# APC-18 Air Purge Collar for 18 mm Sensors



### Datasheet

For Use with 18 mm Threaded-Barrel Sensors

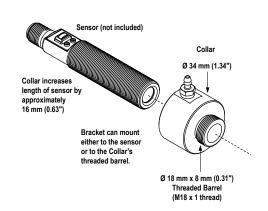


- Positive air pressure prevents water, dust, and other airborne contaminants from collecting on the sensor face
- Air flow helps cool sensors affected by ambient heat in the sensing environment
- Works with many of Banner Engineering's 18 mm threaded-barrel photoelectric and temperature sensors



Note: Air temperature affects the speed of sound. The APC-18 Air Purge Collar should not be used with ultrasonic sensors.

#### Installation



- The internal and external threads of the Air Purge Collar provide two mounting options for 18 mm threaded-barrel sensors:
  - Thread the collar all the way onto the sensor, then mount the collar in the mounting bracket by its external threads, or
  - Install the sensor in the mounting bracket, then thread the collar all the way onto the sensor
- Attach the air supply to the collar by pushing a 1/8-in ID air hose onto the air connection.



Note: To prevent contamination on the sensor face, use clean, dry, instrument-quality air.

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Note: For best sensing results, teach the sensor while air is flowing.

## Models and **Specifications**

Model Number	Housing Material	Air Connection
APC-18	Stainless steel	$1/8 \times 10$ -32 stainless steel barb fitting; connects to 1/8-in ID hose
APC-18P	Acetal (Delrin)	$1/8 \times 10$ -32 stainless steel barb fitting; connects to 1/8-in ID hose
APC-18M4	Acetal (Delrin)	4mm × 10-32 stainless steel barb fitting; connects to 1/8-in ID hose

Recommended Air Flow Rate 10 liters per minute (0.35 SCFM)

Approximate Input Pressure 0.7 psi

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