where implementing a wired solution would be difficult, impractical, or cost prohibitive



- Detects objects up to 300 mm (12 in) away
- Includes the diffuse-mode photoelectric sensor, a wireless Node, and an internal battery to make it easy to install
- Counts up to 960 parts per minute
- Transceivers provide bidirectional communication between the Gateway and Node, including fully acknowledged data transmission
- DIP switches for user configuration
- Diagnostics allow user-defined output settings in the unlikely event of lost RF signal
- Frequency Hopping Spread Spectrum (FHSS) technology ensures reliable data delivery within the unlicensed Industrial, Scientific, and Medical (ISM) band



WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Models	Frequency	Sensing Range	Inputs and Outputs
DX80N2Q45D	2.4 GHz ISM Band	300 mm (12 in)	Photoelectric sensor with event counter
DX80N9Q45D	900 MHz ISM Band		

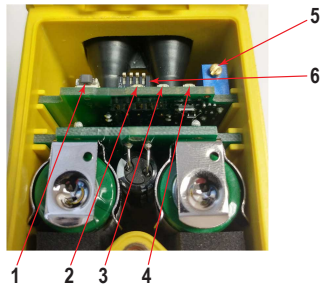
Storage Mode for the Q45

While in **storage mode**, the Q45's radio does not operate. The Q45 ships from the factory in storage mode to conserve the battery. To wake the device, press and hold the button for five seconds. To put any Q45 into storage mode, press and hold the button for five seconds. The Q45 is in storage mode when the LEDs stop blinking.



Configuration Instructions

Button and LEDs



1. Button
2. Red LED (flashing) indicates a radio link error with the Gateway.
3. Green LED (flashing) indicates a good radio link with the Gateway.
4. Amber LED for Alignment or Test Mode. Indicates sensor function (optical sensor models) or when input 1 is active (dry contact models). The amber LED is not used during normal operation.
5. Excess gain potentiometer. Turn clockwise to increase the gain.
6. DIP switches

DIP Switches

Settings	DIP Switch			
	1	2	3	4
900 MHz Transmit Power Level: 1 Watt (30 dBm) (default)	OFF *			
900 MHz Transmit Power Level: 250 mW (24 dBm) (DX80 Compatibility Mode)	ON			
No Counter, 62.5 ms Sample Rate/Change of State Reporting (default)		OFF *	OFF *	OFF *
Counter Enabled, 62.5 ms Sample Rate/60 s Report Rate		OFF	OFF	ON
Counter Enabled, 62.5 ms Sample Rate/User-Defined Report Rate		OFF	ON	OFF
Counter Enabled, 31.25 ms Sample Rate/60 s Report Rate		OFF	ON	ON
Counter Enabled, 31.25 ms Sample Rate/User-Defined Report Rate		ON	OFF	OFF
Counter Enabled, 62.5 ms Sample Rate/60 s Report Rate and Change of State Reporting on Sensor IN 1		ON	OFF	ON
Counter Enabled, 62.5 ms Sample Rate/User-defined Report Rate and Change of State Reporting on Sensor IN 1		ON	ON	OFF
UCT-Configured (User-Defined)		ON	ON	ON

For User-defined (UCT configured) DIP switch selections, the counter's report rate is defined by the report rate of Sensor IN 1.

Transmit Power Levels

The 900 MHz radios transmit at 1 Watt (30 dBm) or 250 mW (24 dBm). While the Performance radios operate in 1 Watt mode, they cannot communicate with the older 150 mW radios. To communicate with 150 mW radios, operate this radio in 250 mW mode. For 2.4 GHz models, this DIP switch is disabled. The transmit power for 2.4 GHz is fixed at about 65 mW EIRP (18 dBm), making the 2.4 GHz Performance models automatically compatible with older 2.4 GHz models.

Sample and Report Rates

The sample interval, or rate, defines how often the Sure Cross device samples the input. For battery-powered applications, setting a slower rate extends the battery life.

The report rate defines how often the Node communicates the I/O status to the Gateway. For *FlexPower*® applications, setting the report rate to a slower rate extends the battery life.

Modbus Registers

I/O #	Modbus Holding Register		I/O Type	I/O Range		Holding Register Representation	
	Gateway	Any Node		Min. Value	Max. Value	Min. (Dec.)	Max. (Dec.)
1	1	1 + (Node# × 16)	Sensor IN 1 State	0	1	0	1
2	2	2 + (Node# × 16)	Reserved				

I/O #	Modbus Holding Register		I/O Type	I/O Range		Holding Register Representation	
	Gateway	Any Node		Min. Value	Max. Value	Min. (Dec.)	Max. (Dec.)
3	3	3 + (Node# × 16)	Counter High Word	0	65535	0	65535
4	4	4 + (Node# × 16)	Counter Low Word	0	65535	0	65535
7	7	7 + (Node# × 16)	Reserved				
8	8	8 + (Node# × 16)	Device Message				
14	14	14 + (Node# × 16)	Clear Counter	0	1	0	1
15	15	15 + (Node# × 16)	Control Message				
16	16	16 + (Node# × 16)	Reserved				

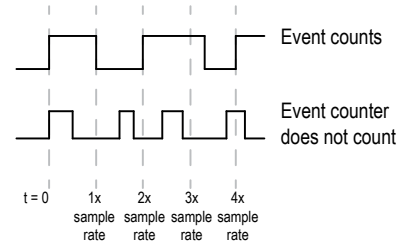
Using the Event Counter

The counter "counts" when the input is on for a minimum of the sample rate. The counter input is off when the input is off for a minimum of the sample rate.

For example, if your sample rate is set to 62.5 ms, the counter input is on, and therefore counts, when the input is on for at least 62.5 ms. If the input is not on for 62.5 ms, the counter does not increment.

To clear the counter when you are using a host-controlled system, send a control message to Node register 15. Control messages on Node register 15 are acknowledged with the same value echoed to Node register 7.

1. Write 5388 (0x150C) to Node register 15.
2. Read Node register 7 until it echoes the Node register 15 value.



To clear the counter when you are not using a host-controlled system, write a 1 to the Node's output register 14. Clearing the counter requires that this register goes from a 0 to a 1. If there is already a 1 in the register, first write a 0, then write the 1. You can use the Gateway I/O mapping to map an input, such as a button, to clear the counter value.

Installation Instructions

Bind the Q45 to the Gateway and Assign the Node Address

Before beginning the binding procedure, apply power to all the devices. Separate the devices by two meters when running binding procedure. Put only one Gateway into binding at a time to prevent binding to the wrong Gateway.

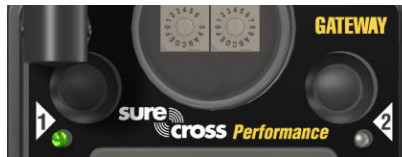


Figure 1. Buttons on a housed Gateway

1. Enter binding mode on the Gateway.
 - For housed DX80 Gateways, triple-click button 2 on the Gateway. Both LEDs flash red.
 - For board-level DX80 Gateways, triple-click the binding button on the Gateway. The green and red LED flashes.
2. Assign the Q45 a Node address using the Gateway's rotary dials. Use the left rotary dial for the left digit and the right rotary dial for the right digit. For example, to assign your Q45 to Node 10, set the Gateway's left dial to 1 and the right dial to 0. Valid Node addresses are 01 through 47.



3. Loosen the clamp plate on the top of the Q45 and lift the cover.
4. Enter binding mode on the Q45 by triple-clicking the Q45's binding button. The red and green LEDs flash alternately and the sensor searches for a Gateway in binding mode. After the Q45 is bound, the LEDs stay solid momentarily, then they flash together four times. The Q45 exits binding mode.
5. Label the sensor with the Q45's Node address number for future reference.

6. Repeat steps 2 through 5 for as many Q45 as are needed for your network.
7. After binding all Q45, exit binding mode on the Gateway.
 - For housed DX80 Gateways, double-click button 2 on the Gateway.
 - For board-level DX80 Gateways, double-click the binding button on the Gateway.

For Gateways with single-line LCDs, after binding your Q45 to the Gateway, make note of the binding code displayed under the Gateway's *DVCFG menu, XADR submenu on the LCD. Knowing the binding code prevents having to re-bind all Q45s if your Gateway is ever replaced.

Optical Alignment Mode (Diffuse)

In diffuse-mode sensing, light emitted from the sensor strikes the surface of the object to be detected and is diffused back, sending some light back to the receiver, which is usually housed with the emitter. With a diffuse-mode sensor, the object is detected when it "makes" the beam, that is, the object reflects the sensor's transmitted light energy back to the sensor.

The Wireless Q45 Sensor enters and remains in optical alignment mode for 15 minutes after the button is pushed, after the Wireless Q45 Sensor exits binding mode, or after the Q45 is powered up (battery replaced).

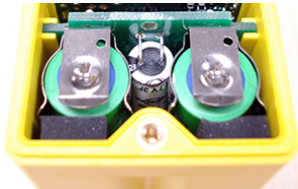
During optical alignment mode, the sensor's yellow LED lights up whenever the sensor detects the reflected beam.

After 15 minutes, the Wireless Q45 Sensor automatically exits optical alignment mode and begins normal operation. After the sensor begins normal operation, the amber/yellow sensor state LED is inactive. To exit alignment mode earlier, click the button five times.



Replacing the Batteries

To replace the lithium "AA" cell battery, follow these steps. As with all batteries, these are a fire, explosion, and severe burn hazard. Do not burn or expose them to high temperatures. Do not recharge, crush, disassemble, or expose the contents to water. Properly dispose of used batteries according to local regulations by taking it to a hazardous waste collection site, an e-waste disposal center, or other facility qualified to accept lithium batteries.



1. Lift the plastic cover.
2. Slide the board containing the batteries out of the Q45 housing.
3. Remove the discharged batteries and replace with new batteries. Use two 3.6 V AA lithium batteries, such as Xeno's XL-60F or equivalent.
4. Verify the battery's positive and negative terminals align to the positive and negative terminals of the battery holder mounted within the case. Caution: There is a risk of explosion if the battery is replaced incorrectly.
5. Slide the board containing the new batteries back into the Q45 housing.

Replacement battery model number: BWA-BATT-006. For pricing and availability, contact Banner Engineering.

Specifications

Performance Radio with Internal Antenna Specifications

Radio Range¹

900 MHz, 1 Watt (Internal antenna): Up to 3.2 km (2 miles) with line of sight
2.4 GHz, 65 mW (Internal antenna): Up to 1000 m (3280 ft) with line of sight

Antenna Minimum Separation Distance

900 MHz, 150 mW and 250 mW: 2 m (6 ft)
900 MHz, 1 Watt: 4.57 m (15 ft)
2.4 GHz, 65 mW: 0.3 m (1 ft)

Radio Transmit Power

900 MHz, 1 Watt: 30 dBm (1 W) conducted (up to 36 dBm EIRP)
2.4 GHz, 65 mW: 18 dBm (65 mW) conducted, less than or equal to 20 dBm (100 mW) EIRP

Spread Spectrum Technology

FHSS (Frequency Hopping Spread Spectrum)

900 MHz Compliance (1 Watt)

FCC ID UE3RM1809: This device complies with FCC Part 15, Subpart C, 15.247
IC: 7044A-RM1809

2.4 GHz Compliance

FCC ID UE300DX80-2400 - This device complies with FCC Part 15, Subpart C, 15.247
ETSI EN 300 328: V1.8.1 (2012-06)
IC: 7044A-DX8024

Link Timeout

Gateway: Configurable via User Configuration Tool (UCT) software
Node: Defined by Gateway

Radiated Immunity HF

10 V/m (EN 61000-4-3)

¹ Range depends on the environment and decreases significantly without line of sight. Always verify your wireless network's range by performing a Site Survey.

Q45D Diffuse Sensor Specifications

Report Rate

On Change of State

Sensing Range

300 mm (12 in)

Default Sample Rate

62.5 milliseconds

Indicators

Red and green LEDs (radio function); amber LED (only for alignment mode)

Adjustments

Multi-turn sensitivity control (allows precise sensitivity setting - turn clockwise to increase gain).

Battery Life (Typical for 900 MHz, 1 Watt)

With no counter and change-of-state reporting of greater than 5 minutes: 2.1 years

With no counter and change-of-state reporting of about 30 s: 1.6 years

With a counter set to 62.5 ms sample rate and 60 s report rate: 1.5 years

With a counter set to 31.25 ms sample rate and 60 s report rate: 1 year

Construction

Molded reinforced thermoplastic polyester housing, oring-sealed transparent Lexan® cover, molded acrylic lenses, and stainless steel hardware. Q45s are designed to withstand 1200 psi washdown.

Operating Conditions

-40 °C to +70 °C (-40 °F to +158 °F); 90% at +50 °C maximum relative humidity (non-condensing)

Environmental Rating

NEMA 6P, IEC IP67

Battery Life (Typical for 2.4 GHz)

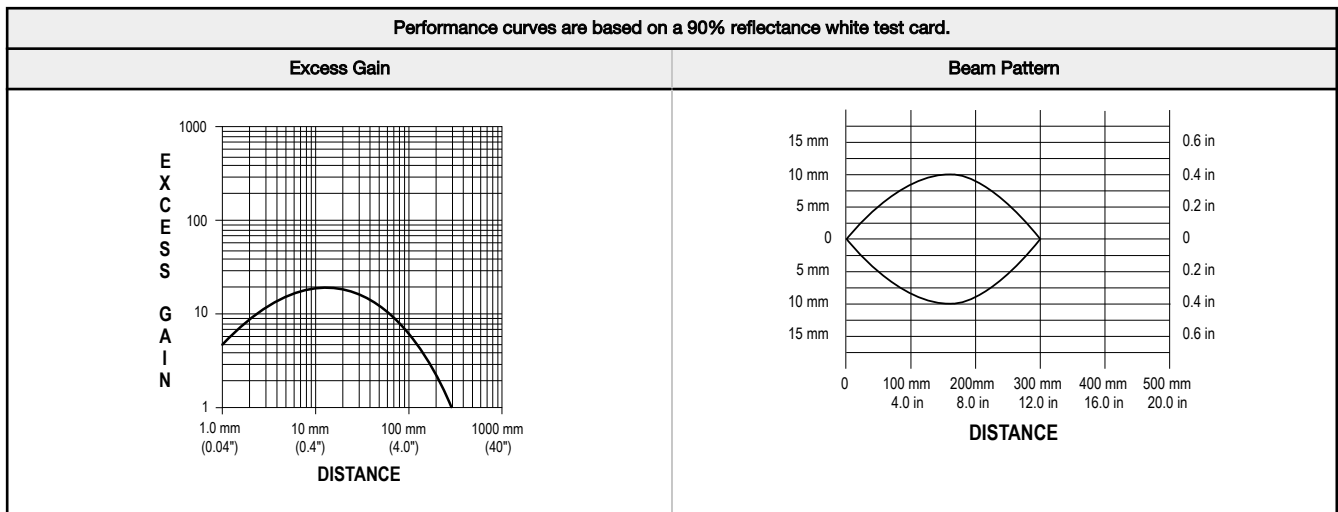
With no counter and change-of-state reporting of greater than 5 minutes: 2.6 years

With no counter and change-of-state reporting of about 30 s: 2.5 years

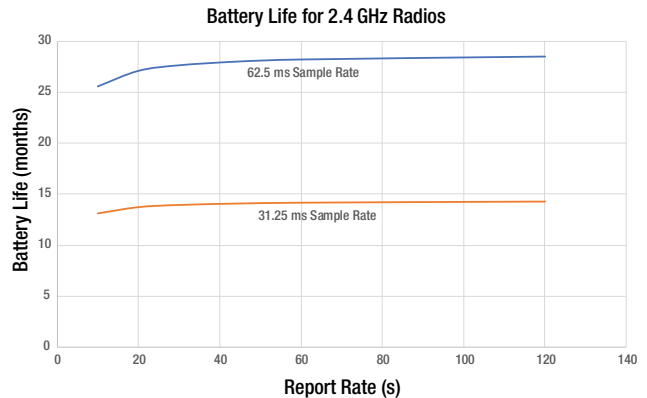
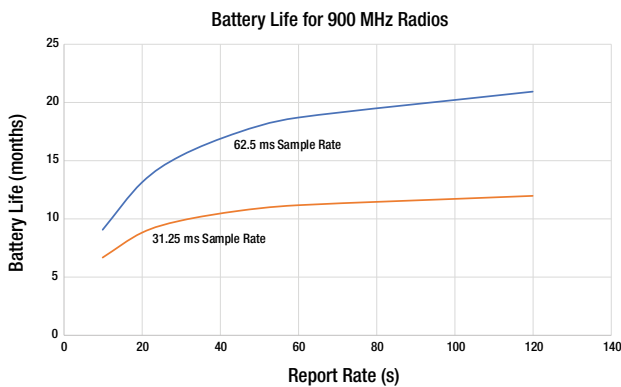
With a counter set to 62.5 ms sample rate and 60 s report rate: 2.3 years

With a counter set to 31.25 ms sample rate and 60 s report rate: 1.2 year

Performance Curves



Battery Life



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