WORLD-BEAM® QS18AFF40 Mechanically Adjustable Foreground Suppression Sensor (15-40mm)

Datasheet

Compact sensors featuring precise adjustment of cutoff distance and foreground suppression mode

- Short-range models for precise adjustment of cutoff distance
- Exceptional optical performance; 15 mm to 40 mm adjustable range in compact QS18 housing
- Foreground suppression models for reliable detection when a fixed background is present and the object color or shape varies
- Objects detected to the face of the sensor (no dead zone)
- Simple multi-turn screw adjustment of cutoff distance
- Enhanced immunity to fluorescent lights
- Crosstalk immunity algorithm allows two sensors to be used in close proximity
- Visible red emitter

WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Models

<table>
<thead>
<tr>
<th>Models</th>
<th>Supply Voltage</th>
<th>Sensing Range</th>
<th>Output Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>QS18VN6AFF40</td>
<td>10 to 30 V dc</td>
<td>15 to 40 mm adjustable range</td>
<td>NPN</td>
</tr>
<tr>
<td>QS18VP6AFF40</td>
<td></td>
<td></td>
<td>PNP</td>
</tr>
<tr>
<td>QS18AB6AFF40</td>
<td></td>
<td></td>
<td>Bipolar (1 NPN and 1 PNP)</td>
</tr>
</tbody>
</table>

Overview

The WORLD-BEAM® QS18AFF40 Adjustable-Field Sensor with Foreground Suppression detects the light reflected from the background. The output changes when the light from the background is blocked.

In general, if the background is fixed and the color or shape of the objects in the foreground vary, foreground suppression mode will provide reliable detection. A foreground suppression sensor uses the background in the same way a retroreflective sensor would use a reflector. The sensor output changes when an object passes between the sensor and the background.

- Only standard 2 m (6.5 ft) cable models are listed.
- To order 9 m (30 ft) cable models: add suffix “W/30” to the model number (for example, QS18VN6AFF40 W/30).
- To order 150 mm (6 in) pigtail with a 4-pin Pico-style models: add suffix “Q” to the model number (for example, QS18VN6AFF40Q); accessory mating cordset required, see Quick-Disconnect (QD) Cordsets on page 6.
- To order 150 mm (6 in) pigtail with a 4-pin Euro-style models: add suffix “Q5” to the model number (for example, QS18VN6AFF40Q5); accessory mating cordset required, see Quick-Disconnect (QD) Cordsets on page 6.
1. Green: Power Indicator
2. Amber: Light Sensed Indicator (Flashes for Marginal Conditions)
3. Cutoff Point Adjustment Screw

The short range models offer precise cutoff capability for short range applications. With an adjustable cutoff distance of 15 to 40 mm, thinner objects closer to the background can be detected with even sharper background suppression.

Sensor Orientation

To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

Figure 1. Optimal Orientation of Target to Sensor

Wiring Diagrams

Cabled wiring diagrams are shown. Quick disconnect (QD) wiring diagrams are functionally identical.

- **NPN (Sinking) Outputs**
  - Wiring Key:
    - 1 = Brown
    - 2 = White
    - 3 = Blue
    - 4 = Black

- **PNP (Sourcing) Outputs**

- **Bipolar Outputs**

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WORLD-BEAM® QS18AFF40 Mechanically Adjustable Foreground Suppression Sensor (15-40mm)
Sensor Setup - Foreground Suppression

Foreground Suppression Mode (also called Background Detection): The light reflected off the background is detected. The output changes when the light from the background is blocked.

In general, if the background is fixed and the color or shape of the objects in the foreground vary, foreground suppression mode will provide reliable detection. A foreground suppression sensor uses the background in the same way a retroreflective sensor would use a reflector. The sensor output will change whenever an object passes between itself and the background.

To ensure reliable foreground suppression, a minimum separation distance between the object and the background is necessary. See Figure 5 on page 6 to determine the minimum separation distance.

1. Mount the sensor within 40 mm of the fixed background.
2. Turn the adjustment potentiometer clockwise until it clicks (5 turns).
3. Turn the adjustment potentiometer counter-clockwise until the yellow indicator turns on. This places the cutoff distance in front of the fixed background (see Figure 2 on page 3).
4. Place the application’s darkest object into the sensor’s field of view at the maximum sensor to the object distance, and verify that the yellow indicator turns off. The sensor is optimized for detecting thin objects close to the fixed background and is ready for operation.

For maximum sensing reliability in applications with variations in background position or color (for example, conveyor belts with flutter), follow these additional steps.

5. Continuing from step 4, turn the adjustment potentiometer counter-clockwise, counting the revolutions, until the yellow indicator turns on.
6. Turn the adjustment potentiometer clockwise half the number of revolutions from step 5. This places the cutoff distance midway between the object and the background. The sensor is optimized for reliable detection in applications with thick objects and modest variation in background. The sensor is ready for operation.

Setup Example

The sensor is positioned above a black conveyor belt at a distance of 30 mm. The objects on the conveyor are boxes of varying colors. According to Figure 5 on page 6, the box height must be greater than 0.7 mm for reliable detection against a black background. In this application, reliable detection will be achieved when set up according to the procedure outlined in Sensor Setup - Foreground Suppression on page 3.

1. Object
2. Background (Conveyor)
   X: Distance to Background = 30 mm
   Y: Minimum Separation Between Object and Background > 0.7 mm
Output States

<table>
<thead>
<tr>
<th>Sensor Model Type</th>
<th>Output</th>
<th>Object Between Sensor Face and Cutoff Distance</th>
<th>No Object Between Sensor Face and Fixed Background</th>
</tr>
</thead>
<tbody>
<tr>
<td>All Models</td>
<td>Yellow Indicator Light</td>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td>Complementary Models</td>
<td>Black Wire (Pin 4)</td>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td></td>
<td>White Wire (Pin 2)</td>
<td>ON</td>
<td>OFF</td>
</tr>
<tr>
<td>Bipolar Models</td>
<td>Black Wire (Pin 4)</td>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td></td>
<td>White Wire (Pin 2)</td>
<td>OFF</td>
<td>ON</td>
</tr>
</tbody>
</table>

Specifications

Supply Voltage
10 to 30 V dc (10% maximum ripple within specified limits) at less than 16 mA, exclusive of load

Sensing Beam
Visible red LED, 630 nm

Supply Protection Circuitry
Protected against reverse polarity and transient voltages

Output Configuration
Solid-state complementary: NPN or PNP (current sinking or sourcing), or bipolar (both sinking and sourcing) depending on model; Rating: 100 mA total output current;

Off-state leakage current: < 50 µA at 30 V dc

On-state saturation voltage: < 1.5 V at 10 mA; < 3.0 V at 100 mA

Protected against false pulse on power-up and continuous overload or short circuit of outputs

Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to www.bannerengineering.com.

<table>
<thead>
<tr>
<th>Supply Wiring (AWG)</th>
<th>Required Overcurrent Protection (Amps)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>5.0</td>
</tr>
<tr>
<td>22</td>
<td>3.0</td>
</tr>
<tr>
<td>24</td>
<td>2.0</td>
</tr>
<tr>
<td>26</td>
<td>1.0</td>
</tr>
<tr>
<td>28</td>
<td>0.8</td>
</tr>
<tr>
<td>30</td>
<td>0.5</td>
</tr>
</tbody>
</table>

Output Response
2.8 millisecond ON/OFF

Note: 200 millisecond delay on power-up; outputs do not conduct during this time

Adjustments
Five-turn adjustment screw sets cutoff distance between min. and max. positions, clutched at both ends of travel

Repeatability
250 µs

Indicators
2 LED indicators on sensor top:
Green solid: Power on
Amber solid: Light sensed
Amber flashing: Marginal sensing condition

Construction
ABS housing, acrylic lens cover; PVC cable, nickel-plated brass connector, acetal adjustment pot

Environmental Rating
IEC IP67; NEMA 6; UL Type 1

Connections
2 m (6.5 ft) 4-wire PVC cable, 9 m (30 ft) PVC cable, or 4-pin Pico-style or Euro-style 150 mm (6 in) pigtail QD, depending on model

Operating Conditions
Relative Humidity: 95% relative humidity at 50 °C (non-condensing)
Temperature: -20 °C to 55 °C (-4 °F to 131 °F)

Application Notes
For mirror-like objects, minimize the sensor to object mounting distance and tilt the sensor so reflected light is directed away from the sensor when the object is present.

Certifications

www.bannerengineering.com - Tel: +1-763-544-3164
Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.

Performance Curves

Figure 4. Typical Emitter Spot Diameter vs. Distance
Excess Gain Curves

Excess Gain Curves

Accessories

Quick-Disconnect (QD) Cordsets

<table>
<thead>
<tr>
<th>4-Pin Snap-on M&amp;/Pico-Style Cordsets</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Model</strong></td>
</tr>
<tr>
<td>-----------</td>
</tr>
</tbody>
</table>
| PKG4-2   | 2 m (6.56 ft) | Straight | 12 Typ. | 1 = Brown  
2 = White  
3 = Blue  
4 = Black |
### 4-Pin Threaded M12/Euro-Style Cordsets

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Style</th>
<th>Dimensions</th>
<th>Pinout (Female)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MQDC-406</td>
<td>1.83 m (6 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MQDC-415</td>
<td>4.57 m (15 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MQDC-430</td>
<td>9.14 m (30 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MQDC-450</td>
<td>15.2 m (50 ft)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- Model MQDC-406:
  - Length: 1.83 m (6 ft)
  - Style: Straight
  - Dimensions: 44 Typ.
  - Pinout: ø 14.5 M12 x 1
  - Pinout (Female): 1 = Brown, 2 = White, 3 = Blue, 4 = Black

- Model MQDC-415:
  - Length: 4.57 m (15 ft)

- Model MQDC-430:
  - Length: 9.14 m (30 ft)

- Model MQDC-450:
  - Length: 15.2 m (50 ft)

### Mounting Brackets

All measurements are listed in millimeters, unless noted otherwise.

- **SMBQS18A**
  - Wrap-around protection bracket
  - Die-cast bracket
  - Base fits 18 mm threaded hole
  - Metal hex nut, lock washer and grommet included
  - Mounting holes specially designed for QS18AF sensors

- **SMBQS18AF**
  - Right-angle mounting bracket
  - 14-ga. 304 stainless steel
  - Hole center spacing: A to B = 20.3
  - Hole size: A = 4.3 × 9.4, B = ø 4.3

Hole size: A = ø 15.3

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